

# VICI Jour<sup>®</sup>

Chromatography  
Fluid/Gas Transfer



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**i CERTIFICATIONS**



**VICI AG INTERNATIONAL**

VICI Jour has been a part of VICI AG International in Switzerland since 2004. The complete Jour line of accessories and consumables for fluid transfer in GC and LC is available from VICI AG International, VICI Valco Canada, VICI Precision Sampling, and through our international distributor network.

VICI AG International, in Schenkon, Switzerland, is an independent site for the manufacturing of Valco and Cheminert valves and the handling of all VICI product lines in Europe, Africa, the Middle East, and the Far East.

VICI AG International has obtained the ISO certificate to the standard of 9001:2008, and is the first ISO-certified manufacturer of high pressure and low pressure valves for scientific equipment.

**VICI JOUR PRODUCT LINE**

Jour products include a complete line of tubing and capillaries in a wide variety of diameters and materials, high and low pressure fingertight fittings and connection accessories, column hardware, high and low pressure filters, cutters and other tools, backpressure regulators, and much more.

We offer accessories and consumables for fluid transfer in GC and LC, including:

- Fittings - high pressure polymeric and stainless, Nanovolume® PEEK and stainless, and low pressure
- Tubing and sample loops
- Safety products and mobile phase handling systems
- Filters and frits
- PEEK columns and guard columns

**i CERTIFICATION**

Please note:  
All Jour pieces are not according to TSE-BSE regulations.



# NEW FROM VICI JOUR

## TUBING

VICI offers new FS tubing, new SS Precut tubing kits for Micro LC, new tubing packaging sizes, and new tubing dimensions.

### NEW Untreated fused silica (FS) capillaries

PAGE 18

Our NEW FS capillaries are manufactured from fused silica coated with a layer of polyimide to make them more flexible and robust. These chemically inert capillaries, stable at temperatures up to 350°C, are suitable for Micro and Nano LC applications involving organic solvents and other fluids in pH ranges from 0 to 10.

Sold by the meter.

OD	ID	per meter Product No.
360 µm	25 µm	JR-T-7360-025
	50 µm	JR-T-7360-050
	75 µm	JR-T-7360-075
	100 µm	JR-T-7360-100
	150 µm	JR-T-7360-150
	180 µm	JR-T-7360-180



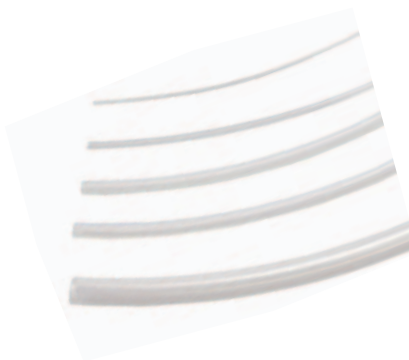
### NEW Polymeric tubing – new sizes

PAGES 9-13, 15-16

For our full lines of PEEK, ETFE, PFA, FEP, and PTFE tubing, see pages noted above.

	OD	ID (mm)	1.5 m Product No.	3 m Product No.	10 m Product No.	15 m Product No.	25 m Product No.
PEEK	1/32"	0.15	JR-T-5706-M1.5	JR-T-5706-M3	JR-T-5706-M10	—	—
ETFE	1/8"	2.40	JR-T-089-M1.5	JR-T-089-M3	JR-T-089-M10	JR-T-089-M15	JR-T-089-M25
	6.4 mm	4.8	—	JR-T-090-M3	—	—	—

	OD	ID (mm)	per meter Product No.
PEEK	1/16"	0.064	JR-T-5998-0005
PFA	1/4"	3.97	JR-T-4006
		4.80	JR-T-4008
FEP, natural	4 mm	3.00	JR-T-6860
	1/4"	3.96	JR-T-6840
		3/16"	JR-T-6841
	5/16"	1/4"	JR-T-6650
PTFE, natural	1/8"	1.00 mm	JR-T-6820
	6.00 mm	4.00 mm	JR-T-4042
	6.35 mm	4.76 mm	JR-T-6810
	8.00 mm	6.00 mm	JR-T-4050
	12.7 mm	9.53 mm	JR-T-4043





## STAINLESS STEEL TUBING

VICI is now able to offer smaller diameters in 360 micron, 1/32", and 1/16" OD stainless tubing.

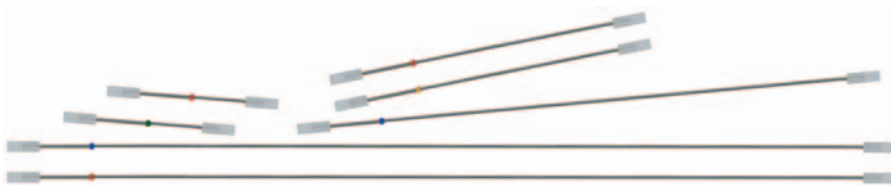
### NEW Stainless tubing – standard grade UHPLC PAGE 19

OD	ID (mm)	1.5 m	3 m	10 m
		Product No.	Product No.	Product No.
1/16"	0.10	JR-T-625-03-M1.5	JR-T-625-03-M3	JR-T-625-03-M10

### NEW Stainless tubing – premium grade UHPLC PAGE 19

For Micro and Nano LC

OD	ID (µm)	per meter
		Product No.
360 µm	75	JR-T-623-03
	150	JR-T-623-06



### NEW Pre-cut tubing for Micro LC PAGE 20

1/32" OD tubing with IDs of 50 and 75 micron is only offered in pre-cut lengths. Each pre-cut piece is electrolytically cut and steam cleaned, ready for use in any (U)HPLC System.

OD	ID (mm)	Color	50 mm	100 mm	130 mm
			Product No.	Product No.	Product No.
1/32"	0.050	Blue	JR-T-91050	JR-T-91100	JR-T-91130
	0.075	Black	JR-T-92050	JR-T-92100	JR-T-92130

OD	ID (mm)	Color	180 mm	200 mm	300 mm
			Product No.	Product No.	Product No.
1/32"	0.050	Blue	JR-T-91180	JR-T-91200	JR-T-91300
	0.075	Black	JR-T-92180	JR-T-92200	JR-T-92300

### NEW Pre-cut tubing for standard HPLC PAGE 21

VICI added SS pre-cut lengths of 130 mm and 180 mm for 1/16" OD tubing and for pre-cut flexible stainless steel tubing. Lengths of 130 mm and 180 mm are commonly used for (U)HPLC systems.

OD	ID (mm)	Color	130 mm	180 mm
			Product No.	Product No.
1/16"	0.13	Red	JR-T-97012	JR-T-97013
	0.18	Yellow	JR-T-97032	JR-T-97033
	0.25	Blue	JR-T-97057	JR-T-97058
	0.50	Orange	JR-T-97082	JR-T-97083
	0.75	Green	JR-T-97102	JR-T-97103


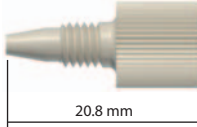
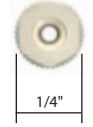
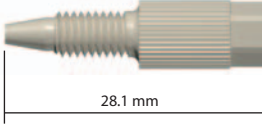
## FITTINGS

### NEW PEEK one-piece fingertight fittings 10-32

PAGE 26

- Reinforced glass fiber (GF) PEEK.
- Fingertight up to 350 bar (5000 psi)
- One-piece – no ferrule required
- Biocompatible

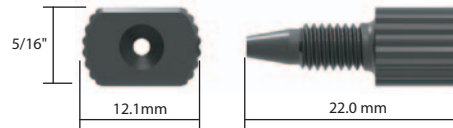
Sold in packages of 5.

(Package/5)	Standard	Material	Reinforced GF PEEK	Product No.	
			 9.15 mm	 20.8 mm	JR-5513-5
	Narrow hexhead/ fingertight		 1/4"	 28.1 mm	JR-5518-5

### NEW High pressure PEEK-HT™ one-piece fittings

PAGE 27

VICI fittings made from PEEK™ HT are rated up to 500 bar as fingertights and up to 1000 bar when tightened with a tool. The superior material also provides the benefit of longer life time; that is, the fittings can be tightened/ loosened more often.



Sold in packages of 5.




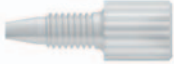
(Package/5)	Product No.
	JR-55031-5

### NEW Medium pressure PVDF one-piece fingertight fittings

PAGE 26

VICI fingertight fittings made from PVDF are rated up to 180 bar. They are applicable up to medium pressures; using polymeric tubing they prevent constriction of tubing as with PEEK fingertight fittings.

Sold in packages of 5.

(Package/5)	PVDF	Translucent white	Product No.
			JR-55020-PVDF-5
			

### NEW Low pressure polypropylene adapters

PAGE 54

VICI offers two additional low pressure PP adapters with 1/4-28 bottom sealing thread, to male Luer lock and to barbed 1/16".

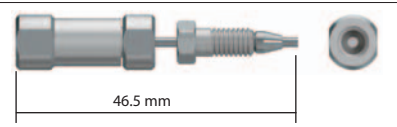
	Inlet	Outlet	Product No.
(Sold individually)	Male	1/4-28 UNF BST Barbed	1/16" JR-075012
(Package/10)	Male	Luer	Male 1/4-28 UNF BST JR-070226-10

## FILTERS

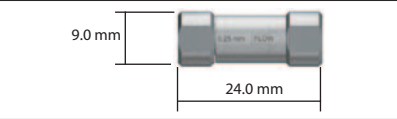
### HIGH PRESSURE

High pressure precolumn and inline filters now include 0.2 micron filter elements. These filters prevent any damage to chromatographic columns, enabling safe, robust chromatographic separations.

**NEW Stainless steel precolumn filter UHPLC** **PAGE 64**

Bore size	Pore size	Internal volume	Product No.	
0.13/0.15 mm	0.2 μm	0.66 μL	JR-69230-02	

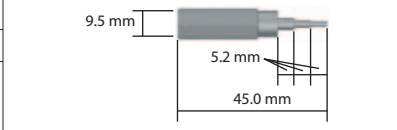
**NEW Stainless steel in-line filter UHPLC** **PAGE 65**

Bore size	Pore size	Internal volume	Product No.	
0.25 mm	0.2 μm	0.3 μL	JR-68230-02	

### LOW PRESSURE

For low pressure, a newly designed all-stainless mobile phase filter comes with a stainless stepped connector for direct coupling to mobile phase tubing. The filter is available in three different porosities – 2, 10, and 20 micron.

**NEW Stainless steel mobile phase filter/helium sparger** **LOW PRESSURE** **PAGE 61**

Fitting type	Tubing ID/ pipe size	Pore size	Product No.	
Stepped	1/16", 3/32", and 3.76 mm	2 μm	JR-8000-0495-2	
		10 μm	JR-8000-0495-10	
		20 μm	JR-8000-0495-20	

## SAFETY

### Safety exhaust filters with **NEW** breakthrough detectors **PAGES 68-69**



Exhaust filter with **NEW** detector

VICI offers exhaust filters with new breakthrough detectors. The newly-designed total organic vapor (TOV) breakthrough detector allows additional detection of aliphatic hydro-carbons (i.e. hexane) and aromatic hydrocarbons (i.e. benzene).



### **NEW** Replacement exhaust filter kits **PAGE 68**

Includes three exhaust filters, three breakthrough detectors (if ordered), and a carrying case.

Description	Product No.
<b>Exhaust filter kit</b>	<b>JR-S-35</b>

Kit includes:	Qty	Product No.
Exhaust filters with breakthrough detectors	3	JR-S-20005
Carrying case	1	JR-S-35L

Description	Product No.
<b>Exhaust filter kit without detectors</b>	<b>JR-S-36</b>

Kit includes:	Qty	Product No.
Exhaust filters without breakthrough detectors	3	JR-S-20002
Carrying case	1	JR-S-35L

### VICI CAP KITS **PAGE 74**

HPLC systems use up to four different mobile phases. We offer two safety cap kits for use with gradient (up to quaternary) HPLC systems.

#### **NEW** VICI cap kit **GL45 THREADS**



Description	Product No.
<b>VICI cap kit</b>	<b>JR-S-31</b>

Kit includes:	Qty	Product No.
VICI caps, GL45, three ports	4	JR-S-11002
Air inlet valves with 4 mm filters	4	JR-S-20003
PP plugs	4	JR-201999
Carrying case	1	JR-S-31

#### **NEW** VICI cap kit **GL45 THREADS**



Description	Product No.
<b>VICI cap kit</b>	<b>JR-S-32</b>

Kit includes:	Qty	Product No.
VICI caps, GL45, two ports	3	JR-S-11001
VICI cap, GL45, three ports	1	JR-S-11002
Air inlet valves with 4 mm filters	4	JR-S-20003
PP plug	1	JR-201999
Carrying case	1	JR-S-31L

### MULTI CAPS **PAGES 80-82**

VICI's **NEW** multi caps can be used either for mobile phase or for waste bottles/canisters. Thread sizes include GL38, GL45, DIN50, S51, B53, DIN60, S61, GLS80, and B83.

All multi caps come with a set of angled PA barbed adapters for connecting tubing with 4mm, 6mm and 8mm ID, as well as a PA plug for the M10x1 bore and PP plugs for the 1/4-28 bores.



GL38 threads  
JR-S-13011



GL45 threads  
JR-S-11052



DIN60 threads  
JR-S-16052



GLS80 threads  
JR-S-18053

## PEEK SAMPLE LOOPS

PAGE 95

PEEK sample loops with volumes of 1, 2, 3 and 4 microliters are available for all types of valves – Cheminert, Valco, and Rheodyne.



### NEW For Cheminert valves

Fit all Cheminert C1, C1CF, C2, C2V, and C3 type valves.

Sample size	Pressure *		Product No.
	bar	psi	
1 µl	480	7000	JR-SLC-85-1
2 µl	460	6700	JR-SLC-85-2
3 µl	460	6700	JR-SLC-85-3
4 µl	460	6700	JR-SLC-85-4

### NEW For Valco valves

Fit all 1/16" Valco W and UW type valves.

Sample size	Pressure *		Product No.
	bar	psi	
1 µl	480	7000	JR-SLV-75-1
2 µl	460	6700	JR-SLV-75-2
3 µl	460	6700	JR-SLV-75-3
4 µl	460	6700	JR-SLV-75-4



### NEW For Rheodyne valves

Fit all Rheodyne metal and metal-free valves.

Sample size	Pressure *		Product No.
	bar	psi	
1 µl	480	7000	JR-SLR-2190
2 µl	460	6700	JR-SLR-2191
3 µl	460	6700	JR-SLR-2192
4 µl	460	6700	JR-SLR-2193



## ACCESSORIES

### NEW HPLC Backpressure regulators

PAGE 102

Our newest backpressure regulator is made from stainless steel, rated up to 300 bar (4200 psi). It can be used for preparative and SFC applications.



	Range		Housing	Product No.
	90-300 bar	1300-4200 psi		
Stainless steel			SS	JR-BPR3

### NEW Utility box

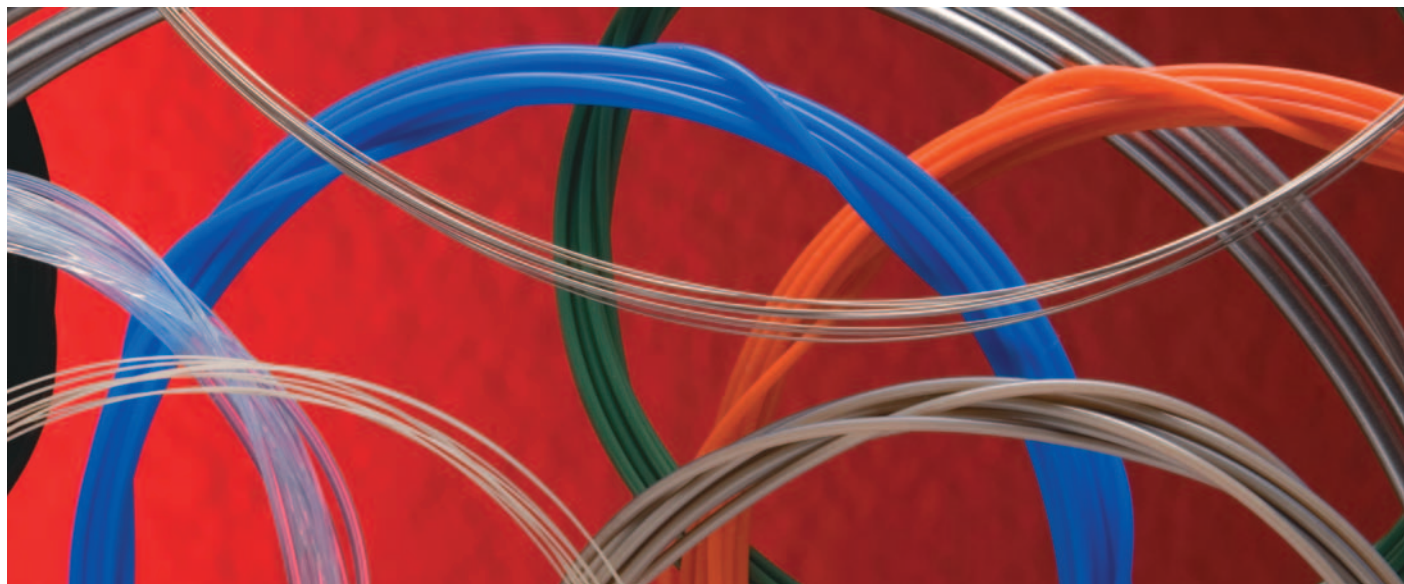
PAGE 105

This empty toolbox can be equipped by each individual. Utility boxes help store all the chromatographic accessories in the lab; moreover, they can be easily moved to wherever the chromatographic system is located.



	Product No.
Utility box	JR-35U

# TUBING



## METAL AND POLYMERIC

We offer chromatography grade tubing in a variety of polymers as well as stainless steel. Outside diameters are 360 µm, 1/32", 1/16", 1/8", and 1/4".

## TUBING INDEX

### PEEK TUBING

Natural PEEK.....	page 9
Available in ODs from 360 micron to 1/4", in custom lengths (priced per meter) and packages of 1.5m, 3m, and 10m	
Striped color-coded PEEK .....	10
A stripe is added to the outside of the tubing, so dye never contacts the fluid stream.	
Dual-layer PEEK .....	11
With an inner layer of natural PEEK and an outer layer of color-coded PEEK, there is no possibility of stream contents coming in contact with coloring agents.	
Solid color-coded PEEK.....	12
Color coding identifies the ID or your PEEK tubing. Each ID is coded with a different color.	

### OTHER POLYMERIC TUBING

PFA .....	13
ETFE .....	13
PTFE	
Solid color-coded .....	14
Natural .....	15
FEP .....	16
Thermo-formed polymeric tubing ..	17
Impermeable tubing .....	17
FEP coated with PVDF combines the chemical resistance of FEP with the tight, impermeable structure of PVDF.	

### STAINLESS STEEL TUBING

Bulk SS tubing	
Premium grade, seamless .....	19
Standard grade, welded seam ...	19
Pre-cut SS tubing	
Standard .....	20
Flexible.....	21

### ! DISCLAIMER

The maximum holding pressure for any type of connections involving tubing and a ferrule varies considerably with the tubing material, the ferrule material, the clearance between tubing OD and ferrule ID, and the shape of the fitting detail.

### ➔ SEE ALSO

SolviFlex	
coiled tubing .....	84
<b>Tubing tools and accessories</b>	
Easy-Flange kit .....	99
Easy-Flange combi kit ..	99
PEEK tubing elbows ..	100
Tubing cutters for:	
Polymeric tubing	
Clean-cut .....	100
Guillotine .....	100
Stainless tubing	
Wheel type .....	101
Plier type .....	101
Tubing clip – the LC tubing organizer ..	100



## NATURAL PEEK TUBING

PEEK tubing has the strength required to withstand continuous use at HPLC pressure without swelling or bursting, and is not affected by halide salts, high strength buffers, or other aggressive mobile phases that corrode stainless steel. The polymer surface will not leach metal ions into the eluent or extract metal-sensitive components from the sample. Note however that dichloromethane, THF, and DMSO may cause swelling in PEEK, and concentrated acids like nitric and sulphuric acid will attack PEEK.



**NATURAL PEEK TUBING**  
shown with ODs of  
1/8", 1/16", 1/32", and 360 µm

### **i** PEEK TUBING TOLERANCES

Due to tighter tolerances, VICI Jour PEEK tubing is the best choice for chromatography applications in which exact flow rates or tube volume are of importance. The tighter tolerance ensures a more consistent internal volume of transfer lines.

Tubing OD	OD and ID (±)
1/32"	0.025 mm
1/16"	0.025 mm
1/8"	0.075 mm
1/4"	0.100 mm

### **t** TECH TIP

- A clean burr-free perpendicular cut can be achieved with our Clean-cut cutter for polymeric tubing . . . 100
- To bend PEEK tubing at the optimal radius, use our tubing elbows . . . 100

### **➔** MORE INFO

- About PEEK® . . . . . 113
- Chemical resistance PEEK . . . . . 110-112
- PEEK at higher temperatures . . . . . 110
- Maximum working pressure . . . . . 108
- Tubing ID chart: volume per length . . . 107
- Tubing tolerances . . . . . 109

### **➔** SEE ALSO

- Clean-cut polymeric tubing cutter . . . . . 100
- Easy-Flange kit . . . . . 99
- PEEK fittings High pressure . . . . . 24-35
- Low pressure . . . . . 48, 50-53
- PEEK tubing elbows . . . 100

### SPECIFICATIONS

**MAXIMUM RECOMMENDED WORKING TEMPERATURE**  
100°C (continuous) for 1/16" OD tubing with ID up to 0.75 mm  
**MAX WORKING PRESSURES AT ROOM TEMPERATURE**  
See page 108

### OPTIONS

Contact your distributor for more information about:

- Longer bulk tubing lengths
- Customized ODs and IDs

## PEEK tubing – natural

OD	ID (mm)	1.5 m	3 m	10 m
		Product No.	Product No.	Product No.
1/32"	0.13	JR-T-5993-M1.5	JR-T-5993-M3	JR-T-5993-M10
	0.15	JR-T-5706-M1.5 <b>NEW</b>	JR-T-5706-M3 <b>NEW</b>	JR-T-5706-M10 <b>NEW</b>
1/16"	0.064	JR-T-5998-M1.5	JR-T-5998-M3	JR-T-5998-M10
1/8"	0.75	—	JR-T-60041-M3	JR-T-60041-M10
	1.59	—	JR-T-6004-M3	JR-T-6004-M10
	2.00	—	JR-T-60042-M3	JR-T-60042-M10

OD	ID (mm)	per meter	Tubing tolerance: OD ± 0.037 mm; ID ± 0.0013 mm
		Product No.	
1/16"	0.064	JR-T-5998-0005 <b>NEW</b>	
	0.38	JR-T-62015	
1/4"	3.17	JR-T-6006	

### **↔** CONVERSIONS

75 µm = .003"
0.013 mm = .0005"
0.025 mm = .001"
0.064 mm = .0025"
0.075 mm = .003"
0.100 mm = .004"
0.13 mm = .005"
0.15 mm = .006"
0.38 mm = .015"
0.75 mm = .03"
1.59 mm = 1/16"
2.00 mm = .08"
3.17 mm = 1/8"
1.5 m = 4.92'
3.0 m = 9.84'
10.0 m = 32.8'

### **?** WHICH PEEK TUBING FOR WHICH APPLICATION?

Application	Tubing
Standard HPLC*	1/16" OD x 0.25 mm ID
High pressure semi-prep LC*	1/8" OD
Agilent 1100 LC systems**	1/32"
Most capillary systems	360 µm

\* Smaller ID for low flow rates/higher ID for high flow rates. Note that a low linear flow rate causes peak broadening.

\*\*For some 1100 LC systems with high pressure flow paths

### **t** TECH TIP: STRAIGHTENING PEEK TUBING

1. Start with stainless steel tubing:  
ID slightly larger than OD of PEEK  
Length = 2 cm shorter than PEEK
2. Slide PEEK tubing into stainless tubing, extending 1 cm out each end of the stainless
3. Place sleeved PEEK tubing into oven:  
220°C for 30 minutes, or  
180°C for 60 minutes
4. Allow sleeved tubing to cool in oven to ambient temperature
5. Once tubing is cooled, remove PEEK tubing from the SS sleeve
6. Check for straightness
7. Repeat if necessary



### STRIPED COLOR-CODED PEEK TUBING

We recommend striped PEEK tubing for easy color-coded identification of tubing ID, with maximum chemical resistance and biocompatibility. The stripe is added to the outside, so dye never contacts the fluid stream.

All colorants used in the manufacture of this tubing are RoHS-compliant. (Restriction of Hazardous Substances)

#### SPECIFICATIONS

**MAXIMUM RECOMMENDED WORKING TEMPERATURE**  
100°C (continuous) for 1/16" OD tubing with ID up to 0.75 mm

**MAX WORKING PRESSURES AT ROOM TEMPERATURE**  
See page 108

**TUBING TOLERANCES**

Tubing OD	OD and ID (±)
1/32"	0.025 mm
1/16"	0.025 mm

#### OPTIONS

Contact your distributor or VICI about:

- Longer bulk tubing lengths
- Customized ODs and IDs

### 1/32" OD

#### PRE-CUT LENGTHS

ID (mm)	Color	<b>NEW</b>		
		1 m Product No.	1.5 m Product No.	3 m Product No.
0.050	Orange	JR-T-5702-M1	JR-T-5702-M1.5	JR-T-5702-M3
0.064	Red	JR-T-5764-M1	JR-T-5764-M1.5	JR-T-5764-M3
0.075	Green	JR-T-5703-M1	JR-T-5703-M1.5	JR-T-5703-M3
0.10	Black	JR-T-5704-M1	JR-T-5704-M1.5	JR-T-5704-M3
0.13	Red	JR-T-5705-M1	JR-T-5705-M1.5	JR-T-5705-M3
0.18	Yellow	JR-T-5707-M1	JR-T-5707-M1.5	JR-T-5707-M3
0.20	Orange	JR-T-5708-M1	JR-T-5708-M1.5	JR-T-5708-M3
0.25	Blue	JR-T-5710-M1	JR-T-5710-M1.5	JR-T-5710-M3
0.50	Orange	JR-T-5720-M1	JR-T-5720-M1.5	JR-T-5720-M3



### 1/16" OD

#### PRE-CUT LENGTHS

ID (mm)	Color	<b>NEW</b>	<b>NEW</b>	<b>NEW</b>	<b>NEW</b>	<b>NEW</b>	<b>NEW</b>
		1.5 m Product No.	3 m Product No.	5 m Product No.	10 m Product No.	15 m Product No.	25 m Product No.
0.050	Orange	JR-T-5802-M1.5	JR-T-5802-M3	JR-T-5802-M5	JR-T-5802-M10	JR-T-5802-M15	JR-T-5802-M25
0.075	Green	JR-T-5803-M1.5	JR-T-5803-M3	JR-T-5803-M5	JR-T-5803-M10	JR-T-5803-M15	JR-T-5803-M25
0.10	Black	JR-T-5804-M1.5	JR-T-5804-M3	JR-T-5804-M5	JR-T-5804-M10	JR-T-5804-M15	JR-T-5804-M25
0.13	Red	JR-T-5999-M1.5	JR-T-5999-M3	JR-T-5999-M5	JR-T-5999-M10	JR-T-5999-M15	JR-T-5999-M25
0.18	Yellow	JR-T-6000-M1.5	JR-T-6000-M3	JR-T-6000-M5	JR-T-6000-M10	JR-T-6000-M15	JR-T-6000-M25
0.25	Blue	JR-T-6001-M1.5	JR-T-6001-M3	JR-T-6001-M5	JR-T-6001-M10	JR-T-6001-M15	JR-T-6001-M25
0.50	Orange	JR-T-6002-M1.5	JR-T-6002-M3	JR-T-6002-M5	JR-T-6002-M10	JR-T-6002-M15	JR-T-6002-M25
0.75	Green	JR-T-6003-M1.5	JR-T-6003-M3	JR-T-6003-M5	JR-T-6003-M10	JR-T-6003-M15	JR-T-6003-M25
1.00	Grey	JR-T-60031-M1.5	JR-T-60031-M3	JR-T-60031-M5	JR-T-60031-M10	JR-T-60031-M15	JR-T-60031-M25
1.40	Black	JR-T-60032-M1.5	JR-T-60032-M3	JR-T-60032-M5	JR-T-60032-M10	JR-T-60032-M15	JR-T-60032-M25

#### CONVERSIONS

50 µm = .002"	0.20 mm = .008"
75 µm = .003"	0.25 mm = .01"
100 µm = .004"	0.50 mm = .02"
125 µm = .005"	0.75 mm = .03"
150 µm = .006"	1.00 mm = .04"
0.013 mm = .0005"	1.40 mm = .055"
0.025 mm = .001"	
0.050 mm = .002"	1.5 m = 4.92'
0.064 mm = .0025"	3.0 m = 9.84'
0.075 mm = .003"	5.0 m = 16.40'
0.10 mm = .004"	10.0 m = 32.80'
0.13 mm = .005"	15.0 m = 49.21'
0.18 mm = .007"	25.0 m = 82.02'

#### TECH TIP

VICI Jour sample loops for analytical applications are made of PEEK striped color-coded tubing.  
PEEK loops ..... 95

#### SEE ALSO

Clean-cut polymeric tubing cutter ..... 100  
Easy-Flange kit ..... 99  
PEEK fittings  
High pressure . . . 24-35  
Low pressure . 48, 50-53  
PEEK tubing elbows . . 100



**SPECIFICATIONS**

**MAXIMUM RECOMMENDED WORKING TEMPERATURE**  
100°C (continuous)

**TUBING TOLERANCES**

Tubing OD	OD and ID (±)
1/16"	0.025 mm

**OPTIONS**

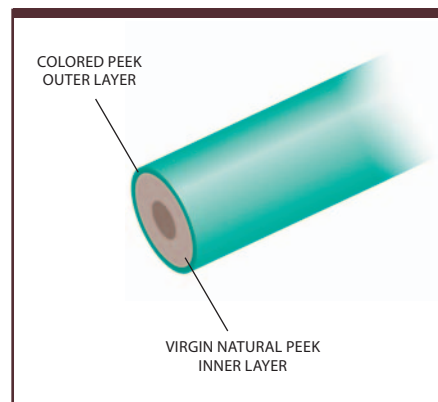
Contact your distributor or VICI about:

- Longer bulk tubing lengths
- Customized ODs and IDs

**DUAL LAYER COLOR-CODED PEEK TUBING**

- Inner layer of natural PEEK, outer layer of color-coded PEEK
- No possibility of stream coming in contact with coloring agents
- Pressure performance equivalent to single layer tubing
- 1/16" OD, IDs from 0.10 to 0.75 mm

Our dual layer PEEK tubing eliminates any concern that a critical sample stream could be contaminated by pigments used to color code the tubing. It looks like any other color-coded tubing at first glance, but a closer look reveals that the pigmented layer\* surrounds a separate but integrally-bonded inner layer of natural PEEK. Only natural PEEK is in contact with the fluid stream.



\*All colorants used in the manufacture of this tubing are RoHS-compliant. (Restriction of Hazardous Substances)

**1/16" OD**

**PRE-CUT LENGTHS**

ID (mm)	Color	bar	psi	<b>NEW</b>			<b>NEW</b>	
				1.5 m	3 m	10 m	15 m	25 m
				Product No.	Product No.	Product No.	Product No.	Product No.
0.10	Black	460	6700	JR-TD-5804-M1.5	JR-TD-5804-M3	JR-TD-5804-M10	JR-TD-5804-M15	JR-TD-5804-M25
0.13	Red	420	6100	JR-TD-6007-M1.5	JR-TD-6007-M3	JR-TD-6007-M10	JR-TD-6007-M15	JR-TD-6007-M25
0.18	Yellow	400	5800	JR-TD-6008-M1.5	JR-TD-6008-M3	JR-TD-6008-M10	JR-TD-6008-M15	JR-TD-6008-M25
0.25	Blue	386	5600	JR-TD-6009-M1.5	JR-TD-6009-M3	JR-TD-6009-M10	JR-TD-6009-M15	JR-TD-6009-M25
0.50	Orange	350	4500	JR-TD-6010-M1.5	JR-TD-6010-M3	JR-TD-6010-M10	JR-TD-6010-M15	JR-TD-6010-M25
0.75	Green	240	3500	JR-TD-6011-M1.5	JR-TD-6011-M3	JR-TD-6011-M10	JR-TD-6011-M15	JR-TD-6011-M25

**➔ MORE INFO**

- About PEEK® ..... 113
- Chemical resistance  
PEEK ..... 110=112
- PEEK at higher temperatures ..... 110
- Maximum working pressure ..... 108
- Tubing ID chart:  
volume per length . . . 107
- Tubing tolerances . . . 109

**➔ SEE ALSO**

- Solid color-coded PEEK tubing ..... 12
- Clean-cut polymeric tubing cutter ..... 100



### SOLID COLOR-CODED PEEK TUBING

Color-coding identifies the ID of your PEEK tubing – each ID is coded with a different color. Solid colored tubing is made of pre-dyed raw material.

All colorants used in the manufacture of this tubing are RoHS-compliant. (Restriction of Hazardous Substances)

#### 1/32" OD

#### PRE-CUT LENGTHS

For natural PEEK tubing, see page 9.

ID (mm)	Color	1 m	3 m
		Product No.	Product No.
0.050	Orange	JR-T-5602-M1	JR-T-5602-M3
0.064	Red	JR-T-5664-M1	JR-T-5664-M3
0.075	Green	JR-T-5603-M1	JR-T-5603-M3
0.10	Black	JR-T-5604-M1	JR-T-5604-M3
0.13	Red	JR-T-5605-M1	JR-T-5605-M3
0.15	Purple	JR-T-5606-M1	JR-T-5606-M3
0.18	Yellow	JR-T-5607-M1	JR-T-5607-M3
0.20	Orange	JR-T-5608-M1	JR-T-5608-M3
0.25	Blue	JR-T-5610-M1	JR-T-5610-M3
0.50	Orange	JR-T-5620-M1	JR-T-5620-M3

#### SPECIFICATIONS

##### MAXIMUM RECOMMENDED WORKING TEMPERATURE

100°C (continuous) for 1/16" OD tubing with ID up to 0.75 mm

##### MAX WORKING PRESSURES AT ROOM TEMPERATURE

See page 108

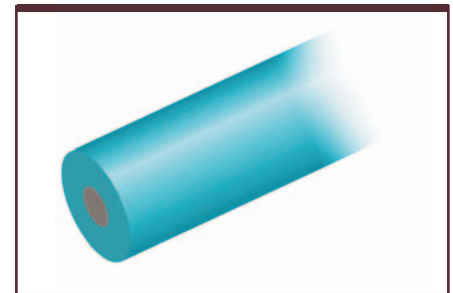
##### TUBING TOLERANCES

Tubing OD	OD and ID (±)
1/32"	0.025 mm
1/16"	0.025 mm

#### OPTIONS

Contact your distributor or VICI about:

- Longer bulk tubing lengths
- Customized ODs and IDs



#### 1/16" OD

#### PRE-CUT LENGTHS

For natural PEEK tubing, see page 9.

ID (mm)	Color	NEW 1.5 m	3 m	10 m	NEW 15 m	25 m
		Prod No	Prod No	Prod No	Product No.	Product No.
0.10	Black	JR-T-6020-M1.5	JR-T-6020-M3	JR-T-6020-M10	JR-T-6020-M15	JR-T-6020-M25
0.13	Red	JR-T-6007-M1.5	JR-T-6007-M3	JR-T-6007-M10	JR-T-6007-M15	JR-T-6007-M25
0.15	Purple	JR-T-6030-M1.5	JR-T-6030-M3	JR-T-6030-M10	JR-T-6030-M15	JR-T-6030-M25
0.18	Yellow	JR-T-6008-M1.5	JR-T-6008-M3	JR-T-6008-M10	JR-T-6008-M15	JR-T-6008-M25
0.25	Blue	JR-T-6009-M1.5	JR-T-6009-M3	JR-T-6009-M10	JR-T-6009-M15	JR-T-6009-M25
0.38	Grey	JR-T-6040-M1.5	JR-T-6040-M3	JR-T-6040-M10	JR-T-6040-M15	JR-T-6040-M25
0.50	Orange	JR-T-6010-M1.5	JR-T-6010-M3	JR-T-6010-M10	JR-T-6010-M15	JR-T-6010-M25
0.75	Green	JR-T-6011-M1.5	JR-T-6011-M3	JR-T-6011-M10	JR-T-6011-M15	JR-T-6011-M25

#### t TECH TIP

See our dual layer PEEK tubing for solid colored PEEK tubing with no possibility of stream coming into contact with coloring agents. . . . . 11

#### ➔ MORE INFO

About PEEK® . . . . . 113  
 Chemical resistance  
 PEEK . . . . . 110-112  
 PEEK at higher temperatures . . . . . 110  
 Maximum working pressure . . . . . 108  
 Tubing ID chart:  
 volume per length . . 107  
 Tubing tolerances . . . 109

#### ➔ SEE ALSO

Clean-cut polymeric tubing cutter . . . . . 100  
 Easy-Flange kit . . . . . 99  
 PEEK fittings  
 High pressure . . . 24-35  
 Low pressure . 48, 50-53  
 PEEK tubing elbows . . 100



**SPECIFICATIONS –  
ETFE AND PFA**

**MAX WORKING PRESSURES**

See page 108

**TUBING TOLERANCES**

Tubing OD	OD and ID (±)
1/16" *	0.05 mm
1/8"	0.10 mm
1/4"	0.10 mm OD
	0.20 mm ID

\* ETFE with 0.20 mm ID:  
OD ± 0.07  
Wall ± 0.08

**OPTIONS**

Contact your distributor or VICI about:

- Longer tubing lengths at competitive bulk prices
- Customized ODs and IDs

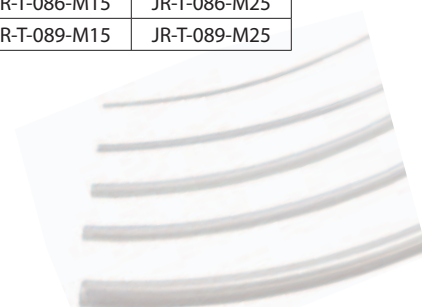
**ETFE TUBING**

ETFE (ethyltrifluoroethylene) tubing is particularly suitable for HPLC, since it has a higher burst pressure as compared to PTFE. 1/16" OD x 0.25 mm ID tubing will withstand up to 186 bar (2700 psi) with water as mobile phase. However, it is important to note that when used with organic solvents, ETFE tubing may swell, reducing that maximum pressure to 70 bar (1000 psi).

This is the ideal polymer for applications with chloride salts, which typically corrode stainless steel.

OD	ID (mm)	<b>NEW</b>			<b>NEW</b>	
		1.5 m	3 m	10 m	15 m	25 m
Product No.	Product No.	Product No.	Product No.	Product No.	Product No.	Product No.
1/32"	0.25	JR-T-084-M1.5	JR-T-084-M3	JR-T-084-M10	JR-T-084-M15	JR-T-084-M25
1/16"	0.20	JR-T-079-M1.5	JR-T-079-M3	JR-T-079-M10	JR-T-079-M15	JR-T-079-M25
	0.25	JR-T-080-M1.5	JR-T-080-M3	JR-T-080-M10	JR-T-080-M15	JR-T-080-M25
	0.50	JR-T-082-M1.5	JR-T-082-M3	JR-T-082-M10	JR-T-082-M15	JR-T-082-M25
	0.75	JR-T-083-M1.5	JR-T-083-M3	JR-T-083-M10	JR-T-083-M15	JR-T-083-M25
	1.00	JR-T-085-M1.5	JR-T-085-M3	JR-T-085-M10	JR-T-085-M15	JR-T-085-M25
1/8"	1.59	JR-T-086-M1.5	JR-T-086-M3	JR-T-086-M10	JR-T-086-M15	JR-T-086-M25
	2.40	JR-T-089-M1.5	JR-T-089-M3	JR-T-089-M10	JR-T-089-M15	JR-T-089-M25

OD	ID (mm)	1 m	3 m
		Product No.	Product No.
3.0 mm	1.0	JR-T-087-M1	JR-T-087-M3
6.0 mm	4.0	JR-T-088-M1	JR-T-088-M3
6.4 mm	4.8	JR-T-090-M1 <b>NEW</b>	JR-T-090-M3 <b>NEW</b>



**PFA TUBING**

PFA (perfluoroalkoxy) tubing from VICI Jour has excellent chemical stability and mechanical strength. 1/16" OD high purity tubing has a maximum pressure rating of up to 100 bar (1450 psi), while 1/8" OD tubing can be used at up to 72 bar (1050 psi).

Always use PFA instead of PTFE if gas permeability is an issue.

OD	ID (mm)	<b>NEW</b>			<b>NEW</b>	
		1.5 m	3 m	10 m	15 m	25 m
Product No.	Product No.	Product No.	Product No.	Product No.	Product No.	Product No.
1/16"	0.50	JR-T-4001-M1.5	JR-T-4001-M3	JR-T-4001-M10	JR-T-4001-M15	JR-T-4001-M25
	0.75	JR-T-4002-M1.5	JR-T-4002-M3	JR-T-4002-M10	JR-T-4002-M15	JR-T-4002-M25
	1.00	JR-T-4007-M1.5	JR-T-4007-M3	JR-T-4007-M10	JR-T-4007-M15	JR-T-4007-M25
1/8"	1.59	JR-T-4003-M1.5	JR-T-4003-M3	JR-T-4003-M10	JR-T-4003-M15	JR-T-4003-M25

OD	ID (mm)	per meter
		Product No.
1/8"	1.70	JR-T-4005
3/16"	3.20	JR-T-4009
1/4"	3.97	JR-T-4006 <b>NEW</b>
	4.35	JR-T-4004
	4.80	JR-T-4008 <b>NEW</b>



**TECH TIP**

- When selecting tubing for low pressure applications, give careful consideration to gas permeability characteristics.
- Use PFA instead of PTFE if gas permeability is an issue.

**MORE INFO**

About ETFE. . . . . 113  
 Chemical resistance . . 110  
 Maximum working pressure . . . . . 108  
 Tubing ID chart:  
 volume per length. . 107  
 Tubing tolerances . . . 109

**SEE ALSO**

Clean-cut polymeric tubing cutter . . . . . 100  
 Easy-Flange kit . . . . . 99  
 Low pressure fittings . . . . . 46-55  
 SolviFlex coiled PFA tubing . . . . . 84

**CONVERSIONS**

50 µm = .002"	0.13 mm = .005"	3.97 mm = .156"
75 µm = .003"	0.15 mm = .006"	4.0 mm = .16"
100 µm = .004"	0.18 mm = .007"	4.35 mm = .17"
125 µm = .005"	0.20 mm = .008"	4.8 mm = .19"
150 µm = .006"	0.25 mm = .01"	1.0 m = 3.28'
0.013 mm = .0005"	0.38 mm = .015"	1.5 m = 4.92'
0.025 mm = .001"	0.50 mm = .02"	3.0 m = 9.84'
0.050 mm = .002"	0.75 mm = .03"	5.0 m = 16.40'
0.064 mm = .0025"	1.00 mm = .04"	10.0 m = 32.80'
0.075 mm = .003"	1.59 mm = 1/16"	15.0 m = 49.21'
0.07 mm = .0027"	1.70 mm = .067"	25.0 m = 82.02'
0.08 mm = .0031"	2.40 mm = .094"	
0.10 mm = .004"	3.20 mm = .126"	



## PTFE TUBING

PTFE (polytetrafluoroethylene) tubing is chemically inert and suitable for lower pressure applications. Typically 1/16" OD tubing holds up to 62 bar (900 psi) and 1/8" up to 35 bar (500 psi). Maximum continuous operating temperature is 100°C.

### PTFE tubing – solid color-coded

Solid colors identify the tubing ID.

Black PTFE, available in two IDs, is recommended for light sensitive applications such as enzymatic reactions, luminescent reactions, connecting to a flow cell, and radioactive HPLC.

OD	ID (mm)	Color	3 m	10 m	25 m
			Product No.	Product No.	Product No.
1/16"	0.25	Blue	JR-T-4011C-M3	JR-T-4011C-M10	JR-T-4011C-M25
	0.25	Black	JR-T-6808-M3	JR-T-6808-M10	JR-T-6808-M25
	0.50	Black	JR-T-6811-M3	JR-T-6811-M10	JR-T-6811-M25
	0.50	Orange	JR-T-4183C-M3	JR-T-4183C-M10	JR-T-4183C-M25
	0.75	Green	JR-T-4036C-M3	JR-T-4036C-M10	JR-T-4036C-M25



### SPECIFICATIONS

#### MAXIMUM RECOMMENDED WORKING TEMPERATURE

100°C (continuous)

#### MAX WORKING PRESSURES AT ROOM TEMPERATURE

See page 108

#### TUBING TOLERANCES

Tubing OD	OD and ID (±)
1/16"	0.05 mm
1/8"	0.10 mm
1/4"	0.10 mm
1/2"	0.20 mm

### OPTIONS

Contact your distributor or VICI about:

- Longer tubing lengths at competitive bulk prices
- Customized ODs and IDs

### **t** TECH TIP

Use PFA instead of PTFE if gas permeability is an issue.

### **t** TECH TIP

Use black PTFE for light sensitive applications such as enzymatic reactions, luminescent reactions, connecting to a flow cell, and radioactive HPLC.

### **➔** MORE INFO

About PTFE. . . . . 104  
 Chemical resistance . . 110  
 Maximum working pressure . . . . . 108  
 Tubing ID chart:  
   volume per length . . 107  
 Tubing tolerances . . . 109

### **➔** SEE ALSO

Clean-cut polymeric tubing cutter . . . . . 100  
 Easy-Flange kit . . . . . 99  
 Flanged fittings. . . . 47, 49  
 Flangeless fittings . . 47-48

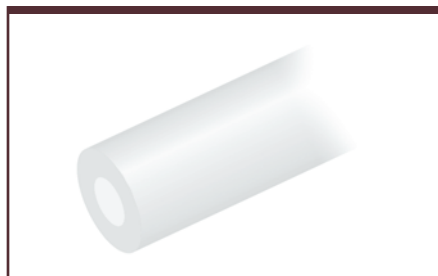


## PTFE tubing – natural color

OD	ID (mm)	<b>NEW</b>			<b>NEW</b>		
		1.5 m	3 m	5 m	10 m	15 m	25 m
		Product No.	Product No.	Product No.	Product No.	Product No.	Product No.
1/16"	0.18	JR-T-6805-M1.5	JR-T-6805-M3	JR-T-6805-M5	JR-T-6805-M10	JR-T-6805-M15	JR-T-6805-M25
	0.25	JR-T-4011-M1.5	JR-T-4011-M3	JR-T-4011-M5	JR-T-4011-M10	JR-T-4011-M15	JR-T-4011-M25
	0.50	JR-T-4183-M1.5	JR-T-4183-M3	JR-T-4183-M5	JR-T-4183-M10	JR-T-4183-M15	JR-T-4183-M25
	0.75	JR-T-4036-M1.5	JR-T-4036-M3	JR-T-4036-M5	JR-T-4036-M10	JR-T-4036-M15	JR-T-4036-M25
	1.00	JR-T-6807-M1.5	JR-T-6807-M3	JR-T-6807-M5	JR-T-6807-M10	JR-T-6807-M15	JR-T-6807-M25
1/8"	1.59	JR-T-6800-M1.5	JR-T-6800-M3	JR-T-6800-M5	JR-T-6800-M10	JR-T-6800-M15	JR-T-6800-M25
	2.40	JR-T-4037-M1.5	JR-T-4037-M3	JR-T-4037-M5	JR-T-4037-M10	JR-T-4037-M15	JR-T-4037-M25

OD	ID (mm)	<b>NEW</b>			<b>NEW</b>	
		1.5 m	3 m	10 m	15 m	25 m
		Product No.	Product No.	Product No.	Product No.	Product No.
2 mm	1.70	JR-T-6801-M1.5	JR-T-6801-M3	JR-T-6801-M10	JR-T-6801-M15	JR-T-6801-M25
4 mm	3.00	JR-T-4039-M1.5	JR-T-4039-M3	JR-T-4039-M10	—	—

Tubing OD		ID	per meter Product No.
in.	mm		
3/16"	4.76	3.76 mm	JR-T-4041
0.236"	6.00	4.00	JR-T-4042 <b>NEW</b>
1/4"	6.35	4.76 mm	JR-T-6810 <b>NEW</b>
0.315"	8.00	6.00 mm	JR-T-4050 <b>NEW</b>
1/2"	12.7	9.53 mm	JR-T-4043 <b>NEW</b>


**CONVERSIONS**

50 µm = .002"	0.13 mm = .005"	3.97 mm = .156"
75 µm = .003"	0.15 mm = .006"	4.0 mm = .16"
100 µm = .004"	0.18 mm = .007"	4.35 mm = .17"
125 µm = .005"	0.20 mm = .008"	4.8 mm = .19"
150 µm = .006"	0.25 mm = .01"	1.0 m = 3.28'
0.013 mm = .0005"	0.38 mm = .015"	1.5 m = 4.92'
0.025 mm = .001"	0.50 mm = .02"	3.0 m = 9.84'
0.050 mm = .002"	0.75 mm = .03"	5.0 m = 16.40'
0.064 mm = .0025"	1.00 mm = .04"	10.0 m = 32.80'
0.075 mm = .003"	1.59 mm = 1/16"	15.0 m = 49.21'
0.07 mm = .0027"	1.70 mm = .067"	25.0 m = 82.02'
0.08 mm = .0031"	2.40 mm = .094"	
0.10 mm = .004"	3.20 mm = .126"	



## FEP TUBING

FEP (FluorinatedEthylenePropylene) tubing is chemically inert to most HPLC solvents, and is recommended for low pressure applications. Typically 1/16" OD tubing holds up to 117 bar (1700 psi), and 1/8" OD holds up to 70 bar (1000 psi).

We recommend FEP for ion chromatography applications.

OD	ID (mm)	1 m Product No.	3 m Product No.	10 m Product No.
1/32"	0.13	JR-T-6605-M1	JR-T-6605-M3	JR-T-6605-M10
	0.15	JR-T-6606-M1	JR-T-6606-M3	JR-T-6606-M10
	0.18	JR-T-6607-M1	JR-T-6607-M3	JR-T-6607-M10
	0.20	JR-T-6797-M1	JR-T-6797-M3	JR-T-6797-M10
	0.25	JR-T-6610-M1	JR-T-6610-M3	JR-T-6610-M10
	0.38	JR-T-6615-M1	JR-T-6615-M3	JR-T-6615-M10
	0.40	JR-T-6798-M1	JR-T-6798-M3	JR-T-6798-M10
	0.50	JR-T-6620-M1	JR-T-6620-M3	JR-T-6620-M10

OD	ID (mm)	NEW 1.5 m Product No.	3 m Product No.	10 m Product No.	NEW 15 m Product No.	25 m Product No.
1/16"	0.25	JR-T-6812-M1.5	JR-T-6812-M3	JR-T-6812-M10	JR-T-6812-M15	JR-T-6812-M25
	0.30	JR-T-6702-M1.5	JR-T-6702-M3	JR-T-6702-M10	JR-T-6702-M15	JR-T-6702-M25
	0.50	JR-T-6802-M1.5	JR-T-6802-M3	JR-T-6802-M10	JR-T-6802-M15	JR-T-6802-M25
	0.75	JR-T-6803-M1.5	JR-T-6803-M3	JR-T-6803-M10	JR-T-6803-M15	JR-T-6803-M25
	1.00	JR-T-6806-M1.5	JR-T-6806-M3	JR-T-6806-M10	JR-T-6806-M15	JR-T-6806-M25
1/8"	1.59	JR-T-6804-M1.5	JR-T-6804-M3	JR-T-6804-M10	JR-T-6804-M15	JR-T-6804-M25
	2.10	JR-T-6813-M1.5	JR-T-6813-M3	JR-T-6813-M10	JR-T-6813-M15	JR-T-6813-M25
3/16"	3.18	JR-T-6835-M1.5	JR-T-6835-M3	JR-T-6835-M10	JR-T-6835-M15	JR-T-6835-M25
1 mm	0.50	JR-T-6105-M1.5	JR-T-6105-M3	JR-T-6105-M10	JR-T-6105-M15	JR-T-6105-M25
2 mm	1.00	JR-T-6210-M1.5	JR-T-6210-M3	JR-T-6210-M10	JR-T-6210-M15	JR-T-6210-M25
3 mm	1.00	JR-T-6310-M1.5	JR-T-6310-M3	JR-T-6310-M10	JR-T-6310-M15	JR-T-6310-M25
	2.00	JR-T-6320-M1.5	JR-T-6320-M3	JR-T-6320-M10	JR-T-6320-M15	JR-T-6320-M25

OD	ID (mm)	Product No.	per meter
4 mm	3.00	JR-T-6860	NEW
1/4"	3.96	JR-T-6840	NEW
	4.35	JR-T-6809	
	3/16"	JR-T-6841	NEW
5/16"	1/4"	JR-T-6650	NEW

### CONVERSIONS

0.05 mm = .002"	0.50 mm = .02"	3.76 mm = .15"	1.0 m = 3.28'
0.10 mm = .004"	0.75 mm = .03"	3.96 mm = .156"	1.5 m = 4.92'
0.13 mm = .005"	1.00 mm = .04"	4.00 mm = .157"	3.0 m = 9.84'
0.15 mm = .006"	1.59 mm = 1/16"	4.35 mm = .17"	5.0 m = 16.40'
0.18 mm = .007"	1.70 mm = .067"	4.76 mm = 3/16"	10.0 m = 32.80'
0.20 mm = .008"	2.00 mm = .08"	4.80 mm = .189"	15.0 m = 49.21'
0.25 mm = .01"	2.10 mm = .083"	6.00 mm = .24"	25.0 m = 82.02'
0.30 mm = .012"	2.40 mm = .094"	6.35 mm = 1/4"	
0.38 mm = .015"	3.00 mm = .12"	7.94 mm = 5/16"	
0.40 mm = .016"	3.18 mm = 1/8"	9.35 mm = 3/8"	

### SPECIFICATIONS

#### MAXIMUM RECOMMENDED WORKING TEMPERATURE

80°C (continuous)

#### MAX WORKING PRESSURES AT ROOM TEMPERATURE

See page 108

#### TUBING TOLERANCES

Tubing OD	OD and ID (±)
1/32"	0.025 mm
1/16"	0.08 mm
1/8"	0.10 mm
1/4"	0.10 mm OD
	0.20 mm ID

### OPTIONS

Contact your distributor or VICI about:

- Longer tubing lengths at competitive bulk prices
- Customized ODs and IDs



### TECH TIP

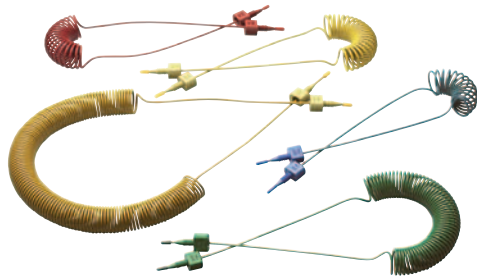
When selecting tubing for low pressure applications, give careful consideration to gas permeability characteristics.

### MORE INFO

About FEP.....113  
 Chemical resistance ..110  
 Maximum working pressure .....108  
 Tubing ID chart:  
 volume per length ..107  
 Tubing tolerances ....109

### SEE ALSO

Clean-cut polymeric tubing cutter .....100  
 Easy-Flange kit .....99  
 Low pressure fittings .....46-55



### THERMO-FORMED POLYMERIC TUBING

- Available in a variety of polymers
- Provides axial flexibility
- Telephone cables or customer-specified shapes

VICI Jour offers thermo-formed tubing in various geometric shapes and polymers. The form will maintain its shape so long as the temperature does not exceed 100°C.

Straight tubing, spirals, or even more complex forms – just define your form and material on a drawing for us.

**FOR PRICING**  
 Contact VICI or your local distributor for more information or a quotation.

#### SPECIFICATIONS

**PRESSURE**

Low pressure only

**TUBING**

1/8" OD 1.65 mm ID

**TOLERANCES**

±0.05 mm (.002")  
 OD and ID

**MATERIALS**

Tubing: FEP coated with PVDF  
 Insert PCTFE  
 Ferrule ETFE  
 Fitting PPS

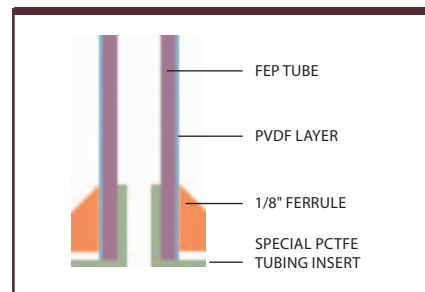
**OPTIONS**

Contact us for more info about longer tubing lengths at competitive bulk prices.

### IMPERMEABLE POLYMERIC TUBING

- FEP coated with PVDF
- Excellent chemical resistance
- For technical applications
- Prevents "re-gassing" after degassing in LC applications

PTFE and FEP have very good chemical resistance, but are too permeable to be suitable for mobile phase transfer lines. PVDF, on the other hand, lacks chemical resistance but is a very tight polymer with no observable micropores. Our impermeable tubing is produced by co-extruding PVDF over FEP to combine the best features of both polymers, ensuring that degassed solvent will stay degassed until it reaches the HPLC pump.

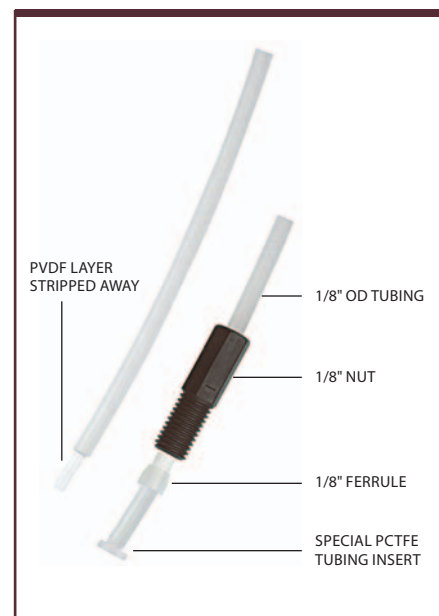


The PVDF layer can easily be stripped away with our Clean-Cut tubing cutter or a razor blade, leaving a length of exposed FEP to extend into the solvent reservoir.

When making connections, a special PCTFE tubing insert fits into the ID of the tubing and seals against the bottom of the port, preventing the solvent from contacting the PVDF layer at the end of the tube.

	3 m <i>Product No.</i>	10 m <i>Product No.</i>
Impermeable tubing, 1/8" OD x 1.65 mm ID	JR-T-6130-M3	JR-T-6130-M10

	<i>Qty/pkg</i>	<i>Product No.</i>
<b>Additional spare parts</b>		
PCTFE tubing inserts	10	JR-6141-10
1/8" PPS nuts	10	JR-55071-10
1/8" ETFE ferrules	10	JR-051-10
Fitting kit	<i>Contains:</i>	
	PCTFE tubing inserts	2
	1/8" PPS nuts	2
	1/8" ETFE ferrules	2
	JR-6140	



**t TECH TIP**

Use FEP or PFA tubing inside the solvent reservoir, since PVDF has limited chemical resistance.

**t TECH TIP**

Always use the specially-designed tubing insert to prevent solvent contact with the PVDF layer.

**➔ MORE INFO**

- About FEP . . . . . 113
- About PVDF . . . . . 114
- Chemical resistance . . 110
- Tubing ID chart:  
 volume per length . . 107
- Tubing tolerances . . . 109

**➔ SEE ALSO**

- Clean-cut polymeric tubing cutter . . . . . 100
- Color-sleeve fingertight adapters . 23



## FUSED SILICA CAPILLARY TUBING **NEW**

### Untreated fused silica (FS) capillaries

FS capillaries are manufactured by coating fused silica with a layer of polyimide, and consist of synthetically manufactured quartz glass in amorphous (non-crystalline) form.

Due to the polyimide coating, the tubing is flexible and robust. The tubing is stable at temperatures up to 350°C, and is ideal for applications in Micro- and Nano-LC.

FS capillaries are chemically inert. They can be used with organic solvents and in the pH range from 0 – 10.

Sold by the meter.

OD	ID	per meter Product No.
360 µm	25 µm	JR-T-7360-025
	50 µm	JR-T-7360-050
	75 µm	JR-T-7360-075
	100 µm	JR-T-7360-100
	150 µm	JR-T-7360-150
	180 µm	JR-T-7360-180



#### SPECIFICATIONS

##### MAXIMUM RECOMMENDED WORKING TEMPERATURE

350°C

##### PRESSURE RATING

Up to 6000 bar  
(87,000 psi)

##### TOLERANCES

OD ± 5 µm (.002")

ID ± 5 µm (.002")

Note: Parameters for temperature and pressure ratings **are strongly dependent on bending, chemicals used, pressure, and temperature.**

#### **t** TECH TIP

Use our 360 µm Nanovolume® fittings to connect this tubing free of dead volume.

PEEK fittings . . . . . 44

Stainless fittings . . . . . 45

#### **↔** CONVERSIONS

50 µm = .002"

75 µm = .003"

100 µm = .004"

0.13 mm = .005"

0.18 mm = .007"

0.25 mm = .01"

0.38 mm = .015"

0.50 mm = .02"

0.75 mm = .03"

1.00 mm = .04"

1.52 mm = XXXX

1.59 mm = 1/16"

1.70 mm = .067"

2.10 mm = .083"

2.16 mm = .XXX"

4.65 mm = .XXX"



## STAINLESS STEEL TUBING

This is the standard tubing material for chromatography, suitable for a wide variety of applications. Close tolerances are held on both ID and OD.

Note that bulk tubing is roughly cut with tubing pliers, so the ends must be properly cut before use. For electrolytically-cut premium SS tubing, please order our pre-cut tubing (pages 20-21). Pre-cut tubing is steam cleaned and offers burr-free ends – ready to use for high end LC applications.

### Stainless tubing – premium grade

UHPLC, HPLC, GC

#### SPECIFICATIONS

##### PRESSURE RATING

Values shown are minimum; rating varies with ID; (see page 107)

OD	bar	psi
360 µm	679	9857
1/32"	400	5800
1/16"	365	5300
1/8"	315	4600

##### TOLERANCES

Tubing ID	OD and ID (±)
50 µm	0.010 mm
75 µm	0.010 mm
100 µm	0.010 mm
all other ID's	0.025 mm

#### OPTIONS

Contact us for more info about longer tubing lengths at competitive bulk prices.

- Cold drawn, seamless Type 316 stainless steel
- Variety of sizes for UHPLC, HPLC, and GC applications
- Smooth internal surface
- Soft annealed OD for easy ferrule connections

Our premium grade seamless stainless steel tubing is the base for all high pressure and ultra-high pressure lines in your equipment.

OD	ID (mm)	Product No.			per meter Product No.
		1.5 m	3 m	10 m	
1/32"	0.13	JR-TSS.505-M1.5	JR-TSS.505-M3	JR-TSS.505-M10	360 µm
	0.18	JR-TSS.507-M1.5	JR-TSS.507-M3	JR-TSS.507-M10	
	0.25	JR-TSS.510-M1.5	JR-TSS.510-M3	JR-TSS.510-M10	
	0.50	JR-TSS.520-M1.5	JR-TSS.520-M3	JR-TSS.520-M10	
1/16"	0.13	JR-TSS105-M1.5	JR-TSS105-M3	JR-TSS105-M10	75
	0.25	JR-TSS110-M1.5	JR-TSS110-M3	JR-TSS110-M10	
	0.38	JR-TSS115-M1.5	JR-TSS115-M3	JR-TSS115-M10	
	0.50	JR-TSS120-M1.5	JR-TSS120-M3	JR-TSS120-M10	
	0.75	JR-TSS130-M1.5	JR-TSS130-M3	JR-TSS130-M10	
	1.00	JR-TSS140-M1.5	JR-TSS140-M3	JR-TSS140-M10	
1/8"	0.75	JR-TSS230-M1.5	JR-TSS230-M3	JR-TSS230-M10	150
	1.00	JR-TSS240-M1.5	JR-TSS240-M3	JR-TSS240-M10	
	1.52	JR-TSS260-M1.5	JR-TSS260-M3	JR-TSS260-M10	
	1.70	JR-TSS267-M1.5	JR-TSS267-M3	JR-TSS267-M10	
	2.16	JR-TSS285-M1.5	JR-TSS285-M3	JR-TSS285-M10	
				JR-T-623-06 <b>NEW</b>	

#### TECH TIP

For zero dead volume connections, we strongly recommend pre-cut stainless steel tubing . . . 20

#### NOTE

ID dimensions in mm are converted from nominal inch dimensions.

#### MORE INFO

About Type 316 stainless steel . . . . . 114  
Maximum working pressure . . . . . 107  
Tubing ID chart: volume per length . . 107

#### SEE ALSO

Pre-cut SS tubing . . . 20-21  
Stainless steel tubing cutter . . . . . 101  
Stainless fittings . . . . 36-41

#### SPECIFICATIONS

##### PRESSURE RATING

Values shown are minimum; rating varies with ID; (see page 93)

OD	bar	psi
1/16"	315	4600
1/8"	315	4600

##### TOLERANCES

OD	± 0.05mm (.002")
ID	± 0.05mm (.002")

#### OPTIONS

Contact us for more info about longer tubing lengths at competitive bulk prices.

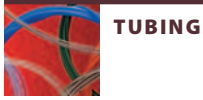
### Stainless tubing – standard grade

HPLC, GC

- Type 316 stainless steel, welded under inert gas
- Variety of sizes for HPLC and GC applications
- Smooth internal surface
- Soft annealed OD for easy ferrule connections

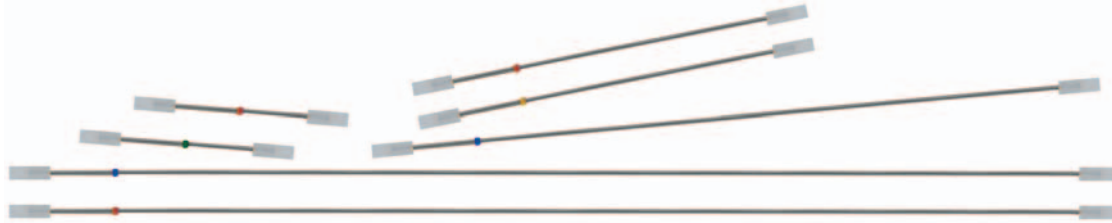
OD	ID (mm)	Product No.		
		1.5 m	3 m	10 m
1/16"	0.10	JR-T-625-03-M1.5	JR-T-625-03-M3	JR-T-625-03-M10
	0.13	JR-T-625-04-M1.5	JR-T-625-04-M3	JR-T-625-04-M10
	0.18	JR-T-625-05-M1.5	JR-T-625-05-M3	JR-T-625-05-M10
	0.25	JR-T-625-10-M1.5	JR-T-625-10-M3	JR-T-625-10-M10
	0.50	JR-T-625-20-M1.5	JR-T-625-20-M3	JR-T-625-20-M10
	0.75	JR-T-625-30-M1.5	JR-T-625-30-M3	JR-T-625-30-M10
1/8"	2.1	JR-T-626-00-M1.5	JR-T-626-00-M3	JR-T-626-00-M10

OD	ID (mm)	per meter Product No.
1/4"	4.65	JR-T-628-00



## Stainless steel tubing – pre-cut

- For zero dead volume connections
- Steam-cleaned and ready to use
- Soft annealed OD for easy ferrule connections
- Color bands for quick identification of tubing ID



VICI Jour offers pre-cut 1/32" and 1/16" stainless steel tubing in lengths most commonly required in UHPLC and HPLC systems. The tubes are cut to square, burr-free ends for zero dead volume connections. Colored bands allow quick ID identification. VICI pre-cut tubing is specially cleaned with steam from micro-filtered deionized water, which removes both organic and inorganic contaminants. Longer tubes that cannot be steam-cleaned are cleaned with liquid hexane. Softener-free polyethylene caps are used to prevent any contamination during shipment and storage.

### SPECIFICATIONS

#### PRESSURE RATING

Varies with ID; minimum is 365 bar (5300 psi) (see page 107)

#### TOLERANCES

Tubing OD	OD and ID (±)
1/32"	0.01 mm
1/16"	± 0.05 mm OD
	± 0.025 mm ID

### PRE-CUT TUBING FOR STANDARD HPLC

OD	ID (mm)	Color	<b>NEW</b>		
			50 mm Product No.	100 mm Product No.	130 mm Product No.
1/16"	0.13	Red	JR-T-97005	JR-T-97010	JR-T-97012
	0.18	Yellow	JR-T-97025	JR-T-97030	JR-T-97032
	0.25	Blue	JR-T-97045	JR-T-97055	JR-T-97057
	0.50	Orange	JR-T-97075	JR-T-97080	JR-T-97082
	0.75	Green	JR-T-97095	JR-T-97100	JR-T-97102

OD	ID (mm)	Color	<b>NEW</b>		
			180 mm Product No.	200 mm Product No.	300 mm Product No.
1/16"	0.13	Red	JR-T-97013	JR-T-97015	JR-T-97020
	0.18	Yellow	JR-T-97033	JR-T-97035	JR-T-97040
	0.25	Blue	JR-T-97058	JR-T-97060	JR-T-97065
	0.50	Orange	JR-T-97083	JR-T-97085	JR-T-97090
	0.75	Green	JR-T-97103	JR-T-97105	JR-T-97110

### PRE-CUT TUBING FOR MICRO LC **NEW**

Use with 1/32" Nanovolume fittings, page 43.

OD	ID (mm)	Color	<b>NEW</b>		
			50 mm Product No.	100 mm Product No.	130 mm Product No.
1/32"	0.050	Blue	JR-T-91050	JR-T-91100	JR-T-91130
	0.075	Black	JR-T-92050	JR-T-92100	JR-T-92130

OD	ID (mm)	Color	<b>NEW</b>		
			180 mm Product No.	200 mm Product No.	300 mm Product No.
1/32"	0.050	Blue	JR-T-91180	JR-T-91200	JR-T-91300
	0.075	Black	JR-T-92180	JR-T-92200	JR-T-92300

### NOTE

Do not bend Micro LC tubing more than 90° to avoid closure.

### TECH TIP

Contact your local distributor or VICI for custom lengths.

### CONVERSIONS

- 50 µm = .002"
- 75 µm = .003"
- 100 µm = .004"
- 125 µm = .005"
- 150 µm = .006"
- 0.13 mm = .005"
- 0.18 mm = .007"
- 0.25 mm = .01"
- 0.50 mm = .02"
- 0.75 mm = .03"



**SPECIFICATIONS**

**PRESSURE RATING**

Varies with ID; minimum is 365 bar (5300 psi) (see page 107)

**TOLERANCES**

OD ±0.05mm (.002")  
ID ±0.025mm (.001")

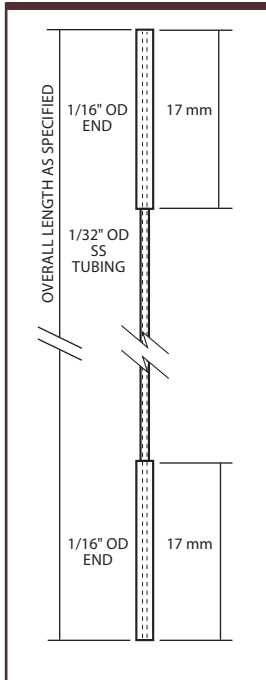
**Stainless steel tubing – pre-cut flexible**

- Seamless 1/32" tubing with 1/16" laser-welded ends
- For zero dead volume connections
- Steam-cleaned and ready to use
- Soft annealed OD for easy ferrule connections
- Color bands for quick identification

Our flexible pre-cut stainless steel tubing is made of 1/32" premium grade 316 stainless steel tubing with ends laser-welded into 1/16" tubing of the same premium grade.

The tubes are cut to square, burr-free ends for zero dead volume connections. Colored bands allow quick ID identification.

VICI pre-cut tubing is specially cleaned with steam from micro-filtered deionized water, which removes both organic and inorganic contaminants. Longer tubes that cannot be steam-cleaned are cleaned with liquid hexane. Softener-free polyethylene caps are used to prevent any contamination during shipment and storage.



**PRE-CUT FLEXIBLE TUBING FOR STANDARD HPLC**

OD	ID (mm)	Color	105 mm	<i>NEW</i> 130 mm	150 mm	<i>NEW</i> 180 mm	200 mm
			Product No.	Product No.	Product No.	Product No.	Product No.
1/16"	0.13	Red	JR-T-96005	JR-T-96008	JR-T-96010	JR-T-96013	JR-T-96015
	0.18	Yellow	JR-T-96105	JR-T-96108	JR-T-96110	JR-T-96113	JR-T-96115
	0.25	Blue	JR-T-96205	JR-T-96208	JR-T-96210	JR-T-96213	JR-T-96215
	0.50	Orange	JR-T-96305	JR-T-96308	JR-T-96310	JR-T-96313	JR-T-96315

OD	ID (mm)	Color	280 mm	400 mm	600 mm	700 mm	900 mm
			Product No.	Product No.	Product No.	Product No.	Product No.
1/16"	0.13	Red	JR-T-96020	JR-T-96025	JR-T-96030	JR-T-96035	—
	0.18	Yellow	JR-T-96120	JR-T-96125	JR-T-96130	JR-T-96135	JR-T-96145
	0.25	Blue	JR-T-96220	JR-T-96225	JR-T-96230	JR-T-96235	—
	0.50	Orange	JR-T-96320	JR-T-96325	JR-T-96330	JR-T-96335	—



# FITTINGS



## HIGH AND LOW PRESSURE



### HIGH PRESSURE POLYMERIC FITTINGS ..... page 24-35

High pressure polymeric fittings are useful in applications involving proteins, peptides, and other samples of biological origin where metal systems may interact with samples. Fittings made from PEEK-HT can also be used in UHPLC.



### ULTRA-HIGH PRESSURE STAINLESS FITTINGS ..... page 36-41

Our stainless steel fittings are typically compression fittings, in which a ferrule is compressed onto the tube as a nut is tightened. They offer the best reliability in high pressure situations.



### NANOVOLUME® HPLC FITTINGS .. page 42-45

With bore sizes of 100 and 150 microns, (.004"-.006"), the minimal transfer volume contributed by Nanovolume® components makes them especially beneficial in applications with flow rates in the  $\mu\text{l}/\text{min}$  range, when the transfer volume can be critical.



### LOW PRESSURE FITTINGS ..... page 46-55

Low pressure fittings are ideally suited for flow injection analysis, low pressure liquid chromatography, and stream sampling devices. They may be safely used at pressures up to 500 psi and temperatures to 50°C.

#### MORE INFO

#### Tools for fittings

Ferrule removal kit ...	103
Tweezer.....	103
ValvTool.....	102
Wrench .....	103



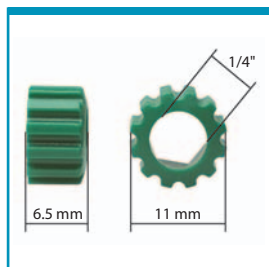
**SPECIFICATIONS**

For 1/4" hex-head nuts  
**MATERIAL**  
 Polypropylene

**COLOR-IT FINGERTIGHT ADAPTERS**

- For high and low pressure
- Fit all hex-head PEEK and SS fittings for 1/16" tubing
- Available in six colors for easy solvent line identification

Color-It snap-on fingertight adapters are used with our 1/4" PEEK and stainless hex-head nuts, converting them into color-coded fingertight fittings in an instant. Available in six colors.



Color	Qty/pkg	Product No.
Blue	5	JR-55010-5
Yellow	5	JR-55011-5
Green	5	JR-55012-5
Black	5	JR-55013-5
White	5	JR-55014-5
Red	5	JR-55015-5
Assorted	12 (2 each)	JR-55016-12



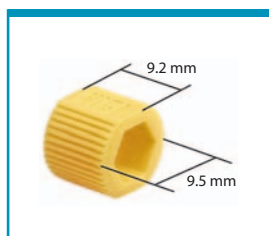
**SPECIFICATIONS**

For 1/4" hex-head nuts  
**MATERIAL**  
 Polypropylene

**COLOR-SLEEVE FINGERTIGHT ADAPTERS**

- For high and low pressure
- Designed for our PPS fittings for 1/16" tubing
- Available in twelve colors for easy solvent line identification

This adapter is useful for color coding different solvent lines, and turns VICI Jour PPS nuts into fingertight fittings in an instant.



Color	Qty/pkg	Product No.
Natural	5	JR-55080-5
	10	JR-55080-10
White	5	JR-55081-5
	10	JR-55081-10
Dark grey	5	JR-55082-5
	10	JR-55082-10
Black	5	JR-55083-5
	10	JR-55083-10
Lavender	5	JR-55084-5
	10	JR-55084-10
Red	5	JR-55085-5
	10	JR-55085-10
Yellow	5	JR-55086-5
	10	JR-55086-10

Color	Qty/pkg	Product No.
Orange	5	JR-55087-5
	10	JR-55087-10
Brown	5	JR-55088-5
	10	JR-55088-10
Green	5	JR-55089-5
	10	JR-55089-10
Blue	5	JR-55090-5
	10	JR-55090-10
Purple	5	JR-55091-5
	10	JR-55091-10
Assorted	2 each	JR-5508X-24
	2 each	JR-5508X-12



**MORE INFO**

Hex head nuts  
 PEEK ..... 25, 27, 29  
 Stainless..... 37  
 PPS  
 High pressure...25, 31  
 Low pressure ..... 47

# HIGH PRESSURE FITTINGS



**HPLC AND UHPLC, POLYMERIC**

Standard high pressure PEEK fittings are rated up to 350 bar (5000 psi) with fingertight nuts, well beyond the burst strength of most PEEK tubing. PEEK-HT™ fittings are rated at about 500 bar when finger-tightened; if they are tightened with a tool, 1,000 bar can be achieved. PEEK-HT also provides the benefit of longer life time; that is, the fittings can be tightened/loosened more often.

All our polymeric fittings for HPLC and UHPLC are manufactured from high quality inert polymers to exacting tolerances.

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Up to 5,000 psi	25
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### ! DISCLAIMER

The maximum holding pressure for any type of connections involving tubing and a ferrule varies considerably with the tubing material, the ferrule material, the clearance between tubing OD and ferrule ID, and the shape of the fitting detail.

### ➔ SEE ALSO

ChromBox kit	105
HPLC parts kit with PEEK and stainless fittings and tubing	
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**PEEK one-piece hex-head fittings**

UHPLC

**SPECIFICATIONS**

**TUBING OD / THREADS**

1/32" 6-40  
1/16" 10-32

**MATERIAL**

PEEK-HT

**PRESSURE RATING**

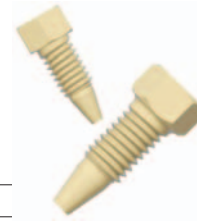
Fingertight, on stainless steel tubing:

1/32" 625 bar (9,000 psi)  
1/16" 700 bar (10,000 psi)

- Made of special PEEK-HT™ for better pressure resistance
- One-piece – no ferrule required
- Biocompatible
- Handy tightening tool included

These fittings are machined from special PEEK material to reach a higher pressure rating than standard PEEK fittings.

Includes a tightening tool (page 103) for easy installation.



	Tubing OD	Thread	Hex size	Length	Product No.
(Package/10)	1/32"	6-40	3/16"	12.0 mm	JR-5525N-10
	1/16"	10-32	1/4"	17.0 mm	JR-5520N-10

**PEEK one-piece hex-head fittings**

10-32

**SPECIFICATIONS**

**TUBING OD / THREADS**

1/16" 10-32

**MATERIAL**

PEEK

**TOLERANCE**

±0.05 mm (.002")

**PRESSURE RATING**

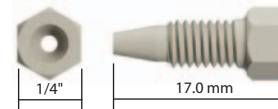
<350 bar (5000 psi)

(Varies with tubing ID and material)

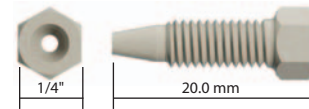
- Fingertight up to 350 bar (5000 psi)
- Excellent chemical and mechanical properties
- One-piece – no ferrule required
- Biocompatible
- For any 10-32 high pressure fitting

PEEK one-piece hex-head fittings are easy to use with the ValvTool or with the Color-It color-coded fingertight adapters. The 10-32 thread will fit virtually all standard high pressure female connections, and will withstand pressures of up to 350 bar (5000 psi). Available in short and long versions.

		Product No.
(Package/5)	Short	JR-55100-5
	Long	JR-55110-5



Short



Long

**PPS one-piece hex-head fittings**

10-32

**SPECIFICATIONS**

**TUBING OD / THREADS**

1/16" 10-32

**MATERIAL**

Black PPS

(Polyphenylene sulfide)

**TOLERANCE**

±0.05 mm (.002")

**PRESSURE RATING**

<350 bar (5000 psi)

(Varies with tubing ID and material)

- Economically-priced alternative to PEEK
- Excellent chemical and mechanical properties
- One-piece – no ferrule required
- Slim design – finger-tight with Color-Sleeve adapter

The VICI Jour PPS one-piece hex-head (fingertight with adapter) fitting offers excellent chemical and pressure resistance.

	Product No.
(Package/5)	JR-58000-5



**MORE INFO**

About PEEK ..... 113  
About PPS ..... 113  
Chemical resistance .. 110

**SEE ALSO**

1/16" OD tubing for high pressure applications ..... 9-12  
PEEK starter kit ..... 104

1/32" and 1/16" tightening tools for PEEK fittings ..... 103



Color-Sleeve adapters for hex-head fittings ... page 23



# One-piece fittings • Fingertight



## HIGH PRESSURE FITTINGS • POLYMERIC

### PEEK and PVDF one-piece fingertight fittings – color-coded

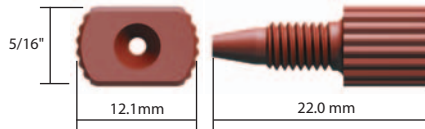
10-32

- PEEK: fingertight up to 350 bar (5000 psi)
- PVDF: fingertight to 180 bar (2600 psi)
- Excellent chemical and mechanical properties
- One-piece – no ferrule required
- Biocompatible

Our PEEK fingertight fittings are available in six colors, for easy identification of tubing lines. They are rated to 350 bar (5000 psi) and can be used in virtually any type of 10-32 thread HPLC fitting detail on the market. PVDF fittings are chemically inert, and suitable for medium pressure applications. They will not constrict soft polymeric tubing as PEEK fingertight fittings sometimes do. Packages of 5.

(Pkg/5)	Material	Color	Product No.
	PEEK	Natural	JR-55020-5
		Black	JR-55021-5
		Red	JR-55022-5
		Yellow	JR-55023-5
		Blue	JR-55024-5
		Green	JR-55025-5

(Pkg/5)	Material	Color	Product No.
	PVDF	Translucent white	JR-55020-PVDF-5
			<b>NEW</b>



#### SPECIFICATIONS

**TUBING OD / THREADS**  
1/16" 10-32

**MATERIAL**  
PEEK

**TOLERANCE**  
±0.05 mm (.002")

**PRESSURE RATING**

<b>Material</b>	<b>bar</b>	<b>psi</b>
PEEK	<350	5000
PVDF	<180	2600

(Varies with tubing ID and material)

### PEEK one-piece fingertight fittings

10-32

- Two new fittings are made of reinforced glass fiber (GF) PEEK.
  - Fingertight up to 350 bar (5000 psi)
  - One-piece – no ferrule required
  - Biocompatible
- Sold in packages of 5.

(Package/5)	Standard	Natural PEEK			Product No.
			12.0 mm	22.0 mm	JR-5502-5
	Short	Natural PEEK	12.0 mm	17.1 mm	JR-5504-5
	Long	Natural PEEK	12.0 mm	25.1 mm	JR-5507-5
	Narrow hex-head/fingertight	Natural PEEK	1/4"	28.1 mm	JR-5508-5
	Standard	Reinforced GF PEEK	9.15 mm	20.8 mm	JR-5513-5 <b>NEW</b>
	Narrow hexhead/fingertight	Reinforced GF PEEK	1/4"	28.1 mm	JR-5518-5 <b>NEW</b>

#### SPECIFICATIONS

**TUBING OD / THREADS**  
1/16" 10-32

**MATERIAL**  
PEEK

**TOLERANCE**  
±0.05 mm (.002")

**PRESSURE RATING**

<350 bar (5000 psi)  
(Varies with tubing ID and material)

#### TECH TIP

Coloration pigments are carefully chosen so as to contain no heavy metals or hazardous chemicals.

#### TECH TIP

Color-It fingertight adapters may be used with 1/4" hex-head fittings, such as JR-5518, converting them into color-coded fingertight fittings... page 23

#### MORE INFO

About PEEK ..... 113  
About PVDF ..... 113  
Chemical resistance .. 110



**PEEK-HT™ one-piece fittings** **NEW**

**10-32**

**SPECIFICATIONS**

**TUBING OD / THREADS**  
1/16" 10-32

**MATERIAL**  
PEEK-HT

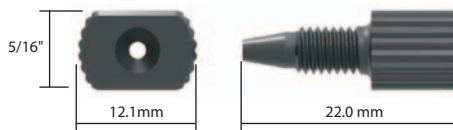
**TOLERANCE**  
±0.05 mm (.002")

**PRESSURE RATING**

Tightening	bar	psi
Fingertight	<500	7250
With tool	<1000	14500

(Varies with tubing ID and material)

When used as fingertight fittings, our PEEK-HT fittings hold pressures up to 500 bars (7250 psi). Pressures up to 1000 bars (14,500 psi) can be accomplished with a tightening tool.



For tightening tool, use either a ValvTool (JR-800, page 102) or an open end wrench (JR-804, page 103.)

Sold in packages of 5.

(Package/5)	Product No.
	JR-55031-5



**PEEK no-twist "one-piece" fittings**

**10-32**

**SPECIFICATIONS**

**TUBING OD / THREADS**  
1/16" 10-32

**MATERIAL**  
Nut: PEEK  
Ferrule: PEEK

**PRESSURE RATING**  
<350 bar (5000 psi)  
(Varies with tubing ID and material)

**OPTIONS**

**OPTIONAL FERRULE MATERIALS**  
FEP, PFA, glass-filled PEEK, PCTFE, glass-filled PTFE, and PTFE.  
Contact us for availability.  
Some 1/32" versions are available. Call for details.

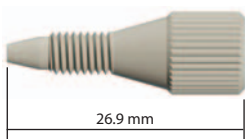
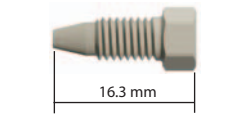
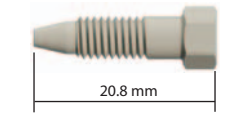
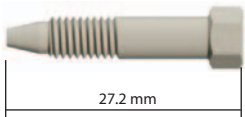

- Snap-in ferrule rotates freely
- Choice of ferrule materials
- Choice of fitting lengths

No-twist fittings offer the convenience of a one-piece fitting while solving a problem inherent to such designs. In other one-piece designs, the ferrule rotates against the fitting detail, creating particulates. The no twist design has a separate ferrule that snaps into the nut, so it's attached but still free to avoid rotation during tightening.



Since the ferrule is not machined onto the nut, it can be made from a different material. We offer several PEEK nuts, with ferrules of PEEK or one of the optional materials listed at left.

Sold in packages of 5.

(Package/5)	Tubing OD			PEEK ferrule Product No.
	1/16"	Fingertight		JR-ZNF1FPK-5
		Hex, short		JR-ZNF1PK-5
		Hex, medium		JR-MZNF1PK-5
		Hex, long		JR-LZNF1PK-5
		Replacement ferrules		JR-ZNF1PK-F-5

**SEE ALSO**

1/16" OD tubing for high pressure applications . . .page 9-12  
PEEK starter kit . . . . . 104  
ValvTool for tightening hex-head fittings . . . 102  
Color-It fingertight adapters. . . . . 23






**PEEK ferrules**

UHPLC

- Biocompatible 1/16" ferrule for ultra-high pressures
- Alternative to titanium ferrules in applications with titanium valves
- Excellent in combination with stainless nuts (see page 37)

	<i>Product No.</i>	
<i>(Package/5)</i>	JR-5010N-5	

**SPECIFICATIONS**

**TUBING OD / THREADS**  
1/16" 10-32

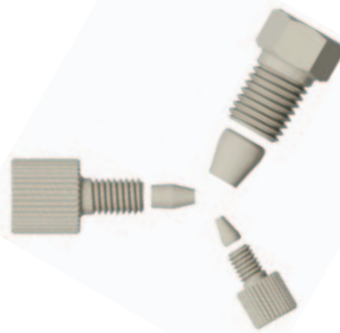
**MATERIAL**  
PEEK

**PRESSURE RATING**  
On SS tubing with SS nut:  
650 bar (9400 psi)

**PEEK nuts with single ferrules**

- Reuseable nut, replaceable ferrule
- For 1/32", 1/16", and 1/8" tubing
- Suitable for pressures to 280 bar (4000 psi)




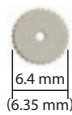
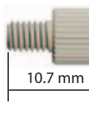

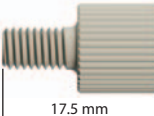

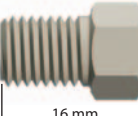
Fingertight nuts have a knurled surface designed to allow sufficient sealing force to be applied to the ferrule without wrenches. Hex style nuts allow wrench tightening; however, since they are polymeric, they can break, and are recommended for use only when space is limited and your fingers will not fit.



**SPECIFICATIONS**

**MATERIAL**  
PEEK

**PRESSURE RATING**  
<280 bar (4000 psi)  
(Varies with tubing ID and material)

		<i>Tubing</i>				<i>Product No.</i>
		<i>OD</i>	<i>Thread</i>			
<i>(Pkg/5)</i>	Single ferrules	1/32"				JR-ZF.5PK-5
		1/16"				JR-5003-5
		1/8"				JR-ZF2PK-5
Nuts	Fingertight	1/32"	6-40	 6.4 mm (6.35 mm)	 10.7 mm	JR-ZN.5FPK-5
	Fingertight	1/16"	10-32	 10 mm	 17.5 mm	JR-5570-5
	Hex-head	1/8"	5/16-24	 9.5 mm	 16 mm	JR-ZN2PK-5

**➔ MORE INFO**

About PEEK ..... 113  
Chemical resistance ... 110

**➔ SEE ALSO**

1/16" OD tubing for high pressure applications ..... 9-12  
PEEK starter kit ..... 104  
PEEK tubing ..... 9-12  
Stainless steel nuts ... 37  
ValvTool for tightening hex-head fittings ... 102  
Color-It fingertight adapters ..... 23





**PEEK nuts with double ferrules**

**10-32**

**SPECIFICATIONS**

**TUBING OD / THREADS**  
1/16" 10-32


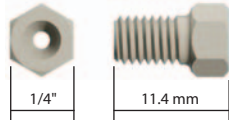
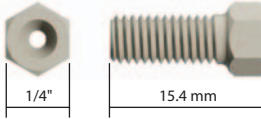
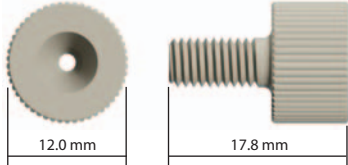
**MATERIAL**  
PEEK

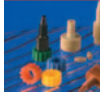
**PRESSURE RATING**  
<420 bar (6000 psi)  
(Varies with tubing ID and material)

- High pressure rating - up to 420 bar (6000 psi)
- Ideal for 1/16" PEEK tubing
- Fit any 10-32 fitting

These nuts are for use with VICI Jour double ferrules, which grip the tubing twice for added stability. The fingertight version may be hand-tightened for operation at up to 420 bar (6000 psi). The hex-head version can be used for connections that are difficult to reach, or are closely spaced. The fittings work in virtually any female 1/16" fitting.



		Tubing OD					Product No.
(Package/5)	Double ferrule	1/16"					JR-5004-5
	Nuts	1/16"	Hex-head	Short		11.4 mm	JR-5511-5
				Long		15.4 mm	JR-5510-5
		Fingertight		17.8 mm	R-5580-5		



**HIGH PRESSURE FITTINGS • POLYMERIC**

**Nut, ferrule, and bushing**

**1/4-28**

- High pressure rating – up to 490 bar (7000 psi) with 1/16" tubing
- For 1/4-28 connections
- Available for 1/32" and 1/16" tubing

This combination of PPS nut, PEEK ferrule, and stainless steel bushing allows a high pressure connection in a 1/4-28 flat-bottomed fitting detail.

Sold in packages of 10.

Order nuts and bushing/ferrules separately.



**SPECIFICATIONS**

**TUBING OD / THREADS**

1/32"	1/4-28
1/16"	1/4-28




**MATERIALS**

Nut	PPS
Ferrule	PEEK
Bushing	SS

**PRESSURE RATING**

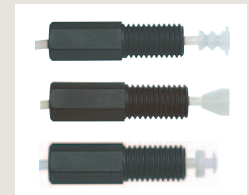
OD	bar	psi
1/32"	175	2500
1/16"	490	7000

(Varies with tubing ID and material)

		Tubing OD		Product No.
(Package/10)	PPS hex-head nut	1/32" or 1/16"		JR-55050-10
	Bushing and ferrule	1/32"		JR-FPKBSS.5-10
		1/16"		JR-FPKBSS1-10

**→ LOW PRESSURE 1/4-28 NUTS AND FERRULES**

1/4-28 PPS hex-head nuts are available with three different sealing designs for flangeless and flanged fittings . . . . . 47



**t TECH TIP**

To make up high pressure connection with nut, ferrule, and bushing, first slide the nut on the tubing, then the bushing, and then the PEEK ferrule as shown in the product photo.



### PEEK plugs and caps

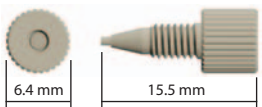
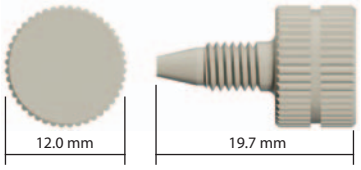
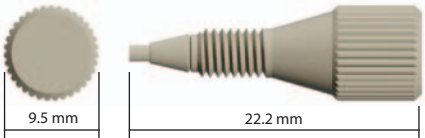
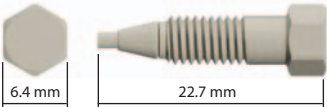
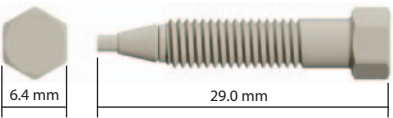
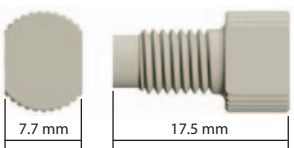
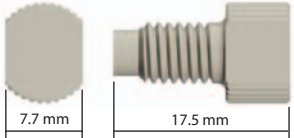
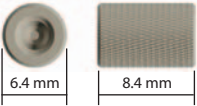
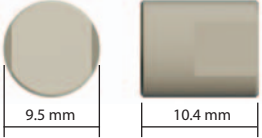
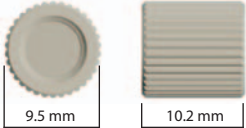
**SPECIFICATIONS**

**MATERIAL**  
PEEK

**PRESSURE RATING**  
<350 bar (5000 psi)  
(Varies with tubing material)

- For plugging ports and capping solvent lines
- Available in all common thread sizes

Sold individually.

	Threads		Product No.
Plugs	6-40		JR-ZP.5FPK
	10-32		JR-408
			JR-ZP1FPK
			JR-MZP1PK
			JR-LZP1PK
1/4-28		JR-409	
M6		JR-410	
Caps	6-40		JR-ZC.5FPK
	10-32		JR-ZC1PK
	1/4-28		JR-CCPK-1



**PEEK unions**

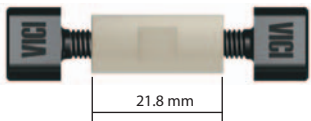
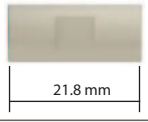

**10-32**

- Easy connection of transfer/solvent lines
- Low dead volume
- Completely inert and biocompatible

VICI Jour PEEK unions are usable with most common organic and inorganic HPLC solvents without risking corrosion, metal contamination, or protein degradation that might occur with stainless steel. Small diameter bores are used to ensure low dead volume connections. These unions have the standardized Valco fitting details with smooth transition of the taper into the threaded part. Connections to these PEEK unions can be made with any 10-32 fitting that uses polymeric ferrules. PEEK unions are available in body-only versions as well as complete with our PEEK one-piece fingertight fittings ready to connect to any 1/16" OD tubing.

**SPECIFICATIONS**

**TUBING OD**  
1/16"  
**MATERIAL**  
PEEK  
**PRESSURE RATING**  
<350 bar (5000 psi)  
(Varies with tubing ID and material)

	Bore (mm)		Qty/pkg	Product No.
Union with fittings	0.25		1	JR-1061
	0.50		1	JR-1066
	0.75		1	JR-1067
Body only	0.25		1	JR-061
	0.50		1	JR-066
	0.75		1	JR-067
<b>Replacement fittings</b>				
PEEK 1/16" one-piece fingertight fittings, 10-32, black			5	JR-55021-5

**PEEK bulkhead unions**

**10-32**

- Designed for panel mounting
- Easy connection of transfer/solvent lines
- Low dead volume
- Completely inert and biocompatible

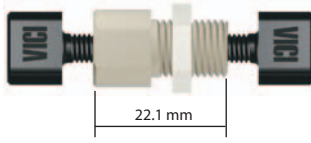

Bulkhead unions are designed to be mounted through an instrument panel or on a bracket. Typically the mounting nut goes inside the instrument, so that the long threaded portion will be out of sight.

Bulkhead unions require a minimum 10 mm panel hole, 9 mm maximum thickness.

Includes fittings.

**SPECIFICATIONS**

**TUBING OD / THREADS**  
1/16" 10-32  
**MATERIAL**  
PEEK  
**PRESSURE RATING**  
<350 bar (5000 psi)  
(Varies with tubing ID and material)

	Bore (mm)		Qty/pkg	Product No.
Bulkhead union with fittings	0.25		1	JR-ZBU1CFPK
	0.50		1	JR-ZBU1MFPK
	0.75		1	JR-ZBU1FPK
<b>Replacement fittings</b>				
PEEK 1/16" one-piece fingertight fittings, 10-32, black			5	JR-55021-5
JAM-Nut replacement mounting nut for bulkhead fittings			1	JR-CBN

**SEE ALSO**

Low pressure PEEK 1/4-28 unions. . . . . 50  
PEEK one-piece fingertight fittings 25-27



## PEEK reducing unions

### SPECIFICATIONS

#### TUBING OD / THREADS

1/32"	6-40
1/16"	10-32
1/8"	5/16-24

#### MATERIAL

PEEK

#### PRESSURE RATING

<350 bar (5000 psi)  
(Varies with tubing ID and material)

- Connects 1/16" to 1/32" tubing, or 1/8" to 1/16" tubing
- Easy connection of transfer/solvent lines
- Completely inert and biocompatible

VICI Jour PEEK reducing unions are usable with most common organic and inorganic HPLC solvents without risking corrosion, metal contamination, or protein degradation that might occur with stainless steel. These reducing unions have the standardized Valco fitting details with smooth transition of the taper into the threaded part.

Includes fittings.

Tubing OD	Bore (mm)		Qty/pkg	Product No.
1/16" to 1/32"	0.25		1	JR-ZRU1.5FPK
1/8" to 1/16"	0.75		1	JR-ZRU21FPK
<b>PEEK replacement fittings</b>				
<b>For 1/16" to 1/32" reducing unions</b>				
1/16"	One-piece fitting, black		5	JR-55021-5
1/32"	Fingertight nut		1	JR-ZN.5FPK
1/32"	Ferrule		1	JR-ZF.5PK
<b>For 1/8" to 1/16" reducing unions</b>				
1/8"	Hex-head PEEK nut		5	JR-ZN2PK-5
1/8"	PEEK ferrule		5	JR-ZF2PK-5
1/16"	One-piece fitting, black		5	JR-55021-5

### SEE ALSO

Low pressure PEEK  
1/4-28 reducing  
unions ..... 51



### PEEK tees and crosses






10-32

- Easy connection of transfer/solvent lines
- Low dead volume
- Completely inert and biocompatible

The 100% PEEK flowpath makes VICI Jour PEEK tees and crosses usable with most common organic and inorganic HPLC solvents without the risk of corrosion, metal contamination, or protein degradation that might occur with stainless steel.

Small diameter through-holes are used to ensure low dead volume connections. These unions have the standardized Valco fitting details with smooth transition of the taper into the threaded part. Connections to these PEEK tees and crosses can be made with any 10-32 fitting that uses polymeric ferrules.

PEEK tees and crosses are available in body-only versions as well as complete with our PEEK one-piece fingertight fittings ready to connect to any 1/16" OD tubing.

	Bore (mm)	Qty/pkg	With fittings Product No.	Body only Product No.	
	0.25	1	JR-1030	JR-2030	
	0.50	1	JR-1032	JR-2032	
	0.75	1	JR-1033	JR-2033	
	0.25	1	JR-1040	JR-2040	
	0.50	1	JR-1042	JR-2042	
	0.75	1	JR-1043	JR-2043	
<b>Replacement fittings</b>					
PEEK 1/16" one-piece fingertight fittings, 10-32, black		5	JR-55021-5		

**SPECIFICATIONS**

**TUBING OD / THREADS**  
1/16" 10-32

**MATERIAL**  
PEEK

**BODY SIZE**  
25.0 mm OD  
12.0 mm thick

**PRESSURE RATING**  
<350 bar (5000 psi)  
*(Varies with tubing ID and material)*

**TECH TIP**

Use our color-coded one-piece fingertight fittings for easy solvent line identification. . . . . 26



**MORE INFO**

About PEEK . . . . . 113  
Chemical resistance . . 110

**SEE ALSO**

Low pressure 1/4-28 tees and crosses . . . . 52  
Low pressure 1/4-28 mixing tees . . . . . 53

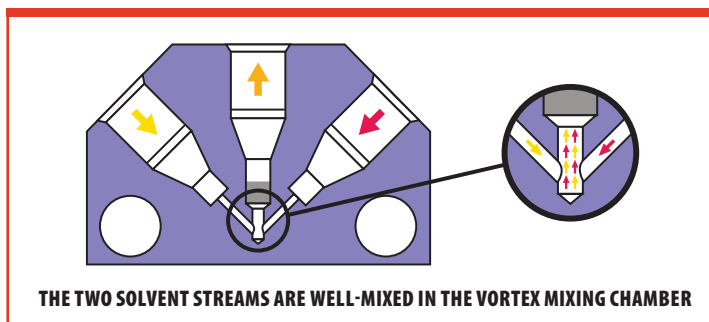
### Biocompatible mixing tee

10-32

- High pressure gradient mixing
- Completely biocompatible
- Post column reactions
- Built-in protein-friendly titanium filter, 10 µm

A unique, more thorough mixing results from the turbulence generated by the introduction angle of the solvents as well as by the flow through our titanium filter element. The biocompatible tee can be used for high pressure gradient mixing as well as for post column reactions.

	Product No.
Mixing tee with fittings	JR-9000-0670



**SPECIFICATIONS**

**TUBING OD / THREADS**  
1/16" 10-32

**MATERIAL**  
PEEK

**PRESSURE RATING**  
<350 bar (5000 psi)  
*(Varies with tubing ID and material)*



## PEEK adapters

### SPECIFICATIONS

**MATERIAL**

PEEK

**BORE**

0.40 mm

**PRESSURE RATING**

M6 <70 bar (1000 psi)

1/4-28 <70 bar (1000 psi)

Luer <35 bar (500 psi)

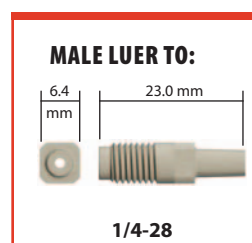
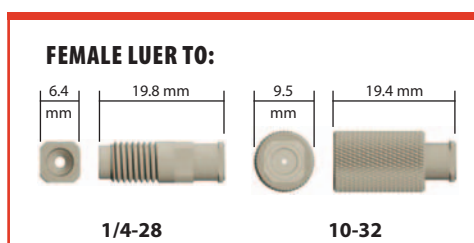
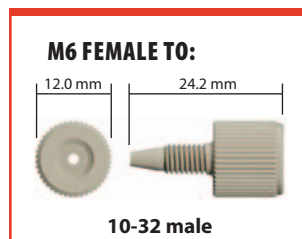
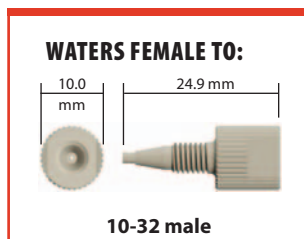
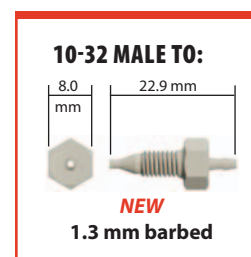
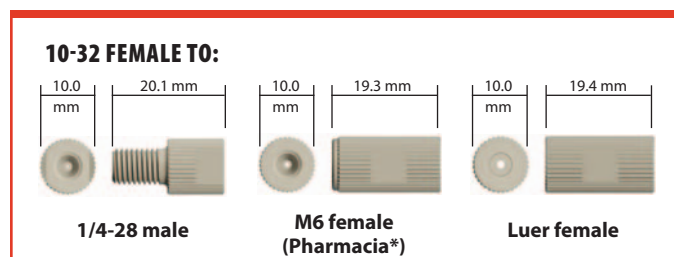
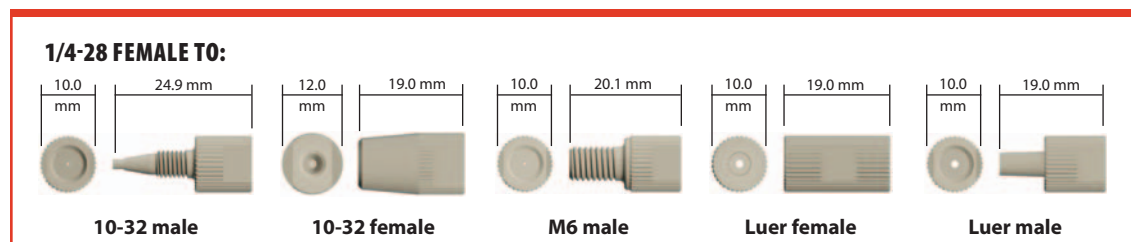
(Varies with tubing ID and material)

- Connect various combinations of thread types, male and female
- Includes male and female Luer adapters
- Low dead volume
- For any 10-32 high pressure fitting

We offer male and female Luer adapters as well as adapters to connect standard LC fittings to standard LC ports. The 100% PEEK flowpath makes VICI Jour PEEK adapters usable with most common organic and inorganic HPLC solvents without risking corrosion, metal contamination, or protein degradation that might occur with stainless steel.

Sold individually.

Description	Product No.	Description	Product No.
1/4-28 female to	10-32 male	JR-0612	10-32 male to
	10-32 female	JR-062	
	M6 male	JR-0622	JR-0691 <b>NEW</b>
	Luer female	JR-0625	Waters female to
	Luer male	JR-0626	10-32 male
10-32 female to	1/4-28 male	JR-0617	M6 female to
	M6 female (Pharmacia*)	JR-5595	10-32 male
	Luer female	JR-0623	JR-5505
		Female Luer to	1/4-28
			JR-CFLAPK
		Male Luer to	10-32
			JR-ZUFLPK
			1/4-28
			JR-CMLAPK



\* Pharmacia is a division of GE Healthcare.

# ULTRA-HIGH PRESSURE FITTINGS



STAINLESS STEEL

Our stainless steel fittings are typically compression fittings, in which a ferrule is compressed onto the tube as a nut is tightened. They offer the best reliability in high and ultra-high pressure situations.

## ULTRA-HIGH PRESSURE STAINLESS FITTINGS INDEX

### NUTS

- Valco nuts .....page 37  
Valco nuts are available for 1/32", 1/16", and 1/8" tubing, in several lengths.
- Rheodyne® compatible nuts ..... 37  
These nuts are sized for 1/16" tubing, and come in three lengths.

### FERRULES

- Valco ..... 38
- Rheodyne compatible..... 38

### PLUGS AND CAPS

- Plugs ..... 38
- Caps..... 39

### TEES AND CROSSES

- Tees ..... 39
- Crosses ..... 39

### UNIONS AND REDUCING UNIONS

- Unions..... 40
- Reducing unions
- Imperial ..... 40
- Imperial to metric ..... 41

### ! DISCLAIMER

The maximum holding pressure for any type of connections involving tubing and a ferrule varies considerably with the tubing material, the ferrule material, the clearance between tubing OD and ferrule ID, and the shape of the fitting detail.

### ➔ MORE INFO

- ChromBox kit..... 105
- HPLC parts kit with PEEK and stainless fittings and tubing
- Fingertight adapters
- Color-It ..... 23
- Color-Sleeve..... 23
- Nanovolume® high pressure fittings... 42-45
- Stainless starter kits .. 104
- Tools for fittings . 102-103



## Valco® stainless nuts

UHPLC

### SPECIFICATIONS

#### TUBING OD / THREADS

1/32"	6-40
1/16"	10-32
1/8"	5/16-24

#### MATERIAL

Type 303 SS

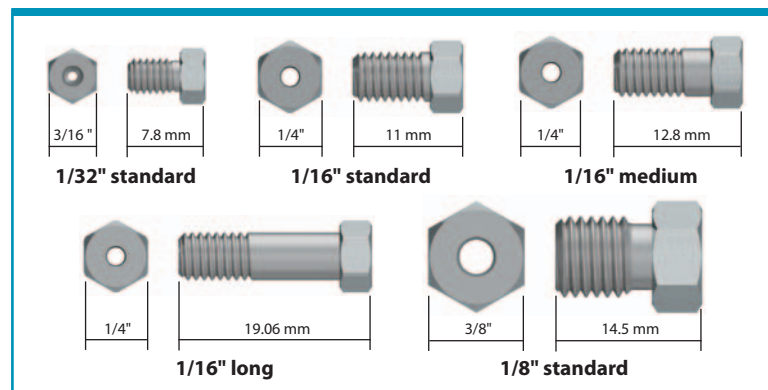
#### PRESSURE RATING

With premium SS tubing  
and ZF1S6 ferrule:  
1375 bar (20,000 psi)

- Excellent fit to Valco fitting details
- Different lengths available
- For 1/32", 1/16", and 1/8" OD tubing

These nuts are for use with all standard Valco internal fittings and most valves. They may be used with fittings from other manufacturers as well. The medium and long types are ideal for metal Valco and Cheminert valves with more than 8 ports, or where the fitting head may be otherwise inaccessible.

	Tubing OD	Length	Product No.
(Package/5)	1/32"	Standard	JR-ZN.5-5
		1/16"	Standard
	1/16"	Medium	JR-MZN1-5
		Long	JR-LZN1-5
1/8"	Standard	JR-ZN2-5	



## Rheodyne® compatible stainless nuts

UHPLC

### SPECIFICATIONS

#### TUBING OD / THREADS

1/16" 10-32

#### MATERIAL

Type 316 SS

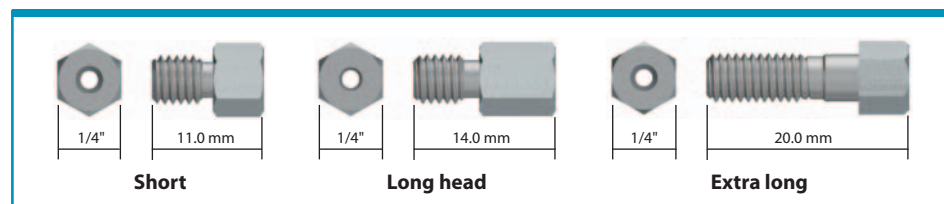
#### PRESSURE RATING

<500 bar (7,250 psi)  
(Varies with tubing ID and  
material)

- Excellent fit to Rheodyne fitting details
- Different lengths available
- For 1/16" OD tubing

These nuts are for use with metal Rheodyne valves. Three different length nuts are available, in order to accommodate any possible connecting situation. The standard nut is suitable for easily accessible connections (couplers, detectors, columns, etc.) For very tight and difficult to reach areas, we recommend the long and extra long nut.

	Tubing OD	Length	Product No.
(Package/5)	1/16"	Short	JR-56-5
		Long head	JR-57-5
		Extra long	JR-58-5



### TECH TIP

Using nuts with different lengths will create more space, for better wrench access.

### MORE INFO

About stainless steel . . . 114

### SEE ALSO

Ferrules	Stainless steel	ValvTool	Color-It fingertight
Rheodyne . . . . . 38	starter kit . . . . . 104	for tightening	adapters . . . . . 23
Valco . . . . . 38	Stainless tubing . . 19-21	hex-head fittings . 102	



**Valco® stainless ferrules**

**UHPLC**

- Excellent fit to Valco fitting details
- For 1/32", 1/16", and 1/8" OD tubing

These ferrules are for use with all standard Valco internal fittings and most valves, and with those of most other manufacturers as well. Valco metal ferrules cut a ring near the end of the tube, preventing tube release at high pressures without significantly deforming and restricting the tube interior. (However, if the hardness of the tubing is equal to or greater than that of the ferrule, deformation of the tube rather than a cut ring is likely.)

	Tubing OD		Product No.	
(Package/5)	1/32"		JR-ZF5S6-5	
	1/16"		JR-ZF1S6-5	
	1/8"		JR-ZF2S6-5	

**SPECIFICATIONS**

**TUBING OD**  
For 1/32", 1/16", and 1/8" OD tubing

**MATERIAL**  
Type 316 SS

**PRESSURE RATING**  
1375 bar (20,000 psi)  
(Varies with tubing ID and material)

**Rheodyne® compatible stainless ferrules**

- Excellent fit to Rheodyne fitting details
- For 1/16" OD tubing
- For use with metal Rheodyne valves.

	Tubing OD		Product No.	
(Package/5)	1/16"	Standard ferrule		JR-59-5
		2-step Rheodyne-type ferrule		JR-60-5

**SPECIFICATIONS**

**TUBING OD**  
For 1/16" OD tubing

**MATERIAL**  
Type 316 SS

**PRESSURE RATING**  
<500 bar (7,250 psi)  
(Varies with tubing ID and material)

**Stainless steel plugs**

**UHPLC**

Use a plug to close off an unused port in a valve, manifold, or HPLC column. The standard stainless plug consists of a zero volume nut with a ferrule made up on a piece of solid rod.

	Tubing OD	Product No.
(Sold individually)	1/32"	JR-ZP5
	1/16"	JR-ZP1
	1/8"	JR-ZP2

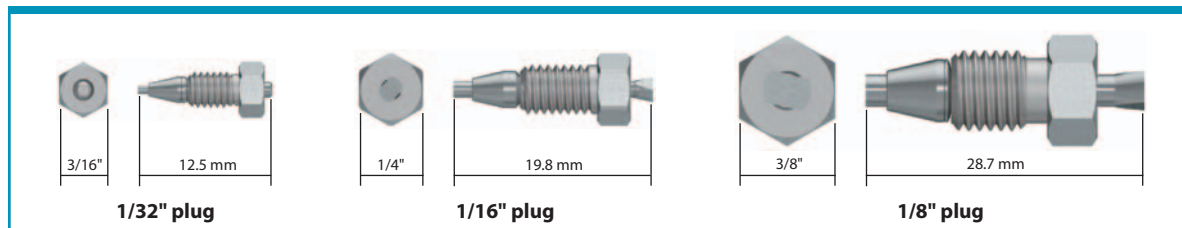
**SPECIFICATIONS**

**TUBING OD / THREADS**

1/32"	6-40
1/16"	10-32
1/8"	5/16-24

**MATERIAL**

1/32"	Type 303 SS
1/16"	Type 316 SS
1/8"	Type 303 SS



**SEE ALSO**

- UHPLC PEEK ferrules . . . 28
- Open end wrench . . . 103
- Stainless steel starter kit . . . . . 104
- ValTool for tightening hex-head fittings . . . 102

**SPECIFICATIONS****TUBING OD / THREADS**

1/32"	6-40
1/16"	10-32
1/8"	5/16-24

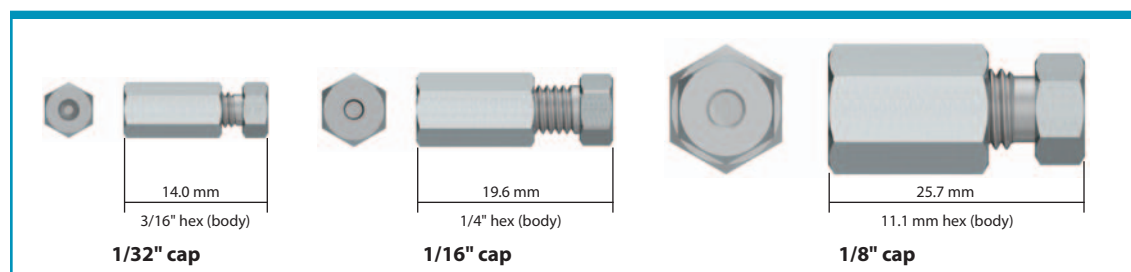
**MATERIAL**

Type 303 SS

**Stainless steel caps****UHPLC**

Use a cap to close off a tube with a ferrule and internal nut already made up. A cap is essentially a piece of hex stock with a zero volume fitting detail machined into it, but with no through-hole.

	Tubing OD	Product No.
(Sold individually)	1/32"	JR-ZC.5
	1/16"	JR-ZC1
	1/8"	JR-ZC2

**SPECIFICATIONS****TUBING OD**

For 1/16" OD tubing

**BODY DIMENSIONS**

23.4 mm OD x 12.7 mm thick

**MATERIAL**

Body Type 316 SS

Nuts Type 303 SS

Ferrules Type 316 SS

**PRESSURE RATING**

1375 bar (20,000 psi)

(Varies with tubing ID and material)

**TEES AND CROSSES**

- Easy connection of solvent lines
- Low dead volume
- For 1/16" OD tubing

VICI stainless steel tees and crosses are for joining solvent lines. They are precision machined with a focus on the concentricity of the bore as well as on the finish of the surfaces to create leak-free connections.

These tees and crosses have internal threads, which we recommend for most applications. Internal threads make stronger connections and internal fitting details provide the lowest dead volume for high performance instrumentation.

**Stainless tees****UHPLC**

VICI stainless steel tees join three 1/16" solvent line

Three nuts and ferrules are included with each tee.

	Bore (mm)	Qty/pkg	Product No.
1/16" tee	0.25	1	JR-ZT1C
	0.50	1	JR-ZT1M
	0.75	1	JR-ZT1
Replacement nut		5	JR-ZN1-5
Replacement ferrule		5	JR-ZF1S6-5

**Stainless crosses****UHPLC**

VICI stainless steel crosses join four 1/16" solvent li

Four nuts and ferrules are included with each tee.

	Bore (mm)	Qty/pkg	Product No.
1/16" cross	0.25	1	JR-ZX1C
	0.50	1	JR-ZX1M
	0.75	1	JR-ZX1
Replacement nut		5	JR-ZN1-5
Replacement ferrule		5	JR-ZF1S6-5





## UNIONS AND REDUCING UNIONS

- Easy connection of solvent lines
- Low dead volume

VICI stainless steel unions and reducing unions are precision machined with a focus on the concentricity of the bore as well as on the finish of the surfaces to give an absolute leak-free connection.

These unions have internal threads, which we recommend for most applications. Internal threads make stronger connections and internal fitting details provide the lowest dead volume for high performance instrumentation.

### Stainless unions

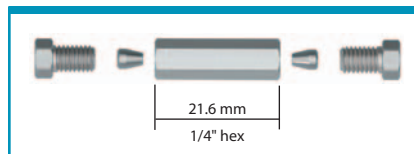
**UHPLC**

- Choice of four bore sizes
- For 1/16" OD tubing

VICI stainless steel unions join two pieces of 1/16" OD metal tubing.

Two nuts and ferrules ship with each union.

	Bore (mm)	Qty/pkg	Product No.
1/16" union	0.15	1	JR-ZU1XCS6
	0.25	1	JR-ZU1CS6
	0.50	1	JR-ZU1MS6
	0.75	1	JR-ZU1S6
Replacement nut		5	JR-ZN1-5
Replacement ferrule		5	JR-ZF1S6-5



### SPECIFICATIONS

#### TUBING OD

For 1/16" OD tubing

#### MATERIAL

Body Type 316 SS

Nuts Type 303 SS

Ferrules Type 316 SS

#### PRESSURE RATING

1375 bar (20,000 psi)

(Varies with tubing ID and material)

### Stainless reducing unions

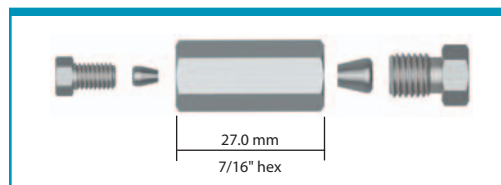
**IMPERIAL**

**UHPLC**

These reducing unions join 1/16" OD to 1/8" OD tubing.

Two nuts and ferrules ship with each union.

	Size	Qty/pkg	Product No.
Reducing union	1/8" to 1/16"	1	JR-ZRU21
Replacement nut	1/8"	5	JR-ZN2-5
	1/16"	5	JR-ZN1-5
Replacement ferrule	1/8"	5	JR-ZF2S6-5
	1/16"	5	JR-ZF1S6-5



### SPECIFICATIONS

#### TUBING OD

For joining 1/8" to 1/16" OD tubing

#### MATERIAL

Body Type 316 SS

Nuts Type 303 SS

Ferrules Type 316 SS

#### PRESSURE RATING

1375 bar (20,000 psi)

(Varies with tubing ID and material)

### SEE ALSO

- Nanovolume® high pressure fittings . . . 42-45
- Stainless starter kit . . . 104
- HPLC parts kit with stainless fittings and tubing
- ChromBox kit. . . . . 105
- HPLC parts kit with PEEK and stainless fittings and tubing



### Stainless reducing unions

IMPERIAL TO METRIC

UHPLC

#### SPECIFICATIONS

##### TUBE REDUCING OD

1/32" to 1.0 mm  
1/16" to 2.0 mm  
1/8" to 3.0 mm

##### MATERIAL

Body Type 303 SS  
Nuts Type 303 SS  
Ferrules Type 316 SS

##### PRESSURE RATING

1375 bar (20,000 psi)  
(Varies with tubing ID and material)

- Ultra-high pressure
- For 1 mm, 2 mm, and 3 mm OD tubing



With these reducing unions, metric tubing can be connected to imperial fittings, valves, and chromatographic systems. The unions are manufactured from Type 303 stainless steel.

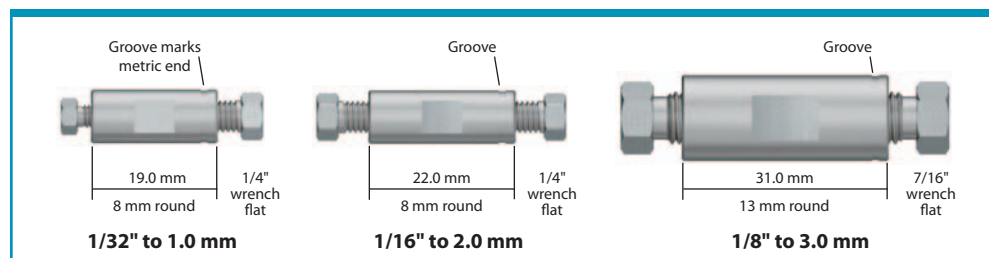
For easy identification, the metric end is marked by a groove.

Two nuts and ferrules ship with each reducing union.

	Tubing OD	Bore (mm)	Threads	Qty/pkg	Product No.
Reducing union	1/32" to 1.0 mm	0.25	6-40 to 10-32	1	JR-096
	1/16" to 2.0 mm	0.75	10-32	1	JR-082
	1/8" to 3.0 mm	0.75	5/16-24	1	JR-086

	Tubing OD	Threads	Qty/pkg	Product No.
Replacement nut	1/32"	6-40	5	JR-ZN.5-5
	1/16"	10-32	5	JR-ZN1-5
	1/8"	5/16-24	5	JR-ZN2-5
	for 1.0 mm	10-32	5	JR-ZN1-5
	for 2.0 mm	10-32	5	JR-80-5
	for 3.0 mm	5/16-24	5	JR-ZN2-5

	Tubing OD	Qty/pkg	Product No.
Replacement ferrule	1/32"	5	JR-ZF.5S6-5
	1/16"	5	JR-ZF1S6-5
	1/8"	5	JR-ZF2S6-5
	1.0 mm	5	JR-097-5
	2.0 mm	5	JR-083-5
	3.0 mm	5	JR-087-5

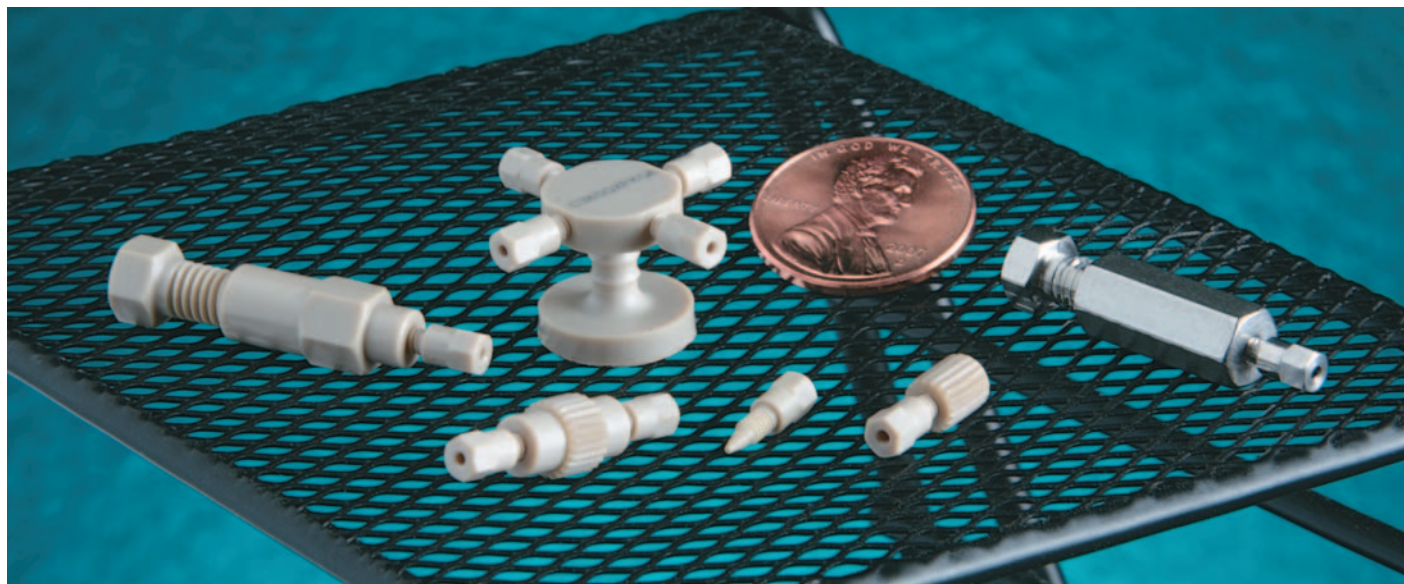


#### **i** WRENCH SIZE FOR BODY FLAT

Wrench Reducing size union P/N

1/4" 1/32" to 1.0 mm JR-096  
1/4" 1/16" to 2.0 mm JR-082  
7/16" 1/8" to 3.0 mm JR-086

# NANOVOLUME® FITTINGS



**HIGH PRESSURE FITTINGS • FOR 360 MICRON AND 1/32" TUBING**

VICI Nanovolume® fittings generally have bore sizes of 100-150  $\mu\text{m}$  (.004" - .006"), ranging down to 50  $\mu\text{m}$  (.002"). The minimal transfer volume contributed by Nanovolume® components makes them especially beneficial in applications with flow rates in the  $\mu\text{l}/\text{min}$  range, when the transfer volume can be critical.

## HIGH PRESSURE NANOVOLUME® FITTINGS INDEX

### 1/32" NANOVOLUME® FITTINGS

Nuts, ferrules, unions, and reducing unions . . . . . 43

1/32" fittings, with 100 or 150  $\mu\text{m}$  bore, are ideal for high resolution capillary chromatography. Rated at 5,000 psi with fingertight nuts, they will remain leak-tight well beyond the burst strength of most PEEK tubing. These fittings are machined from high quality inert polymers to the same exacting tolerances as our popular Valco zero dead volume fittings, and the taper angle and detail design conform to the industry standard established by the Valco line.

### 360 MICRON NANOVOLUME® FITTINGS

For PEEK or FS tubing, <10K psi . . . . . 44

For fused silica tubing, 10K psi . . . . . 45

For metal tubing, <20K psi . . . . . 45

These high pressure fittings permit direct connection of 360  $\mu\text{m}$  OD fused silica, PEEK, stainless, or electroformed nickel tubing without the use of liners. The ferrule snaps into the nut so that the fitting is "one-piece", but the ferrule remains free to rotate as the nut is tightened so that the tube doesn't twist. Because of the compact size and fine 2-56 threads, a leak-free connection that seals at pressures in excess of 20,000 psi can be easily formed with the available manual tool.

### ➔ MORE INFO

360 $\mu\text{m}$ OD capillaries	
Fused silica . . . . .	18
Stainless . . . . .	19
1/32" OD capillaries	
Stainless . . . . .	19-20

### ! DISCLAIMER

The maximum holding pressure for any type of connections involving tubing and a ferrule varies considerably with the tubing material, the ferrule material, the clearance between tubing OD and ferrule ID, and the shape of the fitting detail.



### NANO VOLUME FITTINGS FOR 1/32" TUBING

- 100 and 150 µm bores available
- Nuts, ferrules, and unions
- For PEEK tubing

VICI Nanovolume® fittings are designed for capillary LC, used in HTS techniques, proteomics, genomics, and other newer developments in industrial research requiring small sample size for reduction of analysis time.

VICI Nanovolume connectors include our one-piece fingertight fittings for 1/32" OD tubing, featuring our patented\* collapsible ferrule. PEEK ferrules for use with our external nuts also feature the collapsible, grooved design. To avoid potential confusion, all fittings utilizing the Cheminert collapsible ferrule are made of black PEEK; fittings with a standard Valco ZDV fitting detail are natural PEEK.

\*U.S. patent no. 6,575,501.

#### SPECIFICATIONS

##### TUBING OD / THREADS

For 1/32" OD PEEK

Nut/ferrule	6-40
External nut	
1/32"	8-36
1/16"	10-32

##### MATERIAL

PEEK

##### PRESSURE RATING

<350 bar (5,000 psi)  
(Varies with tubing ID and material)

##### TOLERANCES

±0.05mm (.002")

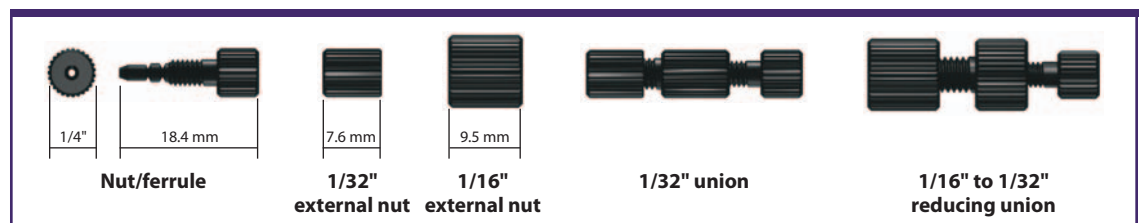
### Nanovolume® fittings

### FOR 1/32" TUBING

The internal nut includes a collapsible ferrule as an integral part of the fitting; the external nut must be used with the separate ferrule listed below.

	Tubing OD	Product No.
One-piece nut/ferrule	1/32"	JR-C-NNFFPK
External nut	1/32"	JR-C-EN.5FPKB
	1/16"	JR-C-EN1FPKB
Ferrule, collapsible	1/32"	JR-ZGF.5PK
	1/16"	JR-ZGF1PK

	Bore size: Tubing OD	100 micron	150 micron
		Product No.	Product No.
Union (external to internal)	1/32"	JR-C-NEU.5XFPK	JR-C-NEU.5FPK
Reducing union	1/16" to 1/32"	—	JR-C-NERU1FPK



### Liners for 1/32" connectors

### FOR USE WITH FUSED SILICA TUBING

Use these natural PEEK liners to adapt 1/32" connectors to the most common sizes of fused silica tubing.

The 27 mm liners are for internal nuts with collapsible ferrules (JR-C-NNFFPK or JR-C-NNFLFPK0). 10 mm liners are for use with external nuts (JR-C-EN.5FPKB).

Sold in packages of 5.

	For tubing OD (Package/5)	125 - 175 µm Prod No	175 - 225 µm Prod No	225 - 275 µm Prod No	275 - 325 µm Prod No	325 - 375 µm Prod No
27 mm liners		JR-C-NL.15L-5	JR-C-NL.20L-5	JR-C-NL.25L-5	JR-C-NL.30L-5	JR-C-NL.35L-5
10 mm liners		JR-C-NL.15S-5	JR-C-NL.20S-5	JR-C-NL.25S-5	JR-C-NL.30S-5	JR-C-NL.35S-5

#### MORE INFO

360 µm Nanovolume® fittings .....42-45

#### CONVERSIONS

50 µm	= .002"
100 µm	= .004"
150 µm	= .006"
0.25 mm	= .010"
0.50 mm	= .020"
0.75 mm	= .030"



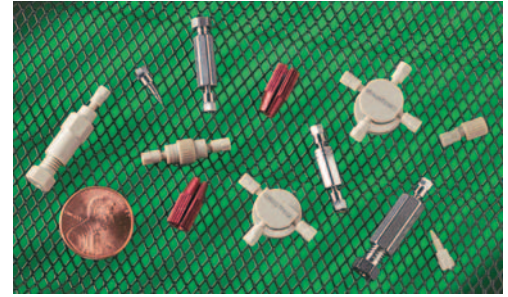
## NANO VOLUME FITTINGS FOR 360 MICRON TUBING

- For direct connection of 360 µm tubing
- Work with metal, fused silica, or PEEK
- Up to 20,000 psi with metal tubing
- Snap-in rotating ferrule for “one-piece” fitting with no tubing twist
- Eliminate use of troublesome liners

Our high pressure fittings permit direct connection of 360 micron OD fused silica, PEEK, stainless, or electroformed nickel tubing without the use of liners. The ferrule snaps into the nut so that the fitting is “one-piece”, but the ferrule remains free to rotate as the nut is tightened so that the tube doesn’t twist. Because of the compact size and fine 2-56 threads, a leak-free connection that seals at pressures in excess of 20,000 psi can be easily formed with the available manual tool.

VICI Nanovolume® 360 µm fittings are dedicated for use with either fused silica, metal, or PEEK tubing; components cannot be mixed or used with a different tubing material.

Tees and crosses offer a choice of three bore sizes, and feature a “quick-mount” base with adhesive backing to make sure that the fitting is stable and fragile tubing doesn’t get broken. There is also a quick-mount PEEK union.



### For PEEK or fused silica tubing — up to 10,000 psi

### FOR 360 µm TUBING

These fittings are constructed from premium grade natural PEEK material. They are intended for use with PEEK or fused silica tubing at pressures up to 10,000 psi, or the maximum pressure for which the tubing is rated, whichever is lower. Quick-mount versions have integral base with double stick tape to secure fittings to a surface.

Product No.

Nut/ferrule		JR-C360NFPK
Cap		JR-C360CPK
Plug		JR-C360PPK
Tightening tool		JR-C360ET

Bore size:

50 micron  
Product No.

100 micron  
Product No.

150 micron  
Product No.

Union	JR-C360UPK2	JR-C360UPK4	JR-C360UPK6
Reducing union, 1/16" to 360 µm	—	—	JR-C360RU1PK6
Union, quick mount	JR-C360QUPK2	JR-C360QUPK4	JR-C360QUPK6
Tee, quick mount	JR-C360QTPK2	JR-C360QTPK4	JR-C360QTPK6
Cross, quick mount	JR-C360QXPK2	JR-C360QXPK4	JR-C360QXPK6



### SPECIFICATIONS

#### TUBING OD / THREADS

For PEEK or FS tubing  
360 µm 2-56

#### MATERIAL

PEEK

#### PRESSURE RATING

<689.5 bar (10,000 psi)  
(Varies with tubing ID and material)

### ➔ MORE INFO

360 µm OD capillaries  
Fused silica ..... 18  
Stainless ..... 19

### t TECH TIP

360 micron fittings are dedicated for use with either fused silica, metal, or PEEK tubing. Components cannot be mixed or used with a different tubing material.

### t TECH TIP

Grooves on the fitting body indicate the bore size:



Grooves indicate bore size  
1 groove: 50 µm  
2 grooves: 100 µm  
no grooves: 150 µm



**For fused silica tubing —  
10,000 psi and above**

**FOR 360 µm TUBING**

**SPECIFICATIONS**

**TUBING OD / THREADS**

For FS tubing  
360 µm 2-56



**MATERIALS**

Body HPLC grade SS  
Nut HPLC grade SS  
Ferrule Gold-plated  
nickel

**PRESSURE RATING**

≥ 689.5 bar (10,000 psi)  
(Varies with tubing ID and  
material)

These fittings are constructed from HPLC grade stainless steel, with stainless steel nut and a special ferrule which is precision machined from electroformed nickel. For optimal sealing characteristics, the ferrule is gold plated.

		Product No.
Nut/ferrule		JR-C360NFFS
Cap		JR-C360CFS

Bore size:	50 micron Product No.	100 micron Product No.	150 micron Product No.
Union	JR-C360UFS2	JR-C360UFS4	JR-C360UFS6
Reducing union, 1/32" to 360 µm	JR-C360RU.5FS2	JR-C360RU.5FS4	JR-C360RU.5FS6
Reducing union, 1/16" to 360 µm	—	—	JR-C360RU1FS6



**For metal tubing —  
up to 20,000 psi**

**FOR 360 µm TUBING**

**SPECIFICATIONS**

**TUBING OD / THREADS**

For metal tubing  
360 µm 2-56



**MATERIAL**

HPLC grade SS

**PRESSURE RATING**

<1375 bar (20,000 psi)  
(Varies with tubing ID and  
material)

Our highest pressure Nanovolume® fittings are constructed of HPLC grade stainless steel, including stainless steel nut and ferrule. These fittings are optimized for use with stainless or electroformed nickel tubing.

		Product No.
Nut/ferrule		JR-C360NFS6
Cap		JR-C360C

Bore size:	50 micron Product No.	100 micron Product No.	150 micron Product No.
Union	JR-C360US62	JR-C360US64	JR-C360US66
Reducing union, 1/32" to 360 µm	JR-C360RU.5S62	JR-C360RU.5S64	JR-C360RU.5S66
Reducing union, 1/16" to 360 µm	—	—	JR-C360RU1S66



**➔ MORE INFO**

- 360 µm OD capillaries
- Fused silica ..... 18
- Stainless ..... 19
- 1/32" Nanovolume® fittings ..... 43

**↔ CONVERSIONS**

- 50 µm = .002"
- 100 µm = .004"
- 150 µm = .006"
- 0.25 mm = .010"
- 0.50 mm = .020"
- 0.75 mm = .030"

# LOW PRESSURE FITTINGS



POLYMERIC

Our low pressure fittings are ideally suited for flow injection analysis, low pressure liquid chromatography, and stream sampling devices. They may be safely used at pressures up to 500 psi and temperatures to 50°C.

## LOW PRESSURE POLYMERIC FITTINGS INDEX

### NUTS, FERRULES, AND WASHERS

#### FOR 1/4-28 FLAT-BOTTOM FITTING DETAILS

PPS hex head nuts	
Flangeless .....	page 47
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Flangeless ferrules	
Collapsible .....	47
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Flangeless nuts	
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### PERISTALTIC TUBING ADAPTER SET .. 53

Connect soft tubing to PTFE and PTFE-like tubing with this biocompatible adapter set, which works with peristaltic tubing up to 4.50 mm OD.

### ADAPTERS, POLYPROPYLENE .....

Includes male and female Luer to barbed, 10-32, and 1/4-28 male and female, and other combinations.

### PLUGS, POLYPROPYLENE

10-32 and 1/4-28.....	55
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### MICRO VALVES FOR LC AND GC .....

Simplify your liquid or gas handling application. The unique design of the fitting detail allows a leak-free seal with no potential for rotor damage from overtightening.

### **i** FITTING DESIGNS

VICI Jour offers two types of low pressure fittings for 1/4-28 flat-bottomed fitting details:

- **Flangeless** connections utilize several ferrule designs. The ferrule grips the tubing as the fitting is tightened, without significantly reducing the tubing ID.
- **Flanged** tube end fittings are retained on polymeric tubing by a flange formed around a polypropylene washer. The washer never comes in contact with the mobile phase.

### **!** DISCLAIMER

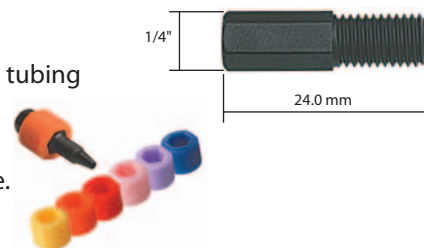
The maximum holding pressure for any type of connections involving tubing and a ferrule varies considerably with the tubing material the ferrule material, the clearance between tubing OD and ferrule ID, and the shape of the fitting detail.



### NUTS AND FERRULES

- Economic alternative to PEEK
- Excellent chemical resistance
- For 1/16" or 1/8" OD tubing

Our PPS 1/4-28 fitting series offers excellent chemical and pressure resistance. Three different sealing options are available. PPS nuts are fingertight when used with Color-Sleeve adapters.

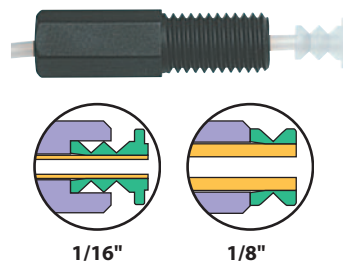


### PPS hex-head nuts and collapsible ferrules (flangeless)

1/4-28

Patented\* collapsible ferrules are not included. Order separately.

\* Patent No. 6,575,501



#### SPECIFICATIONS

##### TUBING OD / THREADS

1/16" 1/4-28  
1/8" 1/4-28

Pressure rating:

OD	Bar	Psi
1/16"	105	1500
1/8"	35	500

(Varies with tubing ID and material)

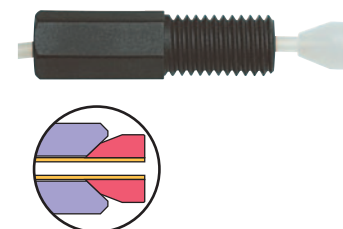
\*Patent No. 6,575,501

(Package/10)	Material	Tubing OD	Product No.
Nut for use with collapsible ferrule	PPS	1/16"	JR-55050-10
		1/8"	JR-55051-10
Collapsible ferrules	PCTFE	1/16"	JR-CFL-CB1KF
		1/8"	JR-CFL-CB2KF
	PEEK	1/16"	JR-CFL-CB1PK

### PPS hex-head nuts and inverted ferrules (flangeless)

1/4-28

Ferrules are not included. Order separately.



#### SPECIFICATIONS

##### TUBING OD / THREADS

1/32" 1/4-28  
1/16" 1/4-28  
1/8" 1/4-28

##### PRESSURE RATING

OD	Bar	Psi
1/16"	105	1500
1/8"	35	500

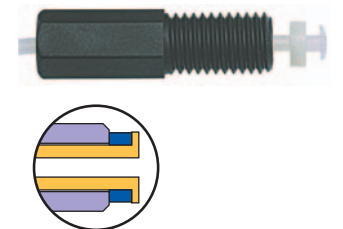
(Varies with tubing ID and material)

(Package/10)	Material	Tubing OD	Product No.	
Nut for use with inverted ferrule	PPS	1/32"	JR-55073-10	
		1/16"	JR-55070-10	
		1/8"	JR-55071-10	
		1.0 mm	JR-55073-10	
		2.0 mm	JR-55072-10	
Inverted ferrules	ETFE	1/32"	JR-032-10	
		1/16"	JR-041-10	
		1/8"	JR-051-10	
	3.0 mm	2.0 mm	1.0 mm	JR-031-10
			2.0 mm	JR-042-10
			3.0 mm	JR-049-10

### PPS hex-head nuts and washers (flanged connections)

1/4-28

Washers are not included. Order separately.



#### SPECIFICATIONS

##### TUBING OD / THREADS

1/16" 1/4-28  
1/8" 1/4-28

##### PRESSURE RATING

OD	Bar	Psi
1/16"	105	1500
1/8"	35	500

(Varies with tubing ID and material)

(Package/10)	Material	Tubing OD	Product No.
Nut for flange/washer connection	PP	1/16"	JR-55060-10
		1/8"	JR-55061-10
Washer	PP	1/16"	JR-201926-10
		1/8"	JR-201928-10
Easy-Flange kit (see page 99)			JR-201540

#### SEE ALSO

High pressure 1/4-28 nuts and ferrules ..... 30  
Color-Sleeve adapters ..... 23

#### MORE INFO

About polymers . 113-114  
Chemical resistance of PPS ..... 110-112

#### CHEMICAL RESISTANCE OF PPS

A = suitable B = marginal  
C = not recommended

Chemical class	Resistance	Chemical class	Resistance
Acids, organic	A	Bases	B
Acids, inorganic	B/C*	Esters	A
Aldehydes	A	Halogenated org.	A/B
Alcohols	A	Hydrocarbons	A
* Concentrated halogen acids		Ketones	A

## Nuts and ferrules • Flangeless

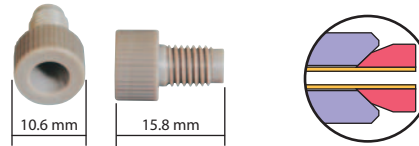


LOW PRESSURE FITTINGS

### PEEK fingertight nuts (flangeless)

1/4-28

- Compatible with all 1/4-28 flat-bottom ports
- Excellent chemical resistance
- For 1/16" or 1/8" OD tubing
- True fingertight – no tools required



PEEK flangeless nuts in combination with our inverted ferrule do not require a flanging tool. A hand-tightening procedure makes leak-free seals.

With this fitting system, the inert ETFE ferrule is the only part besides the tubing which comes into contact with the fluid stream – the nut is never in contact.

Ferrules are not included. Order separately.

#### SPECIFICATIONS

##### TUBING OD / THREADS

1/16"	1/4-28
1/8"	1/4-28

##### MATERIALS

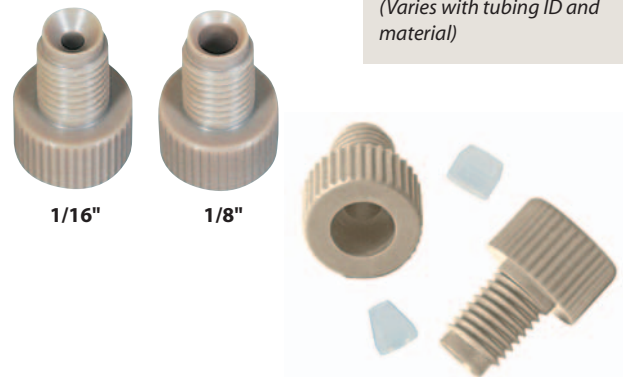
Nut	PEEK
Ferrules	ETFE

##### PRESSURE RATING

OD	Bar	Psi
1/16"	105	1500
1/8"	35	500

(Varies with tubing ID and material)

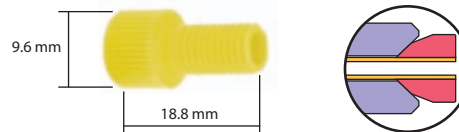
(Package/10)		Material	Tubing OD	Product No.
	Nut for use with inverted ferrule	PEEK	1/16"	JR-20124-10
			1/8"	JR-20116-10
	Inverted ferrules	ETFE	1/16"	JR-041-10
			1/8"	JR-051-10



### Color-coded fingertight nuts (flangeless)

1/4-28

- Polyacetal – economical alternative to PEEK
- Compatible with all 1/4-28 flat-bottom ports
- For 1/16" or 1/8" OD tubing
- True fingertight – no tools required



Polyacetal flangeless nuts in combination with the inverted ferrule do not require a flanging tool. A hand-tightening procedure makes leak-free seals. With this fitting system, the inert ETFE ferrule is the only part besides the tubing which comes into contact with the fluid stream – the nut is never in contact. Six colors are available.

#### SPECIFICATIONS

##### TUBING OD / THREADS

1/16"	1/4-28
1/8"	1/4-28

##### MATERIAL

Nut	Polyacetal
Ferrules	ETFE

##### PRESSURE RATING

OD	Bar	Psi
1/16"	70	1000
1/8"	35	500

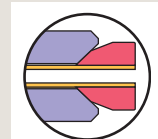
(Varies with tubing ID and material)

(Package/10)	Nuts	Color	1/16" Product No.	1/8" Product No.
			Green JR-040GR-10	JR-050GR-10
			Blue JR-040BL-10	JR-050BL-10
			Yellow JR-040YL-10	JR-050YL-10
			Red JR-040RE-10	JR-050RE-10
			White JR-040WH-10	JR-050WH-10
			Black JR-040BK-10	JR-050BK-10
	1" long nuts	White	JR-040WL-10	JR-050WL-10
	Inverted ETFE ferrules		JR-041-10	JR-051-10



#### TECH TIP

The inert ETFE ferrule used with these nuts is the only part besides the tubing which is in contact with the fluid stream.





**Color-coded fingertight nuts (flanged connections)**

**1/4-28**

**SPECIFICATIONS**

**TUBING OD / THREADS**

1/16" 1/4-28  
1/8" 1/4-28

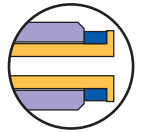
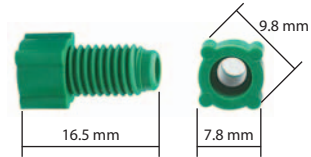
**MATERIAL**

Fiberglass-reinforced polypropylene

**PRESSURE RATING**

<30 bar (435 psi)  
(Varies with tubing ID and material)

- For flanged connections
- Compatible with all 1/4-28 flat-bottom ports
- For 1/16" or 1/8" OD tubing
- Fiberglass-reinforced PP with PP washers



For those systems requiring or preferring flanged connections, use these fiberglass-reinforced fittings with our Easy-Flange flanging tool and polypropylene washers to make a clean connection. The flange on the tubing ensures that the washer never comes in contact with the mobile phase.

Six colors are available.

(Package/10)	Nuts	Color	1/16"	1/8"
			Product No.	Product No.
		Green	JR-202123-10	JR-202143-10
		Blue	JR-202122-10	JR-202142-10
		Yellow	JR-202124-10	JR-202144-10
		Red	JR-202125-10	JR-202145-10
		White	JR-201094WH-10	JR-201580WH-10
		Black	JR-201094BK-10	JR-201580BK-10
	1" long nuts	White	JR-202120-10	JR-202119-10
		Black	JR-202118-10	JR-202121-10
	Polypropylene washer	10	JR-201926-10	JR-201928-10

**Union body for flanged connections**

**1/4-28**

**SPECIFICATIONS**

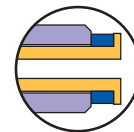
**TUBING OD / THREADS**

1/16" 1/4-28  
1/8" 1/4-28

**MATERIAL**

Polyamide

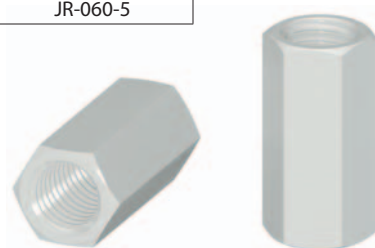
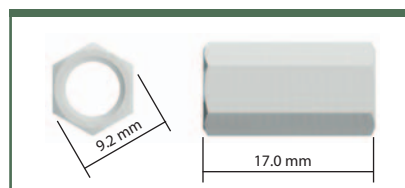
- For flanged 1/4-28 flat-bottom connections
- Through bore low pressure union
- For 1/16" or 1/8" OD tubing
- Completely inert and biocompatible



Flanged fittings are not included.

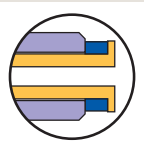
Order PPS hex-head flanged nuts or color-coded fingertight flanged nuts separately.

(Package/5)	Union body, polyamide	Product No.
		JR-060-5



**TECH TIP**

Use our Easy-Flange kit for forming flanges on tubing ..... 99



## Unions and bulkhead unions • Flangeless

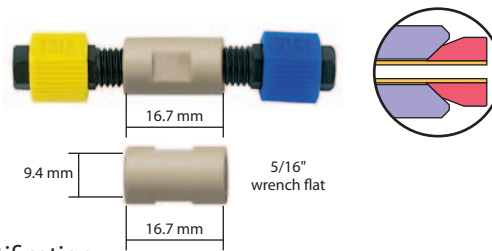


### LOW PRESSURE FITTINGS

## PEEK unions

1/4-28

- For easy connection of low pressure solvent lines
- Low dead volume
- For 1/16" or 1/8" OD tubing
- Flat-bottomed 1/4-28 fitting details
- Completely inert and biocompatible



These unions facilitate the quick and reliable connection of two pieces of 1/16" or 1/8" OD tubing. Use with color-coded adapters for easy solvent line identification.

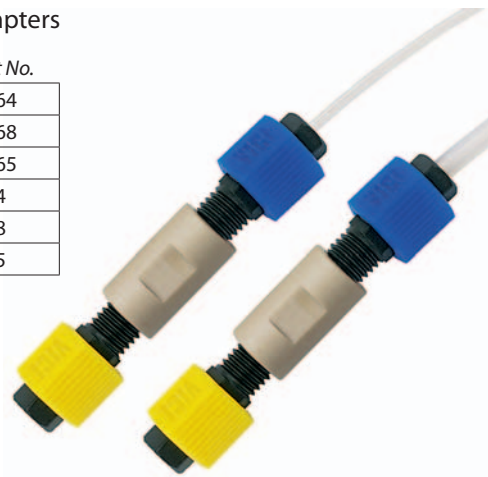
These are available either as the body only, or complete with fittings.

A union with fittings includes:

- PEEK low pressure union
- 2 PPS flangeless hex-head nuts
- ETFE inverted ferrules
- Color-Sleeve adapters

		Tube OD	Bore (mm)	Product No.
<i>(Sold individually)</i>	Union, with fittings	1/16"	0.50	JR-1064
			0.75	JR-1068
		1/8"	1.30	JR-1065
	Body only	1/16"	0.50	JR-064
			0.75	JR-068
		1/8"	1.30	JR-065

		Tube OD	Product No.
<b>Replacement fittings</b>			
<i>(Package/10)</i>	PPS flangeless nuts	1/16"	JR-55070-10
		1/8"	JR-55071-10
	Inverted ETFE ferrules	1/16"	JR-041-10
		1/8"	JR-051-10



### SPECIFICATIONS

#### TUBING OD / THREADS

1/16"	1/4-28
1/8"	1/4-28

#### MATERIALS

Body	PEEK
Nut	PPS
Ferrules	ETFE

#### PRESSURE RATING

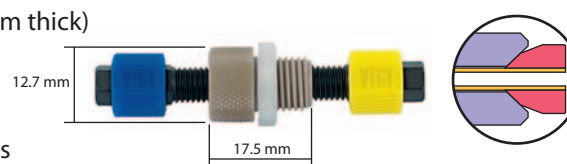
OD	Bar	Psi
1/16"	105	1500
1/8"	35	500

*(Varies with tubing ID and material)*

## PEEK bulkhead unions

1/4-28

- Panel mounting (10 mm hole required, max 9 mm thick)
- Low dead volume
- For 1/16" or 1/8" OD tubing
- Completely inert and biocompatible
- For easy connection of low pressure solvent lines



Bulkhead unions are designed to be mounted through an instrument panel or on a bracket.

They are sold complete with fittings, and include:

- 2 PPS flangeless hex-head nuts
- 2 ETFE inverted ferrules
- 2 Color-Sleeve adapters

		Bore (mm)	Tube OD	Product No.
<i>(Sold individually)</i>	Bulkhead union, with fittings	0.75	1/16"	JR-CBUMPK
		1.50	1/8"	JR-CBULPK

		Tube OD	Product No.
<b>Replacement fittings</b>			
<i>(Package/10)</i>	PPS flangeless nuts	1/16"	JR-55070-10
		1/8"	JR-55071-10
	Inverted ETFE ferrules	1/16"	JR-041-10
		1/8"	JR-051-10

### SEE ALSO

- Color-coded fingertight flanged nuts . . . .49
- Color-Sleeve adapters, in 12 colors. . . . .23
- High pressure PEEK unions. . . . .22
- PPS hex-head flanged nuts . . . . .47

### SPECIFICATIONS

#### TUBING OD / THREADS

1/32"	1/4-28
1/16"	1/4-28
1/8"	1/4-28

#### MATERIALS

Body	PEEK
Nut	PPS
Ferrules	ETFE

#### PRESSURE RATING

OD	Bar	Psi
1/16"	105	1500
1/8"	35	500

*(Varies with tubing ID and material)*

### TECH TIP

Use our impermeable tubing to avoid gas diffusion in the solvent lines . . . . . 17



**PEEK reducing unions**

IMPERIAL TO METRIC 1/4-28

**SPECIFICATIONS**

**TUBING OD / THREADS**

1/32"	1/4-28
1/16"	1/4-28
1/8"	1/4-28

**MATERIALS**

Body	PEEK
Nuts	PPS
Ferrules	ETFE

**PRESSURE RATING**

≤48 bar (700 psi)  
(Varies with tubing ID and material)

- Connects 1/16", 1/8", 1 mm, 2 mm, and 3 mm OD polymeric tubing
- Completely inert and biocompatible

With these reducing unions, metric tubing can be connected to imperial fittings on valves and LC systems.

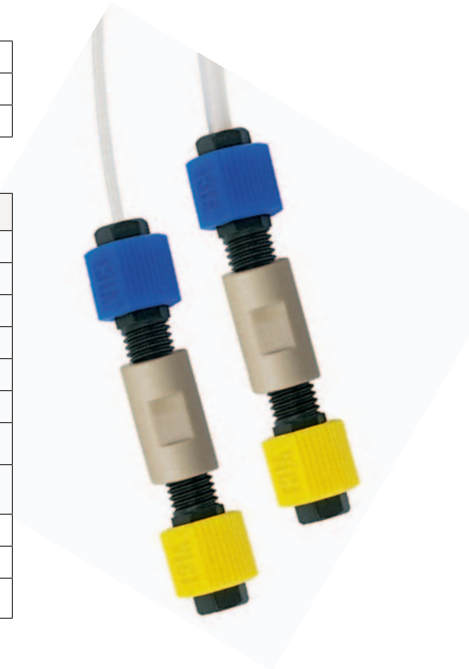


A reducing union with fittings includes:

- PEEK low pressure reducing union
- 1 PPS flangeless hex-head nut, imperial size noted
- 1 PPS flangeless hex-head nut, metric size noted
- ETFE inverted ferrules
- Color-Sleeve adapters

		Tubing OD	Bore (mm)	Product No.
(Sold individually)	Reducing union, with fittings	1/32" to 1 mm	0.50	JR-0640
		1/16" to 2 mm	0.75	JR-0680
		1/8" to 3 mm	1.30	JR-0650

		Material	Tubing OD	Product No.
<b>Replacement fittings</b>				
(Package/10)	Nut for use with inverted ferrule	PPS	1/32"	JR-55073-10
			1/16"	JR-55070-10
			1/8"	JR-55071-10
			1.0 mm / 1/32"	JR-55073-10
			2.0 mm	JR-55072-10
	Inverted ferrules	ETFE	1/32"	JR-032-10
			1/16"	JR-041-10
			1/8"	JR-051-10
			1.0 mm	JR-031-10
			2.0 mm	JR-042-10
			3.0 mm	JR-049-10



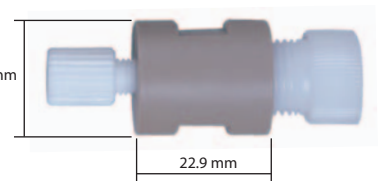
**PEEK reducing unions**

IMPERIAL 1/2-20 to 1/4-28

- Connects 1/4" and 1/8" OD tubing
- Completely inert and biocompatible
- Low dead volume

PEEK reducing unions are sold complete with fittings, and include:

- One 1/8" flangeless nut, white polypropylene
- One 1/8" ferrule, PEEK
- One 1/4" flangeless nut, PPS
- One 1/4" ferrule, CTFE



**SPECIFICATIONS**

**TUBING OD / THREADS**

1/8"	1/4-28
1/4"	1/2-20

**MATERIALS**

Body	PEEK
Nuts	1/8" PP 1/4" PPS
Ferrules	1/8" PEEK 1/4" PCTFE

**PRESSURE RATING**

<35 bar (500 psi)  
(Varies with tubing ID and material)

**TECH TIP**

While our PEEK unions are typically used with inverted ferrules, collapsible ferrules or flanged connections can also be used.



Standard: Inverted ferrule



Collapsible ferrule



Flanged

		Bore (mm)	Tubing OD	Product No.
(Sold individually)	Reducing union with fittings	1.5	1/4" to 1/8"	JR-CU4LPK

		Material	Tubing OD	Product No.
<b>Replacement fittings</b>				
(Sold individually)	Flangeless nut, white propylene	White propylene	1/8"	JR-CFL-2W-S
		PPS	1/4"	JR-CFL-4PPS
	Ferrule	PEEK	1/8"	JR-CFL-CB2PK-S
		PCTFE	1/4"	JR-CFL-CB4KF-S

## Tees, crosses, and manifolds

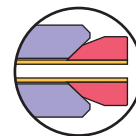


### LOW PRESSURE FITTINGS

## PEEK tees, crosses, and manifolds

1/4-28

- For 1/16" or 1/8" OD tubing
- Flat-bottomed 1/4-28 fitting details
- Completely inert and biocompatible



These VICI Jour connectors for low pressure applications are machined from PEEK. The bodies have 1/4-28 female ports which accept any flanged or flangeless fittings for 1/8" or 1/16" OD tubing.

Choose smaller through-holes for applications where low flowrate or low dead volume is required. Fittings with 1.50 mm through-holes are preferred for high flowrate applications.

These are available as the body only, or complete with fittings.

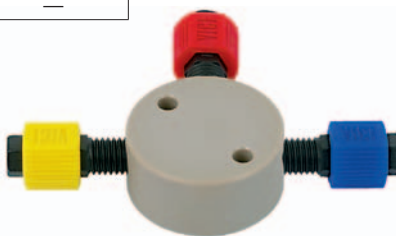
The appropriate number of the following are included when fittings are ordered:

- PPS flangeless hex-head nuts
- ETFE inverted ferrules
- Color-Sleeve adapters

Sold individually.

		Tubing OD	Bore (mm)	With fittings	Body only
				Product No.	Product No.
<i>(Sold individually)</i>	Tees	1/16"	0.50	JR-6029	JR-6034
			0.80	JR-6030	JR-6032
		1/8"	1.50	JR-6031	JR-6033
	Crosses	1/16"	0.50	JR-6039	JR-6044
			0.80	JR-6040	JR-6042
		1/8"	1.50	JR-6041	JR-6043
Manifolds	5 ports	1/16"	0.75	JR-C5M1PK	—
		1/8"	1.50	JR-C5M2PK	—
	9 ports	1/16"	0.75	JR-C9M1PK	—
		1/8"	1.50	JR-C9M2PK	—

		Tubing OD	Product No.
<b>Replacement fittings</b>			
<i>(Package/10)</i>	PPS flangeless nuts	1/16"	JR-55070-10
		1/8"	JR-55071-10
	Inverted ETFE ferrules	1/16"	JR-041-10
		1/8"	JR-051-10



### SPECIFICATIONS

TUBING OD / THREADS	
1/16"	1/4-28
1/8"	1/4-28

MATERIALS	
Body	PEEK
Nut	PPS
Ferrules	ETFE

**BODY SIZES**  
See chart below

PRESSURE RATING		
OD	Bar	Psi
1/16"	105	1500
1/8"	35	500

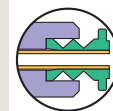
*(Varies with tubing ID and material)*

### TECH TIP

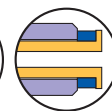
While our PEEK tees and crosses are typically used with inverted ferrules, collapsible ferrules or flanged connections can also be used.



**Standard:  
Inverted ferrule**



**Collapsible  
ferrule**



**Flanged  
ferrule**

### TECH TIP

Use our impermeable tubing to avoid gas diffusion in the solvent lines . . . . . 17

### SEE ALSO

Color-Sleeve adapters, in 12 colors . . . . . 23  
High pressure PEEK tees . . . . . 34  
PPS hex-head flanged nuts . . . . . 47

### BODY SIZES

	Diameter	Thickness
Tees	25.0 mm	12.0 mm
Crosses	25.0 mm	12.0 mm
Manifolds	5 ports	22.2 mm
	9 ports	28.6 mm



**PEEK mixing tees**

**1/4-28**

**SPECIFICATIONS**

**TUBING OD / THREADS**

1/16"	1/4-28
1/8"	1/4-28

**MATERIALS**

Body	PEEK
Nut	PPS
Ferrules	ETFE

**PRESSURE RATING**

OD	Bar	Psi
1/16"	105	1500
1/8"	35	500

(Varies with tubing ID and material)

**MIXING VOLUME**

Bore	Volume
0.75 mm	25 µl
1.50 mm	100 µl

- For 1/16" or 1/8" OD tubing
- Mountable
- Completely inert and biocompatible



A unique mixing results from the the turbulence created by the introduction angle of the solvents. The mixing is much more thorough than with a conventional tee.

Typically our inverted ferrules are used in these fittings, but the 1/4-28 flat-bottomed details will also accept collapsible ferrule or flanged fittings.

These are available as the body only, or complete with fittings. A mixing tee with fittings includes:

- 3 PPS flangeless hex-head nuts
- 3 ETFE inverted ferrules
- 3 Color-Sleeve adapters

Sold individually.

		Tubing OD	Bore (mm)	Product No..
(Sold individually)	Mixing tee, with fittings	1/16"	0.75	JR-CM1XPK
		1/8"	1.50	JR-CM2XPK
	Body only	1/16"	0.75	JR-B-CM1XPK
		1/8"	1.50	JR-B-CM2XPK



		Tubing OD	Product No.
<b>Replacement fittings</b>			
(Package/10)	PPS flangeless nuts	1/16"	JR-55070-10
		1/8"	JR-55071-10
	Inverted ETFE ferrules	1/16"	JR-041-10
		1/8"	JR-051-10

**Peristaltic tubing adapter set**

**1/4-28**

**SPECIFICATIONS**

**TUBING OD / THREADS**

1/16"	1/4-28
1/8"	1/4-28

**MATERIALS**

Body	PEEK
Bushings	PPS
Nut	PPS
Ferrules	ETFE

**BORE**

1.50 mm

**BODY SIZE**

28 mm long, 12 mm diameter.

- For connecting soft tubing to PTFE and PTFE-like tubing
- Works with peristaltic tubing up to 4.50 mm OD
- For 1/16" and 1/8" PTFE and PTFE-like tubing
- Biocompatible
- Low dead volume



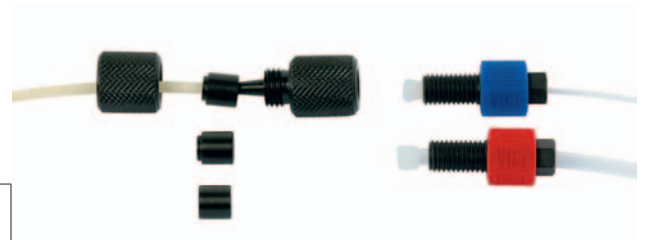
This "one-fits-all" set consists of everything needed to connect 1/16" or 1/8" OD PTFE and PTFE-like tubing to soft tubing (such as silicone), up to 4.5 mm in OD, minimum 0.5 mm ID.

The adapter includes:

- 3 different bushings (for the different soft tubing ODs)
- 2 PPS nuts (one each for 1/16" and 1/8" OD tubing)
- 2 ETFE inverted ferrules (one each for 1/16" and 1/8" OD)
- 2 Color-Sleeve adapters

Sold individually.

	Product No.
PEEK adapter for peristaltic to PTFE tubing connection	JR-PTAS
























**SEE ALSO**

Color-Sleeve adapters, in 12 colors..... 23





**Polypropylene adapters**

	Inlet		Outlet		Product No.		
<i>(Package/10)</i>	Male	Luer	Barbed	1/16"		JR-070211-10	
				3/32"		JR-070212-10	
				1/8"		JR-070213-10	
			Male	10-32		JR-070224-10	
				1/4-28		JR-070225-10	
				1/4-28 UNF BST		JR-070226-10	
		1/4-28	Barbed	1/16"		JR-071123-10	
				1/8"		JR-071323-10	
			Barbed	1/16"		JR-071124-10	
				1/8"		JR-071324-10	
	Female	Luer	Barbed	1/16"		JR-070111-10	
				3/32"		JR-070112-10	
				1/8"		JR-070113-10	
			Female	Luer		JR-070101-10	
				Male	10-32		JR-070124-10
					1/4-28		JR-070123-10
		Straight through tube fitting	Barbed to barbed	1/16"		JR-073210-10	
				3/32"		JR-073220-10	
				1/8"		JR-073230-10	
		<i>(Sold individually)</i>	Male	1/4-28 UNF BST	Barbed	1/16"	
Flat bottom	1/4-28		Barbed	1/8" ID		JR-075013	

**SPECIFICATIONS**

**MATERIAL**  
Polypropylene

**SEE ALSO**

High pressure PEEK adapters . . . . . 35  
High pressure plugs . . . 31



## Polypropylene plugs

1/4-28 OR 10-32

### SPECIFICATIONS

**THREADS**  
10-32 or 1/4-28

**MATERIAL**  
Polypropylene

(Package/10)			Product No.
	10-32 male		JR-072450-10
	1/4-28 male		JR-072350-10
	1/4-28 male, flat bottom		JR-201999-10

## Micro valves for GC and LC

1/4-28

### SPECIFICATIONS

**TUBING OD / THREADS**  
1/16" 1/4-28  
1/8" 1/4-28

**DIMENSIONS**  
Bore 1.50 mm  
Height 44.70 mm  
Diameter 27.94 (without fittings)

**MATERIALS**  
Wetted parts PEEK, PTFE  
Body POM  
Nuts PPS  
Ferrules PCTFE

- Compact 1" design
- Convenient panel mount, hole diameter 8 mm (0.3125"), 6 mm maximum thickness
- Biocompatible and inert
- Variety of configurations

Simplify your liquid or gas handling application with a VICI Jour sampling micro valve. The unique design of the fitting detail allows a leak-free seal with no potential for rotor damage from overtightening. Internal parts are PEEK and PTFE.

Includes flangeless PPS fittings and CTFE collapsible ferrules for 1/8" OD tubing.

Sold individually.



### PRESSURE RATING

200 psi gas  
Tested with helium using 1/16" OD x 0.84 mm ID PTFE tubing with PEEK collapsible ferrules

200 psi liquid  
Tested with isopropanol using 1/8" OD x 0.75 mm ID PTFE tubing with CTFE collapsible ferrules

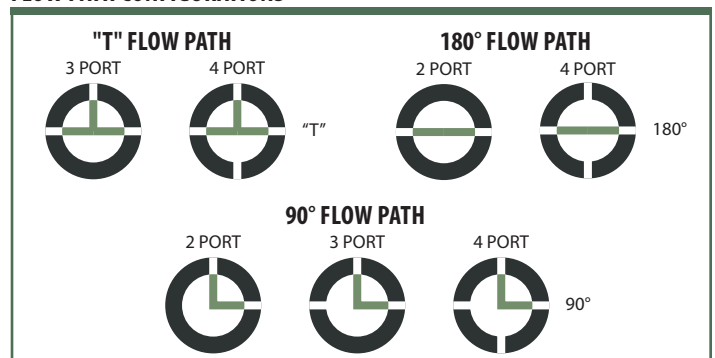
Product No.

		Product No.
"T" flow path	3 ports	JR-660100
	4 ports	JR-660110
180° flow path	2 ports	JR-660200
	4 ports	JR-660210
90° flow path	2 ports	JR-660300
	3 ports	JR-660310
	4 ports	JR-660320

Material Tubing OD Product No.

Replacement fittings				
(Package/10)	Nut for use with collapsible ferrule	PPS	1/16"	JR-55050-10
			1/8"	JR-55051-10
	Collapsible ferrules	PEEK	1/16"	JR-CFL-CB1PK
			CTFE	1/8"

### FLOW PATH CONFIGURATIONS



### SEE ALSO

High pressure PEEK tees..... 34

PPS hex-head flanged nuts..... 47

Color-Sleeve adapters, in 12 colors..... 23

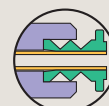


### TECH TIP

Use our impermeable tubing to avoid gas diffusion in the solvent lines ..... 17

### TECH TIP

While micro valves are typically used with collapsible ferrules, inverted ferrules or flanged connections can also be used. See page 47.



**STANDARD:**  
Collapsible ferrule

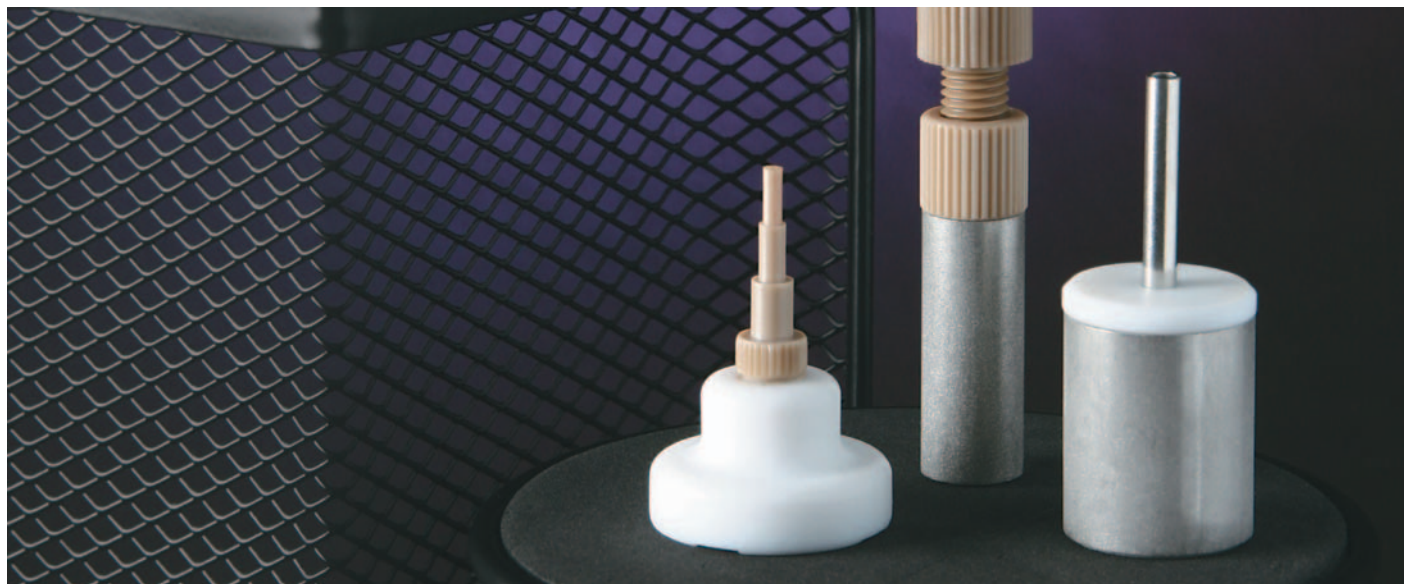


**INVERTED FERRULE**



**FLANGED**

# FILTERS



## METAL AND POLYMERIC

Filters trap foreign particulates from sample and mobile phase streams before they can damage valuable columns and instruments.

## FILTERS INDEX

### LOW PRESSURE FILTERS

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### HIGH PRESSURE FILTERS

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Inline filter.....	65
Replacement frits .....	64-65

### In-line filter cartridges

#### LOW PRESSURE

- Easy to replace
- Compact design
- Fit all 1/4-28 fitting details
- Three porosity options

These convenient-to-use filters can be simply dropped into any 1/4-28 fitting detail, such as in a union. The filters are constructed of PTFE and PCTFE, with a Type 316 stainless low-pressure-drop screen. The inner design of the cartridge ensures the equal distribution of the solvent to the screen.

	Pore size	Maximum flow rate *	Product No.
(Package/5)	2 µm	30 ml/min	JR-CFE-S2-5
	10 µm	30 ml/min	JR-CFE-S10-5
	75 µm	30 ml/min	JR-CFE-S75-5



### SPECIFICATIONS

#### MATERIALS

Cartridge PTFE/  
PCTFE

Filter

screen: 316 SS

#### DIMENSIONS

1/4-28 detail

OD 5.20 mm

Thickness 2.03 mm

Bore 0.8 mm

Filter surface diameter 2 mm

#### TOLERANCES

±0.05 mm (.002")

### i NOTES

\* Flowrate measured with methanol/water (1:1), ultrasonic degassed, helium sparging to prevent regassing.

### t TECH TIP

We recommend using these in-line filter cartridges in combination with our low pressure fittings:

PEEK unions..... 50

Tees and crosses..... 52

Manifolds..... 52

Micro valves..... 55

### → DISCLAIMER

The maximum holding pressure for any type of connections involving tubing and a ferrule varies considerably with the tubing material, the ferrule material, the clearance between tubing OD and ferrule ID, and the shape of the fitting detail.



**SPECIFICATIONS**

**MATERIALS**

Body PTFE  
Frits PTFE/  
316 SS/PE

**CONNECTIONS**

Stepped tubing version is for 1.5, 2.2, and 3.5 mm ID tubing

Fitting version (for 1/8" OD tubing) includes PEEK 1/4-28 nut with ETFE ferrule

**Last Drop mobile phase filters**

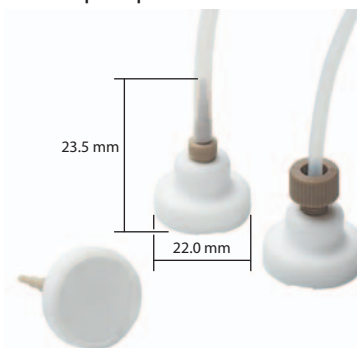
- No loss of mobile phase
- Biocompatible PTFE frits or stainless steel frits
- Three porosity options
- Two connector types: stepped tubing and 1/4-28 fitting



The Last Drop mobile phase filter allows more analyses per batch of mobile phase and helps reduce hazardous waste. The flat filter element sits parallel to the bottom of the reservoir, allowing the Last Drop to filter all but the last 2% of the mobile phase from the reservoir without drawing air into the system. Compare this with conventional cylindrical filters that can begin to draw air into the system when nearly 10% of the solvent remains in the reservoir.

The Last Drop mobile phase filter consists of a 316 stainless steel, PTFE 2.5 µm, or a hydrophobic PE filter element pressed into an inert PTFE housing. The top of the housing has a 1/4-28 nut and ferrule or a stepped PEEK fitting connector which slips into 1.5, 2.2, or 3.5 mm ID pump inlet lines.

Filter material	Pore size	Maximum flow rate *	Stepped tubing connector	Fitting connector
			Product No.	Product No.
PTFE	2.5 µm	1.2 ml/min	JR-9000-0520	JR-9000-0520F
	5 µm	2.6 ml/min	JR-9000-0521	JR-9000-0521F
	10 µm	3.5 ml/min	JR-9000-0522	JR-9000-0522F
Polyethylene	10 µm	11 ml/min	JR-9000-0522H	JR-9000-0522HF
Stainless	2 µm	28 ml/min	JR-9000-0530	JR-9000-0530F
	5 µm	30 ml/min	JR-9000-0531	JR-9000-0531F
	10 µm	30 ml/min	JR-9000-0532	JR-9000-0532F



**NOTES**

\* Flowrate measured with methanol/water (1:1), ultrasonic degassed, helium sparging to prevent regassing.

**TECH TIPS**

- Economy Last Drop mobile phase filters are easy to replace - easy to clean. Use ultrasound or replace with a new filter.
- Connect the Economy Last Drop filter with 1/8" OD tubing:
  - ETFE tubing.....13
  - FEP tubing... ..16
  - PFA tubing..... 13
  - PTFE tubing .... 14-15
- We recommend metal-free PTFE or glass filters for sensitive biochromatography applications where metal surfaces may corrode or interact with samples.

**SEE ALSO**

Last Drop mobile phase filter/spargers..... 60

**SPECIFICATIONS**

**MATERIALS**

Body PTFE  
Frits PTFE/316 SS

**TUBING OD**

For 1/8" OD tubing

**Economy Last Drop mobile phase filters**

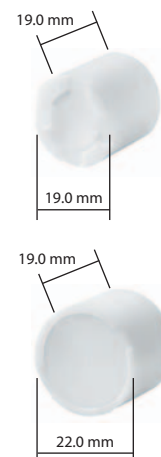
- Very competitively priced
- Biocompatible PTFE frits or stainless steel frits
- Three porosity options
- Two diameters



Economy mobile phase filters come in two body diameters, for various dimensions of bottle necks.

The filter body is made of PTFE, which is resistant to virtually all common mobile phases.

Frit material	Body OD	Pore size	Maximum flow rate *	Product No.
PTFE	19 mm	2.5 µm	1.2 ml/min	JR-4676-2.5TF
		5 µm	2.6 ml/min	JR-4676-5TF
		10 µm	3.5 ml/min	JR-4676-10TF
	22 mm	2.5 µm	1.2 ml/min	JR-4677-2.5TF
		5 µm	2.6 ml/min	JR-4677-5TF
		10 µm	3.5 ml/min	JR-4677-10TF
Stainless steel	19 mm	2 µm	30 ml/min	JR-4676-2
		10 µm	30 ml/min	JR-4676-10
		10 µm	30 ml/min	JR-4676-10
	22 mm	2 µm	30 ml/min	JR-4677-2
		10 µm	30 ml/min	JR-4677-10
		10 µm	30 ml/min	JR-4677-10





**FILTERS**

**Last Drop biocompatible glass mobile phase filters** LOW PRESSURE

- The solution for biocompatibility and high flowrates
- Easy-push tubing connection

Because it has a glass frit, the flowrate can be much higher with this filter than with PTFE mobile phase filters. The glass filter allows withdrawal of nearly all of the mobile phase – less than 2% is left in the bottle.

Includes 1/8" tubing connector.



**SPECIFICATIONS**

**MATERIALS**

Body Glass  
Frit Glass

**TUBING OD**

For use with 1/8" tubing

Frit material	Pore size	Maximum flow rate *	Product No.
Glass	1.0 - 1.6 µm	30 ml/min	JR-9000-0520B
	10-16 µm	50 ml/min	JR-9000-0526G
	40-100 µm	200 ml/min	JR-9000-0528G

For tubing	Size	Qty/pkg	Product No.
<b>Replacement connectors</b>			
1/8" OD	6.8 mm	1	JR-9000-0525GC



**i NOTES**

- \* Flowrate measured with methanol/ water (1:1), ultrasonic degassed, helium sparging to prevent regassing.

**t TECH TIPS**

- Because they are hydrophobic, No-Met filters may initially require some priming with methanol or acetonitrile.
- Connect the No-Met filter with 1/8" OD tubing:

ETFE tubing.....13  
FEP tubing... ..16  
PFA tubing. .... 13  
PTFE tubing ....14-15



## No-Met biocompatible mobile phase filters

LOW PRESSURE

### SPECIFICATIONS

#### MATERIALS

Body	PTFE/ Polyethylene
Adapter	PEEK
Fitting	PEEK
Ferrule	ETFE

#### TUBING OD

For 1/8" OD tubing

- Very competitively priced
- Inert and biocompatible
- Replacement filters
- Also recommended for IC

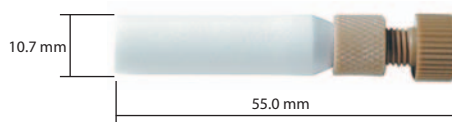
Stainless steel in the flowpath is not acceptable in a growing number of applications involving the separation of biomolecules. High salt buffers can corrode stainless steel, and the metal ions released from metallic filters may contaminate or otherwise react with the biomolecules of interest.



The No-Met polyethylene filter is designed for these applications, with inert polymeric fittings for 1/8" tubing and a 20 µm filter effectively eliminating metal contamination from the fluid path. Use them for IC and biochromatography applications.

No-Met filters can be used at flow rates up to 500 ml/min, measured with methanol/water (1:1), ultrasonically degassed. Flow rates can vary with solvent and tubing ID.

The economy version can easily be slipped over 1/8" OD tubing, with no fitting required.



Connection	Filter material	Pore size	Maximum flow rate *	Product No.
1/4-28 nut and ferrule	PTFE	5 µm	2.2 ml/min	JR-32171
	Polyethylene	<20 µm	500 ml/min	JR-32178
Economy slip-on connection	Polyethylene	20 µm	300 ml/min	JR-32174

Filter material	Pore size	Maximum flow rate *	Product No.
<b>Replacement element</b>			
PTFE	20 µm	2.2 ml/min	JR-32172
Polyethylene	<20 µm	500 ml/min	JR-32179



**FILTERS**

**Last Drop filter/sparger**

**LOW PRESSURE**

The Last Drop filter/sparger combines filtration and sparging in a single unit. The PTFE housing contains a mobile phase filter with a stainless steel, PTFE, or hydrophobic PE filter element.

Spargers have a porosity of 10 microns.

The filter/sparger includes:

- PEEK stepped connector which slips into 1.5, 2.2, or 3.5 mm ID solvent lines
- 1/4-28 nut and ferrule for the sparging line



**SPECIFICATIONS**

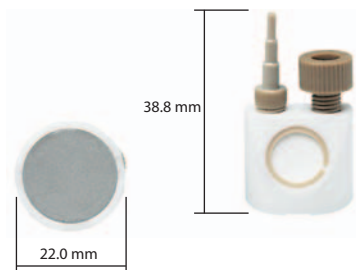
**MATERIALS**

Body PTFE  
 Frits PTFE/  
 316 SS/PE  
 Stepped tubing  
 connector PEEK  
 Nut PEEK  
 Ferrule ETFE

**CONNECTIONS**

Stepped tubing  
 connector for 1.5, 2.2, and  
 3.5 mm ID tubing  
 PEEK 1/4-28 nut  
 with ETFE ferrule  
 for 1/8" OD tubing

Filter material	Pore size	Maximum flow rate *	Product No.
PTFE	2.5 µm	1.2 ml/min	JR-9000-0602
	5 µm	2.6 ml/min	JR-9000-0603
	10 µm	3.5 ml/min	JR-9000-0604
Polyethylene	10 µm	11 ml/min	JR-9000-0604H
Stainless	2 µm	28 ml/min	JR-9000-0640
	5 µm	30 ml/min	JR-9000-0641
	10 µm	30 ml/min	JR-9000-0642





### Stainless steel mobile phase filter/helium sparger

LOW PRESSURE

**SPECIFICATIONS**

**MATERIALS**

Body	SS316
Pipe	SS316
Pipe adapter	PTFE
Fitting adapter	PEEK
Fittings	PEEK
Ferrules	ETFE

- Ideal for helium sparging
- Different porosity options
- Fitting and pipe connectors



VICI Jour mobile phase filters protect HPLC systems from small particles in the mobile phase. These filters are made from SS316 with PEEK or PTFE connectors and are suitable for most solvents. The complete line has versions for both analytical and preparative applications.

VICI Jour helium spargers (2 µm versions) offer an inexpensive way to prepare and maintain mobile phases free of dissolved gases. Connected to a regulated supply of helium gas (0-400 mL/min.) they effectively remove dissolved oxygen, nitrogen, and other atmospheric gases from the mobile phase.

Fitting type	Tubing/ pipe size	Pore size	Maximum flow rate *	Product No.	
1/4-28	1/16"	2 µm	35 ml/min	JR-367016-2	
		10 µm	35 ml/min	JR-367016-10	
		20 µm	35 ml/min	JR-367016-20	
	1/8"	2 µm	35 ml/min	JR-367008-2	
		10 µm	100 ml/min	JR-367008-10	
		20 µm	120 ml/min	JR-367008-20	
Stepped	1/16", 3/32", and 3.76 mm tubing ID	2 µm		JR-8000-0495-2	
		10 µm		JR-8000-0495-10	
		20 µm		JR-8000-0495-20	
Pipe	1/8"	2 µm	95 ml/min	JR-3675-2	
		2 µm	50 ml/min	JR-3678-2	
	1/8"	25 µm	100 ml/min	JR-3678-25	
		2 µm	100 ml/min	JR-3678-25	

**t TECH TIPS**

- We recommend metal free PTFE filters for sensitive biochromatography applications where metal surfaces may corrode or interact with samples.
- We recommend our impermeable tubing to prevent "regassing" of helium-degassed solvents.

**➔ SEE ALSO**

Last Drop mobile phase filters ..... 57



FILTERS

**PEEK in-line filter kit**

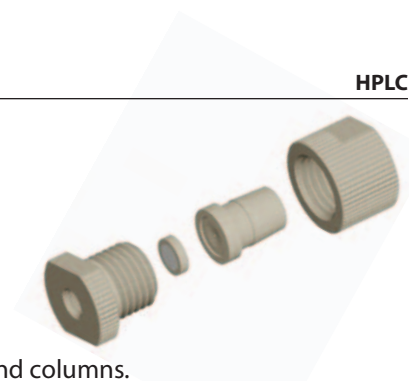
HPLC

- Replaceable metal-free polyethylene frits and biocompatible titanium frits
- 100% biocompatible
- Minimal hold-up volume
- Different porosity options

The PEEK in-line filter traps fines and other particles from samples and mobile phases before they damage valuable instruments and columns.

This female-to-female design is made entirely of PEEK, with PEEK-encased titanium or polyethylene filter elements, for biocompatibility and chemical resistance. The design has virtually no hold-up volume and can be used in analytical applications with virtually no band broadening or loss of efficiency.

Sold individually.



**SPECIFICATIONS**

**MATERIALS**

Body PEEK  
Frit Titanium, Polyethylene

**BORE**

0.25/0.4 mm

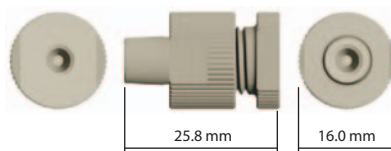
**TUBING OD / THREADS**

1/16" 10-32

**PRESSURE RATING**

<350 bar (< 5000 psi)

Frit material	Pore size	Internal volume (µL) *	Maximum flow rate **	Product No.
Titanium	0.5 µm	9.50	25 ml/min	JR-68247
	2 µm	11.85	30 ml/min	JR-68253
	5 µm	12.7	30 ml/min	JR-68256
	10 µm	13.2	30 ml/min	JR-68257
Polyethylene	10 µm	13.9	30 ml/min	JR-68257PE



**Sure-Guard in-line filter kit**

HPLC

- Disposable filter guard
- Minimal hold-up volume
- Titanium (biocompatible) and stainless steel frits, permanently pressed in place
- Two porosity options

The VICI Jour Sure-Guard disposable in-line filter offers an easy and inexpensive way to protect valuable columns against fines and particles. It is easily connected directly to any column, with an inlet for 1/16" OD tubes and 10-32 threads. The VICI Jour Sure-Guard can be changed in seconds without tools.

Sold in packages of three. Waters type filter kits are sold individually.

**SPECIFICATIONS**

**MATERIALS**

Body: PEEK  
Frit: Stainless, Titanium

**BORE**

0.4 mm

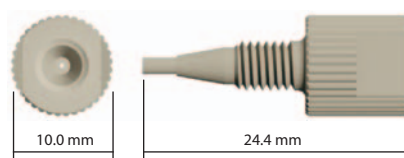
**THREADS**

10-32 female to 10-32 male

**PRESSURE RATING**

<350 bar (< 5000 psi)

Frit material	Pore size	Internal volume (µL) *	Maximum flow rate **	Product No.	Waters type Product No.
Stainless steel	0.5 µm	0.45 µL	30 ml/min	JR-0611-SS05-3	JR-0641-SS05
	2 µm	0.61 µL	30 ml/min	JR-0611-SS2-3	JR-0641-SS2
Titanium	0.5 µm	0.45 µL	30 ml/min	JR-0611-TI05-3	JR-0641-TI05
	2 µm	0.61 µL	30 ml/min	JR-0611-TI2-3	JR-0641-TI2



**NOTES / TECH TIPS**

See facing page.



## PEEK precolumn filter kit

HPLC

### SPECIFICATIONS

#### MATERIALS

Body PEEK  
Frit Titanium,  
Polyethylene

#### BORE

0.25/0.4 mm

#### TUBING OD / THREADS

1/16" 10-32

#### PRESSURE RATING

<350 bar (< 5000 psi)

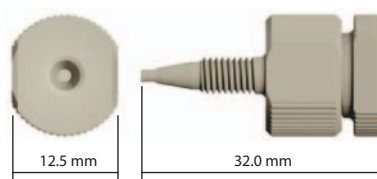
- 100% biocompatible
- Minimal hold-up volume
- Replaceable metal-free polyethylene frits and biocompatible titanium frits encased in PEEK
- Different porosity options

The VICI Jour precolumn filter kit has a standard 10-32 fitting and fits direct to most column types without introducing additional dead volume.

The filter kit protects expensive columns against fine particles, which may otherwise accumulate on the column frit and lead to split peaks and high backpressure.

Sold individually.

Frit material	Pore size	Internal volume (µL) *	Maximum flow rate **	Product No.
Titanium	0.5 µm	11.5	30 ml/min	JR-68258
	2 µm	13.85	30 ml/min	JR-68262
	5 µm	14.7	30 ml/min	JR-68263
	10 µm	15.2	30 ml/min	JR-68264
Polyethylene	10 µm	15.9	30 ml/min	JR-68264PE



### NOTES

\* The internal volume is the hold-up volume between the end of the connecting tube and the filter 10-32 connector outlet, including the frit volume.

\*\* Flowrate measured with methanol/water (1:1), ultrasonic degassed, helium sparging to prevent regassing.

### TECH TIP

We recommend 2 µm frits for columns with 5 µm or larger particles, and 0.5 µm frits for smaller particles.

### NOTE

Polyethylene frits are for single use only.

### SEE ALSO

Calculation of frit volume ..... 109  
PEEK-encased stainless frits ..... 88

## Replacement frits

FOR PEEK IN-LINE AND PRECOLUMN FILTER KITS

Replacement frits for PEEK precolumn filter kit and PEEK in-line filter kit (see facing page).

Frit material	Pore size	Internal volume (µL) *	Qty/pkg	Product No.
Titanium	0.5 µm	6.87	5	JR-1125-05P-5
	2 µm	9.24	5	JR-1125-2P-5
	5 µm	10.04	5	JR-1125-5P-5
	10 µm	10.56	5	JR-1125-10P-5
Polyethylene	10 µm	11.31	5	JR-1151-10P-5



FILTERS

**Stainless steel precolumn filter**

UHPLC

- UHPLC
- Mimimized hold-up volume
- Three porosity options
- Fewer connections compared to in-line filters
- Works with 1/16" column connections from all manufacturers



VICI Jour's new stainless steel precolumn filter is based on our well-known in-line filter. The design of this precolumn filter reduces the number of connections compared to a standard in-line filter, increasing the stability and reducing the potential of leakage.

The small bore sizes (0.15 mm in the nut/body and 0.13 mm in the tubing) guarantee a very small (virtually zero) hold-up volume.

With minimal dead-volume and available with three porosities, these filters are the best column protectors.

**SPECIFICATIONS**

**MATERIALS**

Body 316 SS  
Frit PEEK-encased SS

**THREADS**

10-32 Female for inlet  
Male for outlet

**PRESSURE RATING**

With ZN1 nut and ZF1S6 ferrule:  
1375 bar (20,000 psi)

Bore size	Pore size	Internal volume		Product No.
0.13/0.15 mm	0.2 µm	0.59 µL		JR-69230-02
	0.5 µm	0.61 µL		JR-69230-05
	2 µm	0.66 µL		JR-69230-2
	5 µm	0.68 µL		JR-69230-5

**Replacement PEEK-encased SS frits**

	Pore size	Frit volume	Product No.
(Package/5)	0.2 µm	0.11 µL	JR-1110-02P-5
	0.5 µm	0.13 µL	JR-1110-05P-5
	2 µm	0.18 µL	JR-1110-2P-5
	5 µm	0.20 µL	JR-1110-5P-5





## Stainless steel in-line filter

UHPLC

### SPECIFICATIONS

#### MATERIALS

Body 316 SS  
Frit PEEK-encased SS

#### BORE

0.25 or 0.75 mm

#### THREADS

10-32 female to 10-32 male

#### PRESSURE RATING

With ZN1 nut and ZF1S6  
ferrule:  
1375 bar (20,000 psi)

- UHPLC (up to 1375 bar / 20,000 psi)
- Minimized hold-up volume
- Two bores for analytical and semi-prep flow rates
- Three porosity options



The stainless steel in-line filter has virtually no hold-up volume and can be used in various applications without significant band broadening or loss of efficiency.

The 0.25 mm bore versions are intended for analytical use between autosampler/injection valve and column. The 0.75 mm bore versions are suitable for higher flow rates in semi-prep systems or for solvent supply from pump to autosampler.

With minimal dead volume and available frit porosities of 0.5, 2 or 5  $\mu\text{m}$ , these in-line filters are the ideal column protectors.

Sold individually.

Bore size	Pore size	Internal volume	Product No.
0.25 mm	0.2 $\mu\text{m}$	0.2 $\mu\text{L}$	JR-68230-02
	0.5 $\mu\text{m}$	0.2 $\mu\text{L}$	JR-68230-05
	2 $\mu\text{m}$	0.3 $\mu\text{L}$	JR-68230-2
	5 $\mu\text{m}$	0.3 $\mu\text{L}$	JR-68230-5
0.75 mm	0.5 $\mu\text{m}$	1.7 $\mu\text{L}$	JR-68231-05
	2 $\mu\text{m}$	1.9 $\mu\text{L}$	JR-68231-2
	5 $\mu\text{m}$	1.9 $\mu\text{L}$	JR-68231-5



## Replacement PEEK-encased SS frits

FOR FILTER ABOVE

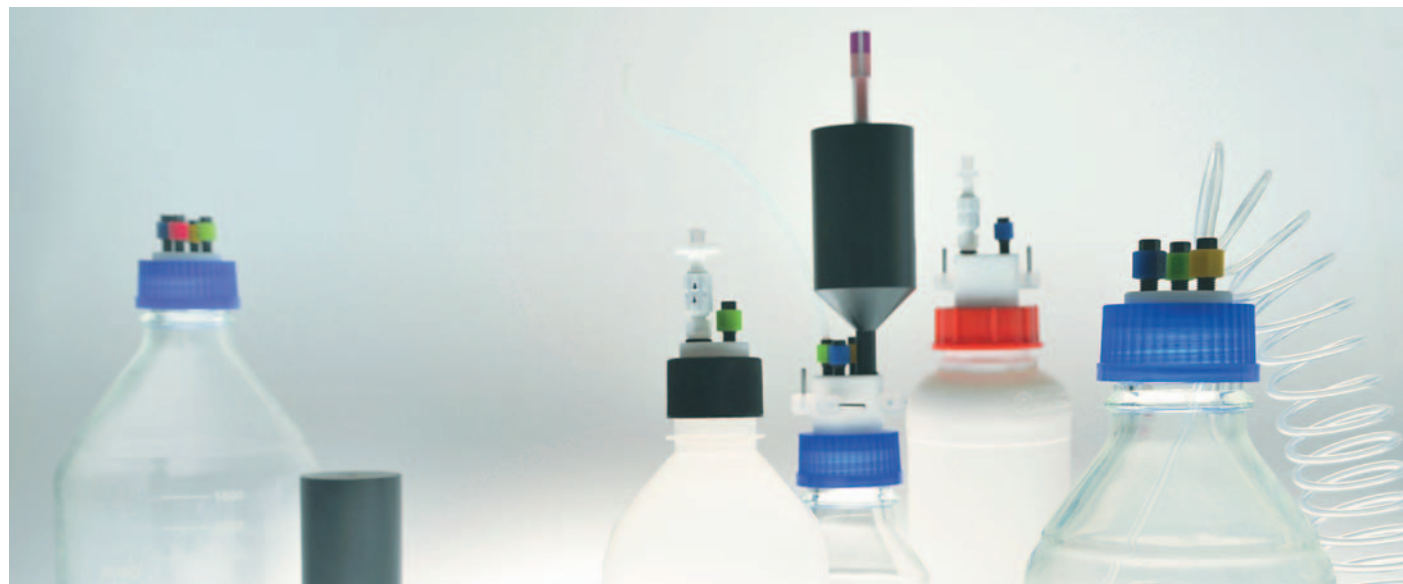
(Package/5)	Bore size	Pore size	Frit volume	Product No.
0.25 mm	0.25 mm	0.2 $\mu\text{m}$	0.11 $\mu\text{L}$	JR-1110-02P-5
		0.5 $\mu\text{m}$	0.13 $\mu\text{L}$	JR-1110-05P-5
		2 $\mu\text{m}$	0.18 $\mu\text{L}$	JR-1110-2P-5
		5 $\mu\text{m}$	0.20 $\mu\text{L}$	JR-1110-5P-5
0.75 mm	0.75 mm	0.5 $\mu\text{m}$	0.55 $\mu\text{L}$	JR-1111-05P-5
		2 $\mu\text{m}$	0.74 $\mu\text{L}$	JR-1111-2P-5
		5 $\mu\text{m}$	0.80 $\mu\text{L}$	JR-1111-5P-5
		10 $\mu\text{m}$	0.87 $\mu\text{L}$	JR-1111-10P-5



### NOTES

\* The internal volume is the hold-up volume between the end of the connecting tube and the filter 10-32 connector outlet, including the frit volume.

# SAFETY PRODUCTS



## AND MOBILE PHASE HANDLING SYSTEMS

- Save cost on solvents
- Avoid hazardous air (evaporation) in the laboratories
- Increase reproducibility of chromatographic analyses

VICI strives to provide customers with the best solutions for their problems, making the work better and/or easier with respect to environment and health.

## SAFETY PRODUCTS INDEX

### VICI SAFETY FILTERS

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### SAFETY-COATED GLASS BOTTLES ..... 84

### SOLVIFLEX TUBING..... 84

Flexible coiled PFA tubing expands and contracts, giving flexibility to move mobile phase bottles on the bench.



### Safety air inlet valves

SPECIFICATIONS	
CONNECTIONS	
Valve to cap	1/4-28
Filter	Female Luer
MATERIALS	
Housing	PP (Polypropylene)
Filter	Cellulose
O-ring	NBR (O-ring is not a wetted part)

- No evaporation of volatile compounds into lab air
- Better composition stability of the mobile phases
- Less shift of retention times
- No bacterial contamination
- Fit any VICI cap or VICI safety cap




The air inlet valve has a check valve which blocks vapors of the solution in a bottle, preventing the vapors from escaping into the lab. The mobile phase composition remains stable, resulting in constant retention times.

The check valve regulates the pressure when the negative pressure reaches 1.5 psi or 0.1 bar. This small negative pressure prevents evaporation of the liquid (lower vapor pressure) and still guarantees the stability of the flow rate. A negative pressure which is too high can influence the aspiration of a constant flow.

Several tests have indicated that the 0.2 µm cellulose filter will keep mobile phase free of bacteria and dust particles over time. If you use a filter and still have bacteria growth in your liquid, it is likely due to the presence of bacteria in the deionized water used.

Air inlet valves fit on any VICI safety cap or VICI cap.



Description		Product No.
With 4 mm filter		JR-S-20003
With 15 mm filter		JR-S-20009
Without filter		JR-S-20006
Spare parts		
Replacement cellulose filter	0.2 µm x 4 mm	JR-S-20007
	0.2 µm x 15 mm	JR-S-20008



#### TECH TIPS

- The air inlet valve is not suitable when helium sparging is used.
- We recommend that safety air inlet valves and safety air outlet valves be replaced every 6-7 months to guarantee correct operation of the check valve. The lifetime of the check valve and the filter depend on the intensity of use and the quality of the ambient air.

#### SEE ALSO

Safety caps ..... 70-71  
VICI caps ..... 72-74

### Safety air outlet valves

The VICI safety air outlet valve regulates the pressure during helium sparging.

Air outlet filters fit on any VICI safety cap or VICI cap.

Description	Product No.
Safety air outlet filter	JR-S-20004



SPECIFICATIONS	
CONNECTIONS	
Valve to cap	1/4-28
Filter	Female Luer
MATERIALS	
Housing	PP (Polypropylene)
Filter	Cellulose
O-ring	NBR (O-ring is not a wetted part)



## SAFETY EXHAUST FILTERS

- Prevents ambient air pollution
- Large capacity and long lifetime
- Break-through detector available, alerting users to saturation of the filter absorbent
- Universal 1/4-28 connection – fits all VICI safety caps and VICI caps
- Adapter to competitor products available

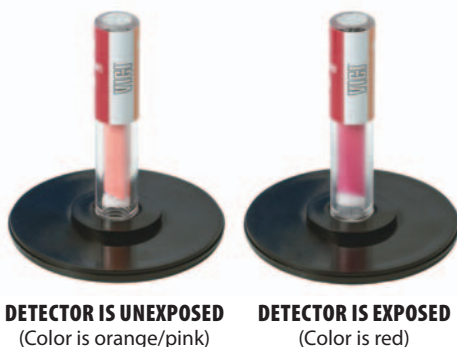
Our improved exhaust filter is the center of the VICI Jour safety program, ridding ambient air of solvent vapors which could adversely affect the health of lab workers. When placed on the waste bottle of an HPLC system, the specially-treated absorbent filters out nearly all organic solvent vapor evaporating out of the waste solution.

With 65 g of absorbent, our filters have a larger capacity than competing brands. Typical lifetime is up to 10 months\* for methanol and 8 months\* for acetonitrile.

The optional **NEW** break-through detector recognizes trace amounts of acetone, acetonitrile, aliphatic and aromatic hydrocarbons, ethanol, ethyl acetate, methanol, methylene chloride and THF.

When the absorbent is saturated, break-through is indicated by a color change in the detector from orange/pink to red. A small charcoal filter absorbs the vapors after they pass the detector.

\*Based on results of our tests (water/organics = 50/50; flow rate 1.0 ml/min during the day, 0.5 ml/min overnight, 0.1 ml/min during weekends).




We highly recommend using the exhaust filter with a breakthrough detector!

## Safety exhaust filters

1/4-28

SPECIFICATIONS	
<b>CONNECTIONS</b>	
1/4-28	
<b>MATERIALS</b>	
Filter housing	POM
Detector housing	PC
Frits	Polyethylene
O-ring	NBR (O-ring is not a wetted part)

Description		Product No.
Exhaust filter	With breakthrough detector	JR-S-20005
	Without detector	JR-S-20002
Adapter *		JR-S-40004

\* Connects VICI safety exhaust filter to SCAT® waste caps and A.I.T. smart waste caps



## NEW Replacement exhaust filter kits

1/4-28

Includes three exhaust filters, three breakthrough detectors (if ordered), and a carrying case.

Description	Product No.	
<b>Exhaust filter kit</b>	<b>JR-S-35</b>	
<i>Kit includes:</i>	Qty	Product No.
Exhaust filters with breakthrough detectors	3	JR-S-20005
Carrying case	1	JR-S-35L
Description	Product No.	
<b>Exhaust filter kit without detectors</b>	<b>JR-S-36</b>	
<i>Kit includes:</i>	Qty	Product No.
Exhaust filters without breakthrough detectors	3	JR-S-20002
Carrying case	1	JR-S-35L



### i NOTE

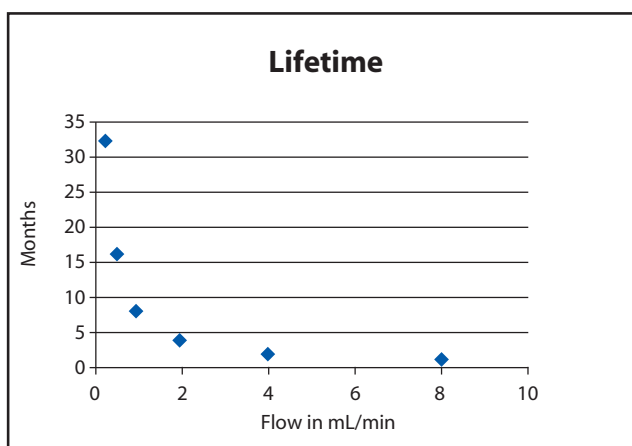
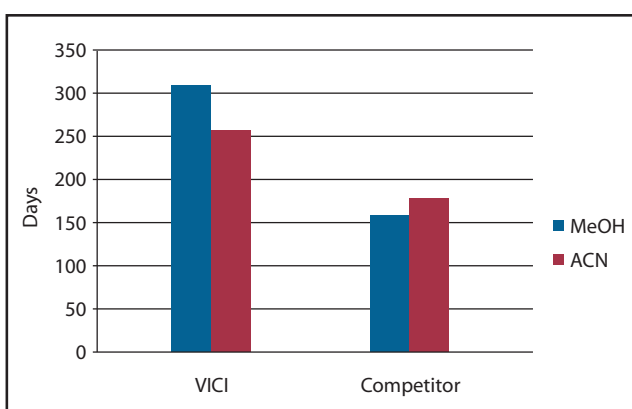
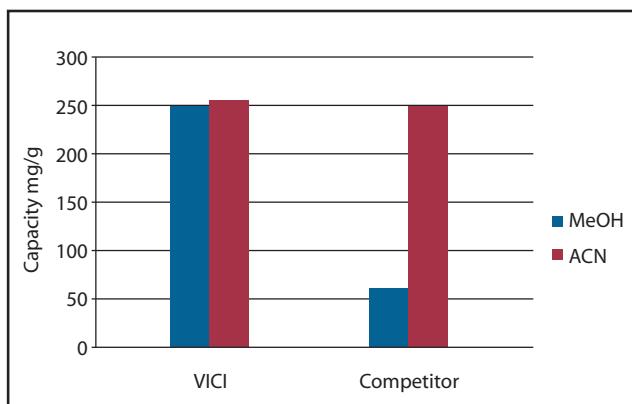
Disposal of the saturated filters must be done according to the local regulations for chemical waste.

### t TECH TIPS

- Larger capacity = longer lifetime = lower costs
- As a general rule, halving the flow rate doubles the lifetime at constant composition and temperature. Doubling the flow rate halves it.

### ➔ SEE ALSO

Carbon dioxide filter... 85  
Humidity filter... 85  
Safety caps... 70-71  
VICI caps... 72-74



## OPTIMIZED ADSORBENT OF SAFETY EXHAUST FILTERS

In our continuous work to improve our products, VICI has optimized the adsorbent for increased capacity. Each detector contains 65 g of adsorbent which guarantees a prolonged life time of the VICI exhaust filter.

The excellent capacity of our new adsorbent leads to longer lifetimes – up to 10 months for methanol and 8 months for acetonitrile.\*

\*Based on results of our tests (water/organics = 50/50; flow rate 1.0 ml/min during the day, 0.5 ml/min overnight, 0.1 ml/min during weekends).

## SAFETY EXHAUST FILTER LIFETIME

The lifetime of the filter depends on:

- Composition of the mobile phase
- Flow rate
- Ambient temperature: higher temperature leads to increased vapor pressure of the volatile compound

The theoretical lifetime of an exhaust filter, depending on the flow rate, is shown in the chart at left.

### TECH TIP

Acetonitrile and water form an "azeotropic" mixture at 85% acetonitrile. Due to this physical property, the vapor of an acetonitrile/water mixture always corresponds to the 85/15 mixture. This explains the non-linearity of the lifetime for acetonitrile compared to methanol.

### ADDITIONAL APPLICATIONS

Other applications for safety filters are possible, e.g. an exhaust filter for the GC split vent.

For more information, contact Tech Support – support@vici.ch.



## SAFETY CAPS

Safety caps have built-in stopcocks to close off unused ports or to provide a convenient cut off of the liquid stream when tubing is removed.

- Stopcocks rated up to 72 psi gas at 25°C
- Prevent evaporation of volatile compounds
- Ideal for delivery of mobile phase or collection of waste LC solutions
- 2, 3, or 4 ports with 1/4-28 threads for 1/8" or 1/16" tubing
- Optional bottom-sealing barbed adapter to connect 1/8" (3.2 mm) ID tubing (shown at right – order separately from "Spare Parts"; page 71)



## Safety cap / bottle kit

### INCLUDES

- 1 safety cap, GL45 thread, with fittings
- 1 safety-coated glass bottle (1L or 2L)
- 3 m, PFA tubing
- 1 No-Met mobile phase filter, 5 µm
- Additional nuts and ferrules for the bottom side connections

In addition to a GL45 safety cap with color-coded fittings, this kit offers a safety bottle (1 or 2 liter), PFA tubing, and a mobile phase filter.

GL45 safety caps seal to the bottle with an O-ring\* (EPDM) which is resistant to commonly used HPLC solvents. If improved chemical resistance is required (e.g. for halogenated hydrocarbons), order an FEP-coated O-ring separately.

Bottle size:	No. of ports	1 Liter	2 Liters
		Product No.	Product No.
Safety cap kit, GL45	2	JR-S-11111	JR-S-11211
	3	JR-S-11112	JR-S-11212
	4	JR-S-11113	JR-S-11213

Product No.

### For improved chemical resistance, order:

O-ring, FEP-coated, GL45	JR-S-40008
--------------------------	------------



## GL45 THREADS

### SPECIFICATIONS

#### CONNECTIONS

1/4-28

#### MATERIALS

Closure	PP (Polypropylene)
Insert	PTFE
Stopcock	PCTFE
O-ring	EPDM (optional FEP-coated)
Nuts	PPS
Ferrules	ETFE
Sleeves	PP
Bottle	Borosilicate 3.3, safety coated
Filter	Polyethylene

## Spare parts

### FOR SAFETY CAP/BOTTLE KITS

		Qty/pkg	Product No.
1/4-28 flangeless nuts	PPS	1/16" OD	10 JR-55070-10
		1/8" OD	10 JR-55071-10
Inverted ferrules	ETFE	1/16" OD	10 JR-041-10
		1/8" OD	10 JR-051-10
Safety-coated bottle with solid cap	1 Liter	1	JR-9000-0005
	2 Liters	1	JR-9000-0010
Plug, 1/4-28, PEEK		1	JR-409
Barbed hose adapter for 1/8" ID tubing		1	JR-075013
Color-Sleeve adapters, 12 colors (2 each)		24	JR-5508X-24
No-Met biocompatible mobile phase filter, economy slip-on connection, 5 µm pore		1	JR-32174
PFA tubing, 1/8" x 1.59 mm x 3m		1	JR-T-4003-M3

### ➔ MORE INFO

Spare parts for  
Safety caps and kits . . 71  
Chemical resistance . . 110

### t TECH TIP

PFA tubing provides less re-gassing of the mobile phase.

### ➔ SEE ALSO

Color-Sleeve adapters . . . . . 23



No-Met mobile phase filters . . . . . 59  
PFA tubing . . . . . 13  
Safety-coated bottles (for additional sizes) . 84  
Safety air inlet valves . . 67



## Safety cap

## GL45 THREADS

SPECIFICATIONS	
CONNECTIONS	
1/4-28	
MATERIALS	
Closure	PP (Polypropylene)
Insert	PTFE
Stopcock	PCTFE
O-ring	EPDM (optional FEP-coated)
Nuts	PPS
Ferrules	ETFE
Sleeves	PP



- Fits all bottles or canisters with GL45 thread
- Built-in stopcocks for easy interruption of solvent lines
- 2, 3, or 4 ports with 1/4-28 threads for 1/8" or 1/16" tubing

GL45 safety caps seal to the bottle with an O-ring\* (EPDM) which is resistant to commonly used HPLC solvents.



	No. of ports	Product No.
Safety cap, GL45	2	JR-S-11011
	3	JR-S-11012
	4	JR-S-11013

If improved chemical resistance is required (such as for halogenated hydrocarbons), we offer an FEP-coated O-ring. Order separately.

	Product No.
<b>For improved chemical resistance, order:</b>	
O-ring, FEP-coated, GL45	JR-S-40008

### INCLUDES

- 1 cap, GL45 thread, with stopcocks
- 1 O-ring, EPDM
- 1 set: 1/16" nut/ferrule/color-sleeve adapter
- 1, 2, or 3 sets: 1/8" nut/ferrule/color-sleeve adapter
- Additional nuts and ferrules for the bottom side connections

## Safety cap

## DIN50 THREADS

SPECIFICATIONS	
CONNECTIONS	
1/4-28	
MATERIALS	
Closure	PP (Polypropylene)
Insert	PTFE
Stopcock	PCTFE
O-ring	EPDM/NBR
Nuts	PPS
Ferrules	ETFE
Sleeves	PP



- Fits all bottles or canisters with DIN50 thread
- Built-in stopcocks for easy interruption of solvent lines
- 2, 3, or 4 ports with 1/4-28 threads for 1/8" or 1/16" tubing

DIN50 safety caps seal to the bottle/canister with an O-ring behind a PTFE lip, so the O-ring is therefore not a wetted part.

	No. of ports	Product No.
Safety cap, DIN50	2	JR-S-15011
	3	JR-S-15012
	4	JR-S-15013

### INCLUDES

- 1 cap, DIN50 thread, with stopcocks
- 1 O-ring,
- 1 set: 1/16" nut/ ferrule/ color-sleeve adapter
- 1, 2, or 3 sets: 1/8" nut/ferrule/color-sleeve adapter
- Additional nuts and ferrules for the bottom side connections

## Spare parts

### FOR SAFETY CAPS

		Qty/pkg	Product No.
1/4-28 flangeless nuts	PPS	1/16" OD	10 JR-55070-10
		1/8" OD	10 JR-55071-10
Inverted ferrules	ETFE	1/16" OD	10 JR-041-10
		1/8" OD	10 JR-051-10
Barbed hose adapter for 1/8" ID tubing		1	JR-075013
Color-Sleeve adapters, 12 colors (2 each)		24	JR-5508X-24
PFA tubing, 1/8" x 1.59 mm x 3m		1	JR-T-4003-M3

### NOTE

One port must be reserved for the exhaust filter or the air inlet valve.

### SEE ALSO

Air inlet valves..... 67  
Exhaust filters ..... 68-69



## VICI CAP KITS

HPLC systems use up to 4 different mobile phases. We offer two safety cap kits for use with (up to quaternary) gradient HPLC systems.

### NEW VICI cap kit

### GL45 THREADS

#### INCLUDES

- 4 VICI caps, 3 ports, GL45 thread, with fittings
- 4 Air inlet valves with 4 mm filters
- 4 PP plugs
- Carrying case

Description	Product No.	
<b>VICI cap kit</b>	<b>JR-S-31</b>	
<i>Kit includes:</i>	<i>Qty</i>	<i>Product No.</i>
VICI caps, GL45, three ports	4	JR-S-11002
Air inlet valves with 4 mm filters	4	JR-S-20003
PP plugs	4	JR-201999
Carrying case	1	JR-S-31L

#### SPECIFICATIONS

##### CONNECTIONS

1/4-28

##### MATERIALS

Closure	PP (Polypropylene)
Insert	PTFE
O-ring	EPDM
Nuts	PPS
Ferrules	ETFE
Sleeves	PP
Filter	Polyethylene



### NEW VICI cap kit

### GL45 THREADS

#### INCLUDES

- 3 VICI caps, 2 ports, GL45 thread, with fittings
- 1 VICI cap, 3 ports, GL45 thread, with fittings
- 4 Air inlet valves with 4 mm filters
- 1 PP plug
- Carrying case

Description	Product No.	
<b>VICI cap kit</b>	<b>JR-S-32</b>	
<i>Kit includes:</i>	<i>Qty</i>	<i>Product No.</i>
VICI caps, GL45, two ports	3	JR-S-11001
VICI cap, GL45, three ports	1	JR-S-11002
Air inlet valves with 4 mm filters	4	JR-S-20003
PP plug	1	JR-201999
Carrying case	1	JR-S-31L

#### SPECIFICATIONS

##### CONNECTIONS

1/4-28

##### MATERIALS

Closure	PP (Polypropylene)
Insert	PTFE
O-ring	EPDM
Nuts	PPS
Ferrules	ETFE
Sleeves	PP
Filter	Polyethylene





## VICI CAPS


VICI caps seal to the bottle with an O-ring which is resistant to commonly used HPLC solvents. Unused ports should be closed with plugs, available in PEEK or polypropylene.

- Prevent evaporation of volatile compounds
- 2, 3, or 4 ports with 1/4-28 threads for 1/8" or 1/16" tubing
- 6 or 7 ports available in some models
- Optional barbed adapter JR-075013 to connect 1/8" (3.2 mm) ID tubing (order from "Spare Parts", page 75).




## VICI cap / bottle kit

### GL45 THREADS

INCLUDES	In addition to a GL45 VICI cap with fittings, this kit includes a safety bottle (1 or 2 liter), PFA tubing, and a mobile phase filter.			SPECIFICATIONS	
	Bottle size:				
<ul style="list-style-type: none"> <li>• 1 VICI cap, GL45 thread, with fittings</li> <li>• 1 safety-coated glass bottle (option: 1L or 2L)</li> <li>• 3 m, PFA tubing</li> <li>• 1 No-Met mobile phase filter, 5 µm</li> </ul>			<b>1 Liter</b>	<b>2 Liters</b>	<b>CONNECTIONS</b> 1/4-28
			<i>No. of ports</i>	<i>Product No.</i>	
	VICI cap kit, GL45	2	JR-S-11101	JR-S-11201	<b>MATERIALS</b> Closure PP (Polypropylene) Insert PTFE O-ring EPDM (optional FEP-coated) Nuts PPS Ferrules ETFE Sleeves PP Bottle Borosilicate 3.3, safety coated Filter Polyethylene
		3	JR-S-11102	JR-S-11202	
	4	JR-S-11103	JR-S-11203		
<i>Product No.</i>					
<b>For improved chemical resistance, order:</b>					
O-ring, FEP-coated, GL45			JR-S-40008		

## VICI cap

### GL45 THREADS

INCLUDES	In addition to a GL45 VICI cap with fittings, this kit includes a safety bottle (1 or 2 liter), PFA tubing, and a mobile phase filter.			SPECIFICATIONS	
	Bottle size:				
<ul style="list-style-type: none"> <li>• 1 cap, GL45 thread</li> <li>• 1 O-ring, EPDM</li> <li>• 1 set: 1/16" nut/ferrule/ color-sleeve adapter</li> <li>• 1, 2, 3, 5, or 6 sets: 1/8" nut/ferrule/ color-sleeve adapter</li> </ul>			<b>1 Liter</b>	<b>2 Liters</b>	<b>CONNECTIONS</b> 1/4-28
			<i>No. of ports</i>	<i>Product No.</i>	
	VICI cap, GL45	2	JR-S-11001	JR-S-11001	<b>MATERIALS</b> Closure PP (Polypropylene) Insert PTFE O-ring EPDM (optional FEP-coated) Nuts PPS Ferrules ETFE Sleeves PP
		3	JR-S-11002	JR-S-11002	
		4	JR-S-11003	JR-S-11003	
		6	JR-S-11005	JR-S-11005	
	7	JR-S-11006	JR-S-11006		
<i>Product No.</i>					
<b>For improved chemical resistance, order:</b>					
O-ring, FEP-coated, GL45			JR-S-40008		



6 port 7 port  
**PTFE CAP INSERTS**

### MORE INFO

Spare parts for  
VICI caps and kits . . . . 75  
Chemical resistance . . . 110

### TECH TIP

PFA tubing provides less re-gassing of the mobile phase.



VICI cap

S40 THREADS

INCLUDES

- 1 cap, S40 thread
- 1 set: 1/16" nut/ ferrule/ color-sleeve adapter
- 2 sets: 1/8" nut/ferrule/ color-sleeve adapter



- Fits all bottles with S40 thread
- 3 ports with 1/4-28 threads for 1/8" or 1/16" tubing

The latest addition to the Jour Safety product line, the S40 VICI cap seals to the bottle with an O-ring (EPDM) which is resistant to commonly used HPLC solvents.

SPECIFICATIONS

CONNECTIONS

1/4-28

MATERIALS

Closure	PP* (Polypropylene)
Insert	PTFE
O-ring	EPDM
Nuts	PPS*
Ferrules	ETFE
Sleeves	PP*

\*not a wetted part

No. of ports Product No.

VICI cap, S40	3	JR-S-14002
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VICI cap

DIN50 THREADS

INCLUDES

- 1 cap, DIN50 thread
- 1 O-ring,
- 1 set: 1/16" nut/ ferrule/ color-sleeve adapter
- 1, 2, or 3 sets: 1/8" nut/ferrule/ color-sleeve adapter



- Fits all bottles or canisters with DIN50 thread
- 2, 3, or 4 ports with 1/4-28 threads for 1/8" or 1/16" tubing

DIN50 VICI caps seal to the bottle/canister with an O-ring behind a PTFE lip, so the O-ring is therefore not a wetted part.

SPECIFICATIONS

CONNECTIONS

1/4-28

MATERIALS

Closure	PP (Polypropylene)
Insert	PTFE
O-ring	EPDM/NBR
Nuts	PPS
Ferrules	ETFE
Sleeves	PP

No. of ports Product No.

VICI cap, DIN50	2	JR-S-15001
	3	JR-S-15002
	4	JR-S-15003



VICI cap

GL38 THREADS

INCLUDES

- 1 cap, GL37/430 thread
- 1 O-ring
- 1 set: 1/16" nut/ ferrule/ color-sleeve adapter
- 1, 2, or 3 sets: 1/8" nut/ferrule/ color-sleeve adapter
- 1 adapter ring



- Fits all bottles or canisters with GL38/430 thread (See NOTES, below right)
- 2, 3, or 4 ports with 1/4-28 threads for 1/8" or 1/16" tubing

Color-coded PP sleeves fit on all ports on 2 and 3 port caps. With 4 port caps, the use of PP sleeves is limited to two sleeves per cap. (Four colors are included.)

SPECIFICATIONS

CONNECTIONS

1/4-28

MATERIALS

Closure	PP (Polypropylene)
Insert	PTFE
O-ring	EPDM (optional FEP-coated)
Adapter ring	PA/PP
Nuts	PPS
Ferrules	ETFE
Sleeves	PP

No. of ports Product No.

VICI cap, GL38	2	JR-S-13001
	3	JR-S-13002
	4	JR-S-13003

Product No.

For improved chemical resistance, order:

O-ring, FEP-coated, GL45	JR-S-40009
--------------------------	------------

**i** GL38 NOTES

GL38 thread is available in different variations. Please check the inside diameter of the neck:

- For 21-24 mm ID (e.g. Wheaton® bottles), use the GL38 cap as is, without an adapter.
- For 24-28 mm ID (e.g. Nalgene® bottles), use the adapter ring (JR-S-40006) which is included with this VICI cap.



## Spare parts

### FOR VICI CAP/BOTTLE KITS

		Qty/pkg	Product No.
Safety-coated bottle with solid cap	1 Liter	1	JR-9000-0005
	2 Liters	1	JR-9000-0010
No-Met biocompatible mobile phase filter, economy slip-on connection, 5 µm pore		1	JR-32174
PFA tubing, 1/8" x 1.59 mm x 3m		1	JR-T-4003-M3

## Spare parts

### FOR VICI CAPS

			Qty/pkg	Product No.
1/4-28 flangeless nuts	PPS	1/16" OD	10	JR-55070-10
		1/8" OD	10	JR-55071-10
Inverted ferrules	ETFE	1/16" OD	10	JR-041-10
		1/8" OD	10	JR-051-10
Plug, 1/4-28	PEEK		1	JR-409
	Polypropylene		1	JR-201999
Barbed hose adapter for 1/8" ID tubing			1	JR-075013
Color-Sleeve adapters, 12 colors (2 each)			24	JR-5508X-24

### SEE ALSO

Color-Sleeve adapters . 23  
 No-Met mobile  
 phase filters . . . . . 59  
 PFA tubing . . . . . 13  
 Safety-coated bottles  
 (for additional sizes) . 84  
 Safety air inlet valves . . 67



## WASTE CAPS

Waste caps seal the bottle/canister with an O-ring behind a PTFE lip; therefore the O-ring is not a wetted part. Unused ports should be closed with plugs, available in PEEK or polypropylene.

- Prevent evaporation of volatile compounds
- 3 or 4 ports with 1/4-28 threads for 1/8" or 1/16" tubing
- Additional port with 1/2-20 thread for 1/4" OD tubing or M10 x 1 thread for a barbed adapter
- Thread-sealing barbed adapters available in three sizes, to connect 4 mm, 6 mm, or 8 mm ID tubing (shown at right – order separately from "Spare Parts" on page 79)



### NOTE

One port must be reserved for the exhaust filter or the air inlet valve.

## Waste cap

## GL45 THREADS

### INCLUDES

- 1 cap
- 1 O-ring
- 1 set: 1/16" nut/ ferrule/ color-sleeve adapter
- 2 sets: 1/8" nut/ferrule/ color-sleeve adapter

- Fits all bottles or canisters with GL45 thread
- 4 ports with with one M10 x 1 port for barbed/angled adapters

This waste cap seals the bottle/cannester with an O-ring behind a PTFE lip, so the O-ring is therefore not a wetted part.

Product No.

Waste cap, GL45		
Fourth port:	1/2-20 thread for 1/4" OD tubing, with 1/4" plug	JR-S-11003W
	M10 x 1 thread for barbed adapter	JR-S-11023



### SPECIFICATIONS

#### CONNECTIONS

1/4-28, 1/2-20

#### MATERIALS

Closure	PP (Polypropylene)
Insert	PTFE
O-ring	NBR
Nuts	PPS/POM
Ferrules	ETFE/CTFE
Plug	PTFE
Barbed adapter	PA/PP

## Waste cap

## GLS80 THREADS

### INCLUDES

- 1 cap
- 1 O-ring
- 1 set: 1/16" nut/ ferrule/ color-sleeve adapter
- 1 set: 1/4" nut/ferrule
- 3 sets: 1/8" nut/ferrule/ color-sleeve adapter
- 1 plug, 1/4" (1/2-20), where noted in product number chart

- Fits all bottles or canisters with GLS80 thread
- 4 ports with 1/4-28 thread for 1/8" or 1/16" tubing
- Fifth port with choice of threads

Product No.

Waste cap, GLS80		
Fifth port:	1/2-20 thread for 1/4" OD tubing, with 1/4" plug	JR-S-18004
	M10 x 1 thread for barbed adapter *	JR-S-18014

\* Order barbed adapter separately, bottom of page XXX



### SPECIFICATIONS

#### CONNECTIONS

1/4-28, 1/2-20

#### MATERIALS

Closure	PP (Polypropylene)
Insert	PTFE
O-ring	NBR
Nuts	PPS/POM
Ferrules	ETFE/CTFE
Plug	PTFE
Barbed adapter	PA/PP

### MORE INFO

Spare parts for waste caps ..... 79  
Chemical resistance .. 110

### SEE ALSO

Waste caps  
B53 threads ..... 78  
B83 threads ..... 78



### Waste cap

### DIN60 THREADS

<b>SPECIFICATIONS</b>	
<b>CONNECTIONS</b>	
1/4-28, 1/2-20	
<b>MATERIALS</b>	
Closure	PE (Polyethylene)
Insert	PTFE
O-ring	NBR
Nuts	PPS/POM
Ferrules	ETFE/CTFE
Plug	PTFE
Barbed adapter	PA/PP



- Fits all bottles or canisters with DIN60 thread
- 3 ports with 1/4-28 thread for 1/8" or 1/16" tubing
- Fourth port with choice of threads

Product No.

Waste cap, DIN60		
Fourth port:	1/2-20 thread for 1/4" OD tubing, with 1/4" plug	JR-S-16003
	M10 x 1 thread for barbed adapter *	JR-S-16013

\* Order barbed adapter separately, bottom of page 79

#### INCLUDES

- 1 cap
- 1 O-ring
- 1 set: 1/16" nut/ ferrule/ color-sleeve adapter
- 1 set: 1/4" nut/ferrule
- 2 sets: 1/8" nut/ferrule/ color-sleeve adapter
- 1 plug, 1/4" (1/2-20), where noted in product number chart

### Waste cap

### S51 THREADS

<b>SPECIFICATIONS</b>	
<b>CONNECTIONS</b>	
1/4-28, 1/2-20	
<b>MATERIALS</b>	
Closure	PE (Polyethylene)
Insert	PTFE
O-ring	NBR
Nuts	PPS/POM
Ferrules	ETFE/CTFE
Plug	PTFE
Barbed adapter	PA/PP



- Fits all bottles or canisters with S51 thread
- 3 ports with 1/4-28 thread for 1/8" or 1/16" tubing
- Fourth port with choice of threads

Product No.

Waste cap, S51		
Fourth port:	1/2-20 thread for 1/4" OD tubing, with 1/4" plug	JR-S-15103
	M10 x 1 thread for barbed adapter *	JR-S-15113

\* Order barbed adapter separately, bottom of page 79

#### INCLUDES

- 1 cap
- 1 O-ring
- 1 set: 1/16" nut/ ferrule/ color-sleeve adapter
- 1 set: 1/4" nut/ferrule
- 2 sets: 1/8" nut/ferrule/ color-sleeve adapter
- 1 plug, 1/4" (1/2-20), where noted in product number chart

### Waste cap

### S61 THREADS

<b>SPECIFICATIONS</b>	
<b>CONNECTIONS</b>	
1/4-28, 1/2-20	
<b>MATERIALS</b>	
Closure	PE (Polyethylene)
Insert	PTFE
O-ring	NBR
Nuts	PPS/POM
Ferrules	ETFE/CTFE
Plug	PTFE
Barbed adapter	PA/PP



- Fits all bottles or canisters with S61 thread
- 3 ports with 1/4-28 thread for 1/8" or 1/16" tubing
- Fourth port with choice of threads

Product No.

Waste cap, S61		
Fourth port:	1/2-20 thread for 1/4" OD tubing, with 1/4" plug	JR-S-16103
	M10 x 1 thread for barbed adapter *	JR-S-16113

\* Order barbed adapter separately, bottom of page 79

#### INCLUDES

- 1 cap
- 1 O-ring
- 1 set: 1/16" nut/ ferrule/ color-sleeve adapter
- 1 set: 1/4" nut/ferrule
- 2 sets: 1/8" nut/ferrule/ color-sleeve adapter
- 1 plug, 1/4" (1/2-20), where noted in product number chart

#### SEE ALSO

- Color-Sleeve adapters..... 23
- Exhaust filters ..... 68-69
- Air inlet valves..... 67



Waste cap

B53 THREADS

INCLUDES

- 1 cap
- 1 O-ring
- 1 set: 1/16" nut/ ferrule/ color-sleeve adapter
- 1 set: 1/4" nut/ferrule
- 2 sets: 1/8" nut/ferrule/ color-sleeve adapter
- 1 plug, 1/4" (1/2-20), where noted in product number chart

- Fits all bottles or canisters with B53 thread
- 3 ports with 1/4-28 thread for 1/8" or 1/16" tubing
- Fourth port with choice of threads

Product No.

Waste cap, B53		
Fourth port:	1/2-20 thread for 1/4" OD tubing, with 1/4" plug	JR-S-15303
	M10 x 1 thread for barbed adapter*	JR-S-15313

\* Order barbed adapter separately, on the page opposite



SPECIFICATIONS

CONNECTIONS

1/4-28, 1/2-20

MATERIALS

Closure	PP (Polypropylene)
Insert	PTFE
O-ring	NBR
Nuts	PPS/POM
Ferrules	ETFE/CTFE
Plug	PTFE
Barbed adapter	PA/PP

Waste cap

B83 THREADS

INCLUDES

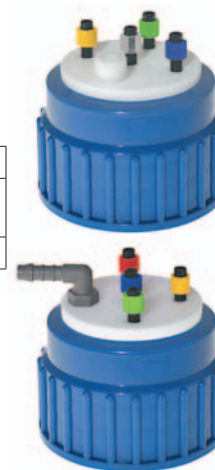
- 1 cap
- 1 O-ring
- 1 set: 1/16" nut/ ferrule/ color-sleeve adapter
- 1 set: 1/4" nut/ferrule
- 3 sets: 1/8" nut/ferrule/ color-sleeve adapter
- 1 plug, 1/4" (1/2-20), where noted in product number chart

- Fits all bottles or canisters with B83 thread
- 4 ports with 1/4-28 thread for 1/8" or 1/16" tubing
- Fifth port with choice of threads

Product No.

Waste cap, B83		
Fifth port:	1/2-20 thread for 1/4" OD tubing, with 1/4" plug	JR-S-18304
	M10 x 1 thread for barbed adapter*	JR-S-18314

\* Order barbed adapter separately, on the page opposite



SPECIFICATIONS

CONNECTIONS

1/4-28, 1/2-20

MATERIALS

Closure	PP (Polypropylene)
Insert	PTFE
O-ring	NBR
Nuts	PPS/POM
Ferrules	ETFE/CTFE
Plug	PTFE
Barbed adapter	PA/PP

**i** NOTE

One port must be reserved for the exhaust filter or the air inlet valve.

**➔** MORE INFO

Chemical resistance 96-98

**➔** SEE ALSO

- Waste caps
  - DIN60 threads . . . . . 77
  - GL45 threads . . . . . 76
  - GLS80 threads . . . . . 76
  - S51 threads . . . . . 77
  - S61 threads . . . . . 77
- Color-Sleeve adapters . . . . . 23
- Exhaust filters . . . . . 68-69
- Air inlet valves . . . . . 67



## Spare parts FOR WASTE CAPS

			<i>Qty/pkg</i>	<i>Product No.</i>
1/4-28 flangeless nuts	PPS	1/16" OD	10	JR-55070-10
		1/8" OD	10	JR-55071-10
Inverted ferrules	ETFE	1/16" OD	10	JR-041-10
		1/8" OD	10	JR-051-10
1/2-20 nut	POM	1/4" OD	1	JR-CFL-4D
Collapsible ferrule	CTFE	1/4" OD	1	JR-CFL-CB4KF-S
Plug, 1/4-28	PEEK		1	JR-409
	Polypropylene		1	JR-201999
Plug, 1/2-20	PTFE		1	JR-S-40007
Plug, M10 x 1	PA		1	JR-073001
Barbed hose adapter for 1/8" ID tubing			1	JR-075013
Color-Sleeve adapters, 12 colors (2 each)			24	JR-5508X-24

*Tubing size Qty/pkg Product No.*

<b>Adapters</b>				
1/2-20 to 1/4-28	POM		10	JR-S-40200
Barbed hose adapter	PA/PP	1/8" ID	1	JR-075013

*Tubing size Qty/pkg Product No.*

<b>Barbed adapters, M10 x 1</b>				
Angled	PA	4 mm ID	1	JR-S-40104
	PA	6 mm ID	1	JR-S-40106
	PA	8 mm ID	1	JR-S-40108
Straight	PA	4 mm ID	1	JR-S-40304
	PA	6 mm ID	1	JR-S-40306
	PA	8 mm ID	1	JR-S-40308
T	PA	4 mm ID	1	JR-S-40404
	PA	6 mm ID	1	JR-S-40406

## NEW Multi caps



### SAFETY PRODUCTS

## MULTI CAPS

**NEW** VICI multi caps are available for bottles with GL38, GL45, DIN50, S51, B53, DIN60, S61, GLS80 and B83 threads. They can be used for mobile phase or waste bottles/canisters.

All multi caps come with three angled PA barbed adapters for connecting tubing with 4mm, 6mm and 8mm ID, a PA plug for the M10x1 bore, and PP plugs for the 1/4-28 bores.

Optionally, the caps can be equipped with PA straight and T-adapters for different ID tubing.

### NEW Multi cap

### GL38 THREADS

#### INCLUDES

- 1 cap
- 1 O-ring
- 1 set: 1/8" nuts/ferrules/colored sleeve adapters
- 1 set: angled barbed adapters for 4mm, 6mm and 8mm ID tubing
- 1 set: plugs (PA and PP)



- Fits all bottles or canisters with GL38 thread
- 1 port with 1/4-28 thread for 1/8" OD tubing
- Second port with M10x1 threads for barbed adapters

Product No.

Multi cap, GL38	JR-S-13011
-----------------	------------

#### SPECIFICATIONS

##### CONNECTIONS

1/4-28, M10 x 1

##### MATERIALS

Closure	PP/PE
Insert	PTFE
O-ring	NBR
Nuts	PPS/POM
Ferrules	ETFE
Sleeves	PP (1/4-28) PA (M10x 1)

### NEW Multi cap

### GL45 THREADS

#### INCLUDES

- 1 cap
- 1 O-ring
- 2 sets: 1/8" nuts/ferrules/colored sleeve adapters
- 1 set: angled barbed adapters for 4mm, 6mm and 8mm ID tubing
- 1 set: plugs (PA and PP)



- Fits all bottles or canisters with GL45 thread
- 2 ports with 1/4-28 thread for 1/8" OD tubing
- Third port with M10x1 threads for barbed adapters

Product No.

Multi cap, GL45	JR-S-11052
-----------------	------------

#### SPECIFICATIONS

##### CONNECTIONS

1/4-28, M10 x 1

##### MATERIALS

Closure	PP/PE
Insert	PTFE
O-ring	NBR
Nuts	PPS/POM
Ferrules	ETFE
Sleeves	PP (1/4-28) PA (M10x 1)

### NEW Multi cap

### DIN50 THREADS

#### INCLUDES

- 1 cap
- 1 O-ring
- 2 sets: 1/8" nuts/ferrules/colored sleeve adapters
- 1 set: angled barbed adapters for 4mm, 6mm and 8mm ID tubing
- 1 set: plugs (PA and PP)



- Fits all bottles or canisters with DIN50 thread
- 2 ports with 1/4-28 thread for 1/8" OD tubing
- Third port with M10x1 threads for barbed adapters

Product No.

Multi cap, DIN50	JR-S-15052
------------------	------------

#### SPECIFICATIONS

##### CONNECTIONS

1/4-28, M10 x 1

##### MATERIALS

Closure	PP/PE
Insert	PTFE
O-ring	NBR
Nuts	PPS/POM
Ferrules	ETFE
Barbed adapters	PA
Plugs	PP (1/4"-28) PA (M10x1)



NEW Multi cap

S51 THREADS

SPECIFICATIONS	
CONNECTIONS	
1/4-28, M10 x 1	
MATERIALS	
Closure	PP/PE
Insert	PTFE
O-ring	NBR
Nuts	PPS/POM
Ferrules	ETFE
Barbed adapters	PA
Plugs	PP (1/4"-28) PA (M10x1)



- Fits all bottles or canisters with S51 thread
- 2 ports with 1/4-28 thread for 1/8" OD tubing
- Third port with M10x1 threads for barbed adapters

Product No.

Multi cap, S51	JR-S-15152
----------------	------------

INCLUDES

- 1 cap
- 1 O-ring
- 2 sets: 1/8" nuts/ferrules/colored sleeve adapters
- 1 set: angled barbed adapters for 4mm, 6mm and 8mm ID tubing
- 1 set: plugs (PA and PP)

NEW Multi cap

B53 THREADS

SPECIFICATIONS	
CONNECTIONS	
1/4-28, M10 x 1	
MATERIALS	
Closure	PP/PE
Insert	PTFE
O-ring	NBR
Nuts	PPS/POM
Ferrules	ETFE
Barbed adapters	PA
Plugs	PP (1/4"-28) PA (M10x1)



- Fits all bottles or canisters with B53 thread
- 2 ports with 1/4-28 thread for 1/8" OD tubing
- Third port with M10x1 threads for barbed adapters

Product No.

Multi cap, B53	JR-S-15352
----------------	------------

INCLUDES

- 1 cap
- 1 O-ring
- 2 sets: 1/8" nuts/ferrules/colored sleeve adapters
- 1 set: angled barbed adapters for 4mm, 6mm and 8mm ID tubing
- 1 set: plugs (PA and PP)

NEW Multi cap

DIN60 THREADS

SPECIFICATIONS	
CONNECTIONS	
1/4-28, M10 x 1	
MATERIALS	
Closure	PP/PE
Insert	PTFE
O-ring	NBR
Nuts	PPS/POM
Ferrules	ETFE
Barbed adapters	PA
Plugs	PP (1/4"-28) PA (M10x1)



- Fits all bottles or canisters with DIN60 thread
- 2 ports with 1/4-28 thread for 1/8" OD tubing-
- Third port with M10x1 threads for barbed adapters

Product No.

Multi cap, DIN60	JR-S-16052
------------------	------------

INCLUDES

- 1 cap
- 1 O-ring
- 2 sets: 1/8" nuts/ferrules/colored sleeve adapters
- 1 set: angled barbed adapters for 4mm, 6mm and 8mm ID tubing
- 1 set: plugs (PA and PP)

## NEW Multi caps



### SAFETY PRODUCTS

## NEW Multi cap

### S61 THREADS

#### INCLUDES

- 1 cap
- 1 O-ring
- 2 sets: 1/8" nuts/ ferrules/colored sleeve adapters
- 1 set: angled barbed adapters for 4mm, 6mm and 8mm ID tubing
- 1 set: plugs (PA and PP)



- Fits all bottles or canisters with S61 thread
- 1 port with 1/4-28 thread for 1/8"
- Second port with M10x1 threads for barbed adapters

Product No.

Multi cap, S61	JR-S-16152
----------------	------------

#### SPECIFICATIONS

##### CONNECTIONS

1/4-28, M10 x 1

##### MATERIALS

Closure	PP/PE
Insert	PTFE
O-ring	NBR
Nuts	PPS/POM
Ferrules	ETFE
Barbed adapters	PA
Plugs	PP (1/4"-28) PA (M10x1)

## NEW Multi cap

### GLS80 THREADS

#### INCLUDES

- 1 cap
- 1 O-ring
- 2 sets: 1/8" nuts/ ferrules/colored sleeve adapters
- 1 set: angled barbed adapters for 4mm, 6mm and 8mm ID tubing
- 1 set: plugs (PA and PP)



- Fits all bottles or canisters with GLS80 thread
- 2 ports with 1/4-28 thread for 1/8"
- Third port with M10x1 threads for barbed adapters

Product No.

Multi cap, GLS80	JR-S-18053
------------------	------------

#### SPECIFICATIONS

##### CONNECTIONS

1/4-28, M10 x 1

##### MATERIALS

Closure	PP/PE
Insert	PTFE
O-ring	NBR
Nuts	PPS/POM
Ferrules	ETFE
Barbed adapters	PA
Plugs	PP (1/4"-28) PA (M10x1)

## NEW Multi cap

### B83 THREADS

#### INCLUDES

- 1 cap
- 1 O-ring
- 2 sets: 1/8" nuts/ ferrules/colored sleeve adapters
- 1 set: angled barbed adapters for 4mm, 6mm and 8mm ID tubing
- 1 set: plugs (PA and PP)



- Fits all bottles or canisters with B83 thread
- 2 ports with 1/4-28 thread for 1/8"
- Third port with M10x1 threads for barbed adapters

Product No.

Multi cap, B83	JR-S-18353
----------------	------------

#### SPECIFICATIONS

##### CONNECTIONS

1/4-28, M10 x 1

##### MATERIALS

Closure	PP/PE
Insert	PTFE
O-ring	NBR
Nuts	PPS/POM
Ferrules	ETFE
Barbed adapters	PA
Plugs	PP (1/4"-28) PA (M10x1)



## ECO CAPS

The Eco cap consists of a three-hole ETFE insert (two bores for 1/8" and one for 4 mm OD tubing) with a polyethylene collar, compatible with all standard GL45 thread bottles. The Eco cap has no threading for fittings on the inside of the tubing ports – the tubing is simply inserted.

### Eco cap/ safety bottle kit

#### GL45 THREADS

#### SPECIFICATIONS

##### MATERIALS

Screw collar	PP (Polypropylene)
Pouring ring	PP
Insert	ETFE
O-ring	EPDM
Luer plug	PP

In addition to an Eco cap with polypropylene male Luer plug, this kit offers a safety bottle (1 or 2L).

*Bottle size    Product No.*

Eco cap kit	1 Liter	JR-9000-0013
	2 Liter	JR-9000-0014



#### INCLUDES

- 1 cap, GL45 thread, with three ports
- 1 safety-coated glass bottle (option: 1 L or 2 L)
- 1 male Luer plug, polypropylene, for 4 mm bore
- 3 m PFA tubing
- 1 No-met filter, 20 µm

### Eco cap

#### GL45 THREADS

#### SPECIFICATIONS

##### MATERIALS

Screw collar	PP (Polypropylene)
Pouring ring	PP
Insert	ETFE
O-ring	EPDM
Luer plug	PP



- Competitively priced alternative to sparge and deliver mobile phases
- Also available as bottle kit

*Product No.*

Eco cap	JR-9000-0007
---------	--------------

#### INCLUDES

- 1 cap, GL45 thread, with three ports
- 1 male Luer plug, polypropylene, for 4 mm bore
- 3 m PFA tubing
- 1 No-met filter, 20 µm

#### **i** NOTE

These caps are not usable for building up a helium atmosphere within in the solvent bottle, but only for continuous helium sparging.

#### **t** TECH TIP

Once the mobile phase is degassed, we recommend our impermeable tubing between bottle cap and pump to prevent regassing of helium degassed solvents.

#### **➔** SEE ALSO

Impermeable tubing .. 17  
Polymeric tubing ... 13-17  
Waste caps ..... 76-79

### Spare parts

#### FOR ECO CAP

*Qty/pkg    Product No.*

Male Luer plug, polypropylene	10	JR-070350-10
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**SAFETY PRODUCTS**

**SolviFlex**

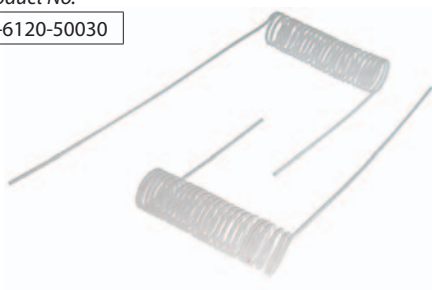
**INCLUDES**

- ~3m coiled 1/8" PFA tubing
- 2 sets: 1/4-28 nut/ ferrules for 1/8" OD tubing
- 1 No-Met mobile phase filter with economy slip-on connection (JR-32174)

- Be "mobile" with mobile phase bottles
- Ideal for with VICI safety caps or VICI caps
- Customized version on request

The SolviFlex is made of flexible telephone cable-like PFA tubing which expands and contracts, providing flexibility to move mobile phase bottles up to 1.5 m radius on the bench. Approximately 3 m of tubing is coiled with straight stretches of tubing at each end.

Product No.	
SolviFlex assembly	JR-6120-50030



**SPECIFICATIONS**

TUBING SIZE	
1/8 OD	
MATERIALS	
Tubing	PFA
Nuts	PPS
Ferrules	ETFE
Filter	PE

**Safety-coated glass bottles**

- Special design for helium sparging of LC mobile phases
- Safety coating to minimize risk of injury
- Available in 0.25, 0.5, 1 and 2 Liter sizes

These glass bottles with GL45 screw threading are made of chemical resistant Borosilicate 3.3 and are coated on the outside with a layer of sturdy polymer, decreasing the chances of breakage if the bottle is dropped. Even if the bottle breaks, glass fragments will be kept within the polymer coating. Solvents will be kept within the coating for a short while. The coating also protects solvents against UV light up to 385 nm.

These safety-coated glass bottles cannot be autoclaved.

Bottles include a solid cap.

	Bottle size	Product No.
Safety-coated bottle	0.25 L	JR-9000-0011
	0.5 L	JR-9000-0012
	1 L	JR-9000-0005
	2 L	JR-9000-0010



**SPECIFICATIONS**

PRESSURE RATING	
0.8 bar (11.6 psi)	
MATERIALS	
Bottle	Borosilicate 3.3 glass
Cap	PP
Pouring ring	PP



**A TYPICAL USE OF SOLVIFLEX**  
Shown installed on a VICI cap and bottle, along with an exhaust filter

**NOTES**

- The bottles are not suitable to be stressed with pressures above 0.8 bar (11.6 psi), but only for continuous helium sparging.
- The safety coating on a bottle is not intended to replace safe working conditions and precautions in laboratories.

**SEE ALSO**

- No-Met biocompatible mobile phase filter... 59
- Safety caps... 70-71
- Safety cap kit... 70
- Safety exhaust filter 68-69
- VICI caps... 72-73
- VICI cap kit... 74



### Carbon dioxide filter

**CO<sub>2</sub>**

In ion chromatography, a basic solution is often used as mobile phase. Because of their low buffer capacity, the pH of these eluents can easily be affected by the carbon dioxide in the air.

Using a bottle in combination with a VICI cap and a carbon dioxide filter prevents any change in the pH of the mobile phase, thus increasing the stability and reproducibility of the analysis. In this application, the carbon dioxide filter also functions as an air inlet valve.

*Product No.*

Carbon dioxide filter	JR-S-20100
-----------------------	------------



### Humidity filter

**H<sub>2</sub>O**

In applications requiring a non-aqueous organic solvent – chiral separations, for example – traces of moisture in the ambient air can influence the results.

The use of a humidity filter in combination with a VICI cap solves this problem.

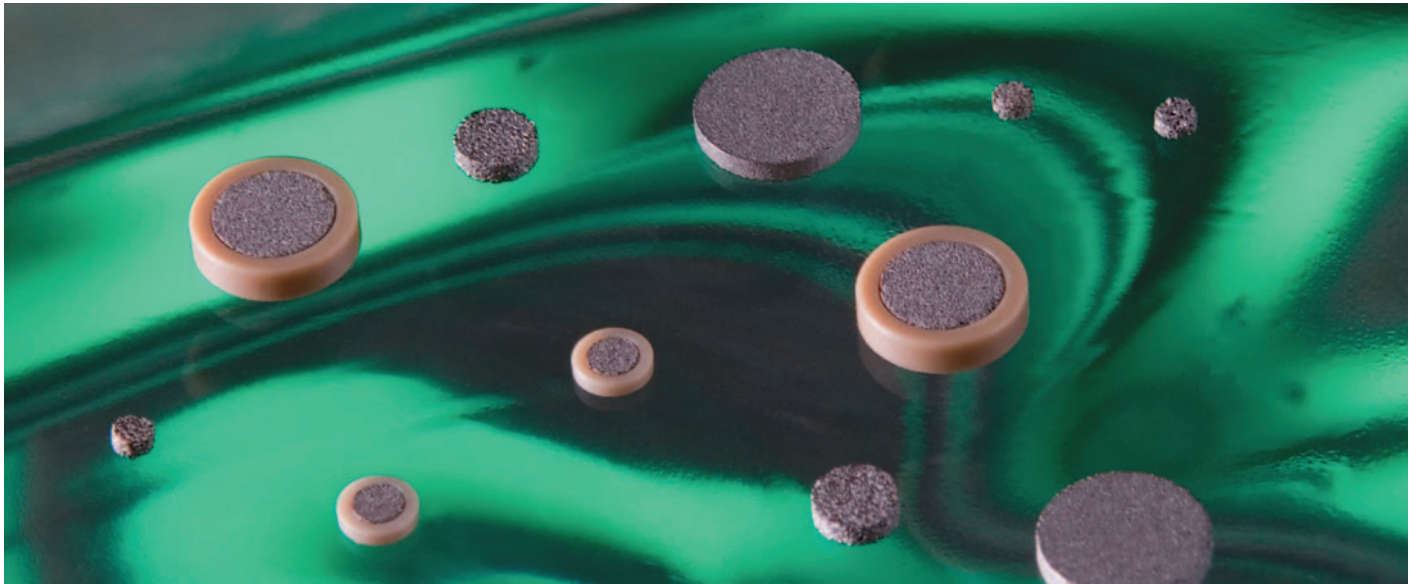
*Product No.*

Humidity filter	JR-S-20200
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#### SEE ALSO

Safety  
exhaust filters . . . . 68-69

# FRITS



## REPRODUCIBILITY AND PRECISION

VICI Jour unidense frits, with uniform flow across the entire frit, offer unexcelled reproducibility and precision. Proprietary manufacturing processes ensure uniformity and precise, repeatable dimensional control.

PEEK-encased frits surround the frit with a ring of PEEK, reducing the actual porous surface to the ID of an HPLC column or filter.

## FRITS INDEX

### UNIDENSE FRITS

Stainless.....	page 87
Titanium.....	87
Polyethylene.....	86

### PEEK-ENCASED FRITS

Stainless.....	88
Titanium.....	89
Polyethylene.....	89

## Polyethylene frits

### UNIDENSE TYPE

- Biocompatible
- Metal free

Our completely metal-free polymer frits are made of UHMWPE (Ultra High Molecular Weight PolyEthylene), and offer a competitively priced alternative to titanium.

For single use only. Sold in packages of 5.



### SPECIFICATIONS

**MATERIAL**  
UHMWPE  
**TOLERANCES**  
±0.08 mm (.003")  
**PRESSURE RATING**  
<210 bar (3000 psi)

➔ **OPTIONS AND MORE INFORMATION**

See facing page.

➔ **SEE ALSO**

PEEK-encased polyethylene frits . . . 89

OD		Thickness		Porosity	Frit volume	Product No.
inches	mm	inches	mm	µm	µL	
.255	6.50	.079	2.00	10	26.5	JR-F-255-079-10PE-5



### Stainless steel frits

UNIDENSE TYPE

#### SPECIFICATIONS

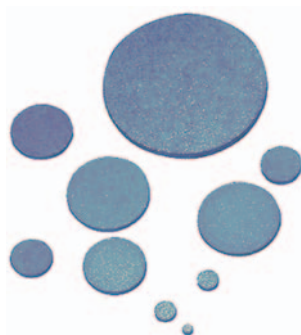
**MATERIAL**  
Stainless steel  
Type 316L sintered

**TOLERANCES**  
See chart below

For both standard frits and those produced to custom specifications, these frits offer unexcelled reproducibility and precision. Proprietary manufacturing processes ensure uniformity and precise, repeatable dimensional control.

Stainless steel frits are manufactured of SS316L, which has extra-low carbon content. The sintering process used results in a strong bonding of the sinter metal particles. Depending on the grade of powder used, the porosity of the frit can be precisely tuned.

Sold in packages of 5.



OD		Thickness		Porosity μm	Frit volume μL	Product No.
inches	mm	inches	mm			
1/16"	1.59	.030	0.76	0.5	0.39	JR-.5FR1-5
				1	0.45	JR-1FR1-5
				2	0.53	JR-2FR1-5
				10	0.60	JR-10FR1-5
1/8"	3.18	.040	1.02	0.5	2.10	JR-.5FR2-5
				1	2.43	JR-1FR2-5
				2	2.83	JR-2FR2-5
				10	3.24	JR-10FR2-5
1/4"	6.35	.040	1.02	0.5	8.39	JR-.5FR4-5
				2	11.30	JR-2FR4-5
				10	12.91	JR-10FR4-5
3/8"	9.53	.040	1.02	0.5	18.91	JR-.5FR6-5
				2	25.45	JR-2FR6-5
				10	29.09	JR-10FR6-5
1/2"	12.70	.040	1.02	0.5	33.58	JR-.5FR8-5
				2	45.2	JR-2FR8-5
				10	51.66	JR-10FR8-5
1"	25.40	.060	1.52	2	269.43	JR-2FR1K-5
				10	307.92	JR-10FR1K-5

#### ➔ OPTIONS

- Standard frits do not have chamfers. Chamfered frits are available on request.
- Other dimensions and porosities are available on request. Minimum order quantity: 100 pieces. Please contact your local distributor or VICI directly.

#### i TOLERANCES

OD (mm)	Tolerance
<5	±0.05 mm (.002")
5-12	±0.08 mm (.003")
12.5-25.4	±0.20 mm (.008")

#### i NOTES

- Stated porosities are only nominal and do not reflect the maximum pore size of a frit.
- See frit volume chart for help choosing the right frit and porosity for your application... page 109
- Frit volumes are theoretical and are calculated by multiplying overall frit volume times the porosity proportion.

#### ➔ SEE ALSO

PEEK-encased frits	
Stainless	88
Titanium	89

#### SPECIFICATIONS

**MATERIAL**  
Titanium, sintered

**TOLERANCES**  
See chart at left

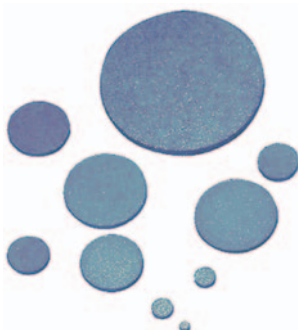
### Titanium frits

UNIDENSE TYPE

- Biocompatible
- Recommended for protein analysis
- High corrosion resistance
- Various pore sizes and diameters

Titanium is preferred over stainless steel for applications related to the analysis of sensitive substances in general and large biomolecules in particular. Evidently proteins have a tendency to adsorb on the stainless steel (iron) frit and consequently reduce recovery or may even decompose. Titanium also offers higher corrosion resistance and can be used with solvents containing halides.

Sold in packages of 5.



OD		Thickness		Porosity μm	Frit volume μL	Product No.
inches	mm	inches	mm			
1/16"	1.59	.062	1.57	0.5	0.82	JR-.5FR1TI-5
		.040	1.02	2	0.71	JR-2FR1TI-5
1/8"	3.18	.040	1.02	2	2.83	JR-2FR2TI-5
1/4"	6.35	.040	1.02	2	11.30	JR-2FR4TI-5
3/8"	9.53	.040	1.02	2	25.45	JR-2FR6TI-5
1/2"	12.70	.040	1.02	2	45.2	JR-2FR8TI-5
				10	51.66	JR-10FR8TI-5
1"	25.40	.040	1.02	2	180.80	JR-2FR1KTI-5



## PEEK-ENCASED FRITS

PEEK-encased frits surround the frit with a ring of PEEK, reducing the actual porous surface to the ID of an HPLC column or filter.

The compressed PEEK ring forms a seal between the bottom of the fitting and the column end, preventing the mobile phase and the sample from entering the previously accessible poorly swept areas.

### Stainless steel frits

### PEEK-ENCASED

- For HPLC columns or in-line filters
- Eliminate poorly swept volume and improves peak symmetry
- Various porosity and dimension options

Our PEEK-encased frits with 0.118" or 1/4" OD ring are intended for HPLC columns with IDs of 3.2, 3.9, and 4.6 mm. With the frit surrounded by a PEEK ring, the actual porous surface is reduced to the column ID.

The compressed PEEK ring forms a seal between the bottom of the fitting and the column end, preventing the mobile phase and the sample from entering the previously accessible poorly swept areas.

Sold in packages of 5.

Ring OD		Frit OD		Thickness		Porosity	Frit volume	Product No.
inches	mm	inches	mm	inches	mm	μm	μL	
.115"	2.92	.038	0.97	.028	0.70	0.5	0.13	JR-1110-05P-5
						2	0.18	JR-1110-2P-5
						5	0.20	JR-1110-5P-5
		.077	1.96	.028	0.70	0.5	.055	JR-1111-05P-5
						2	0.74	JR-1111-2P-5
						5	0.80	JR-1111-5P-5
.25"	6.35	.078	2.00	.062	1.59	0.5	1.30	JR-1104-05P-5
						2	1.74	JR-1104-2P-5
		.125	3.20	.062	1.59	0.5	3.32	JR-1102-05P-5
						2	4.47	JR-1102-2P-5
		.153	3.90	.062	1.59	0.5	4.94	JR-1101-05P-5
						2	4.47	JR-1101-2P-5
		.181	4.60	.062	1.59	0.5	6.87	JR-1100-05P-5
						2	9.24	JR-1100-2P-5
		.125	3.20	.032	0.80	0.5	1.75	JR-1103-05P-5
						2	2.25	JR-1103-2P-5



### SPECIFICATIONS

#### MATERIAL

Frit Stainless S316L

Ring PEEK

#### TOLERANCES

±0.05 mm (.002")

### SEE OPTIONS

Other dimensions and porosities are available on request. Minimum order quantity: 100 pieces. Please contact your local distributor or VICI directly.

### NOTES

- Stated porosities are only nominal and do not reflect the maximum pore size of a frit.
- See frit volume chart for help choosing the right frit and porosity for your application . . . . . 109
- Frit volumes are theoretical and are calculated by multiplying overall frit volume times the porosity proportion.

### SEE ALSO

Unidense type frits  
 Polyethylene . . . . . 86  
 Stainless . . . . . 87  
 Titanium . . . . . 87



**SPECIFICATIONS**

**MATERIAL**

Frit Titanium

Ring PEEK

**TOLERANCES**

±0.05 mm (.002")



**Titanium frits**

PEEK-ENCASED

- For HPLC columns or in-line filters
- Biocompatible – recommended for protein analysis
- Eliminate poorly swept volume and improves peak symmetry
- Higher corrosion resistance
- Various porosity and dimension options

In terms of biocompatibility, the frit is the critical spot for contributing metal ions to the mobile phase and for interaction with protein samples.

VICI Jour PEEK-encased frits with 1/5" or 1/4" OD ring are intended for HPLC columns with IDs of 3.2 and 4.6 mm. With the frit surrounded by a PEEK ring, the actual porous surface is reduced to the column ID.

The compressed PEEK ring forms a seal between the bottom of the fitting and the column end, preventing the mobile phase and the sample from entering the previously accessible poorly swept areas.

Sold in packages of 5.

Ring OD		Frit OD		Thickness		Porosity	Frit volume	Product No.
inches	mm	inches	mm	inches	mm	µm	µL	
1/5	5.08	.102	2.60	.062	1.59	5	3.20	JR-1128-5P-5
.25	6.35	.125	3.20	.062	1.59	0.5	3.32	JR-1127-05P-5
						2	4.47	JR-1127-2P-5
		.181	4.60	.062	1.59	0.5	6.87	JR-1125-05P-5
						2	2.94	JR-1125-2P-5
						5	10.04	JR-1125-5P-5
						10	10.56	JR-1125-10P-5

**SPECIFICATIONS**

**MATERIAL**

Frit UHMWPE

Ring PEEK

**TOLERANCES**

±0.05 mm (.002")



**Polyethylene frits**

PEEK-ENCASED

- Biocompatible
- Metal free

Our polymer frits are made of UHMWPE (Ultra High Molecular Weight PolyEthylene). They are a competitively priced alternative to titanium and are completely metal free.

With the frit surrounded by a PEEK ring, the actual porous surface is reduced to the column ID. The compressed PEEK ring forms a seal between the bottom of the fitting and the column end, preventing the mobile phase and the sample from entering the previously accessible poorly swept areas.

Sold in packages of 5.

Ring OD		Frit OD		Thickness		Porosity	Frit volume	Product No.
inches	mm	inches	mm	inches	mm	µm	µL	
1/5	5.08	.098	2.50	.059"	1.50	10	2.94	JR-1150-10P-5
.25	6.35	.181	4.60	.059"	1.50	10	11.31	JR-1151-10P-5

**➔ OPTIONS AND MORE INFORMATION**

See facing page.

**t TECH TIPS**

- PEEK-encased titanium frits can also be used as spare parts frits for the PEEK in-line filter kit . . . . .62
- PEEK-encased polyethylene frits can be used as spare parts for: PEEK in-line filter kit . . . . .62 PEEK columns . . . . .91

# COLUMNS



## PEEK COLUMNS • GUARD COLUMNS

### COLUMNS INDEX

#### PEEK COLUMNS

2.1 mm ID .....	page 91
4.0 mm ID .....	91

<b>In-line biocompatible guard columns</b> .....	92
--	----

This PEEK guard column system extends the life of valuable analytical columns by trapping contaminants from the sample and mobile phase. Only PEEK and titanium contact the mobile phase and sample.

#### COLUMN COUPLERS AND PLUGS

Column coupler, one-piece fingertight .....	93
Column end plugs .....	93
Column end plugs, logotype .....	93

<b>Packing kits</b> .....	92
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VICI Jour column packing kits are ready-to-use tools to pack our PEEK columns and PEEK guard columns. Includes needed slurry reservoir, packing adapter, and packing seals.



## PEEK columns

### 2.1 mm ID

#### SPECIFICATIONS

##### MATERIAL

PEEK, black and natural

##### TOLERANCES

±0.05 mm (.002")

##### PRESSURE RATING (MAXIMUM)

210 bar (3000 psi)

During packing, using a

VICI Jour packing kit:

350 bar (5000 psi)

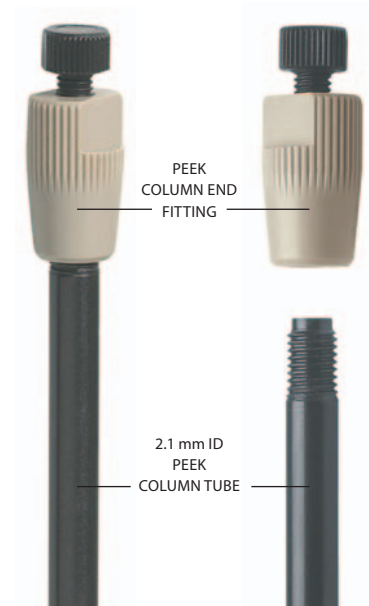
- Biocompatible
- High pressure applications
- Packing devices available

We have designed this column for narrow-bore applications, and for those when a limit amount of sample is available for analysis.

Because 2.1 mm ID columns operate at 1/5th of the flow rate of their 4.6 mm counterparts, the same sample mass injected on a 2.1 mm column will increase the detector signal response by a factor of 5. This greater mass sensitivity provides the same analysis as on a 4.6 mm column with only 20% of the sample.

All our columns are delivered without frits.  
Purchase frits separately.

	Length	Qty/pkg	Product No.
2.1 mm ID PEEK columns	30 mm	1	JR-65001NF
	50 mm	1	JR-65002NF
	100 mm	1	JR-65003NF
	150 mm	1	JR-65005NF
	250 mm	1	JR-65006NF
<b>Spare parts</b>			
Column end fitting		1	JR-062-C
PEEK-encased frit	Titanium, 5 µm	5	JR-1128-5P-5
	Polyethylene, 10 µm	5	JR-1150-10P-5



## PEEK columns

### 4.0 mm ID

#### SPECIFICATIONS

##### MATERIAL

PEEK, black and natural

##### TOLERANCES

±0.05 mm (.002")

##### PRESSURE RATING (MAXIMUM)

350 bar (5000 psi)

During packing, using a

VICI Jour packing kit:

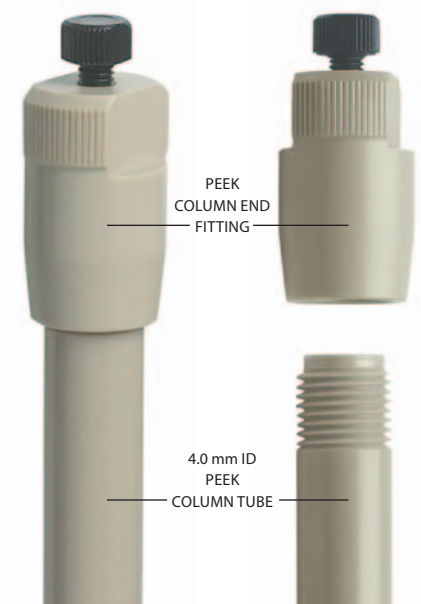
350 bar (5000 psi)

- Biocompatible
- High pressure applications
- Packing devices available

Today's HPLC and IC applications are more demanding than ever. The limitations of traditional stainless steel cause significant problems for a growing number of important biotechnology and ion chromatography applications.

All our columns are delivered without frits.  
Purchase frits separately.

	Length	Qty/pkg	Product No.
4.0 mm ID PEEK columns	50 mm	1	JR-68181NF
	100 mm	1	JR-68182NF
	125 mm	1	JR-68183NF
	150 mm	1	JR-68184NF
	250 mm	1	JR-68185NF
	300 mm	1	JR-68186NF
<b>Spare parts</b>			
Column end fitting		1	JR-66140
PEEK-encased frit	Titanium, 5 µm	5	JR-1125-5P-5
	Polyethylene, 10 µm	5	JR-1151-10P-5



#### SEE ALSO

Column packing kit... 92

PEEK-encased frits

Titanium ..... 89

Polyethylene frits .... 89

### In-line biocompatible guard column

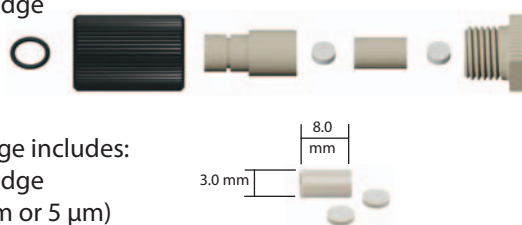
- Biocompatible
- Easy to fill
- Packing device for do-it-yourself packing available

The VICI Jour in-line PEEK guard column system extends the life of valuable analytical columns by trapping contaminants from the sample and mobile phase, thereby preventing loss of retention.

Only PEEK and titanium contact the mobile phase and sample. This system is ideal for use with proteins or other biopolymers that may be contaminated or absorbed by steel surfaces. VICI Jour guard columns can be easily dry packed or slurry packed. Guard columns may be changed in minutes without the use of tools – all connections may be made by hand.

Guard column system includes:

- Guard column cartridge
- 2 Titanium frits
- Housing
- O-ring



Guard column cartridge includes:

- Guard column cartridge
- 2 Titanium frits (2 µm or 5 µm)

		Qty/pkg	Product No.
Guard column system	2 µm	1	JR-68252TI2
	5 µm	1	JR-68252TI
Guard cartridge with 2 frits	2 µm	1	JR-68242TI2
	5 µm	1	JR-68242TI
<b>Spare parts</b>			
Replacement CTFE packing seal		1	JR-9

#### SPECIFICATIONS

**MATERIAL**  
PEEK, titanium  
**PRESSURE RATING**  
< 350 bar (< 5000 psi)



### Packing kits

VICI Jour column packing kits are ready-to-use tools to pack our PEEK columns and PEEK guard columns. Every kit consists of the needed slurry reservoir, packing adapter, and packing seals.

	Product No.
<b>For 2.1 mm ID columns</b>	
Packing kit	JR-67-250-2A
Replacement PEEK packing adapter	JR-67140-1B
Replacement PEEK packing seal	JR-65011
<b>For 4.0 mm ID columns</b>	
Packing kit	JR-67-250-4
Replacement PEEK packing adapter	JR-67140-2B
Replacement PEEK packing seal	JR-66158
<b>For in-line biocompatible guard columns</b>	
Packing kit	JR-27305
Replacement CTFE packing seal	JR-9

#### SPECIFICATIONS

**MATERIAL**  
PEEK  
**PRESSURE RATINGS**  
During packing, using a VICI Jour packing kit:

Column ID	Packing pressure
2.1 mm	350 bar (5000 psi)
4.0 mm	560 bar (8000 psi)

See column pages for operating pressure ratings.

#### t TECH TIP

Our packing kit is a "ready-to-use" tool to pack our PEEK guard cartridges. Every kit consists of the needed slurry reservoir, packing adapter, and packing seals.

#### t TECH TIP

This item requires a mechanical press to force the frits into position.

#### ➔ SEE ALSO

PEEK columns  
2.1 mm ID ..... 91  
4.0 mm ID ..... 91



### One-piece fingertight column couplers

**SPECIFICATIONS**

**MATERIAL**  
 Tubing PEEK  
 Fittings PEEK  
 Sleeve PP  
 (Polypropylene)  
**THREADS**  
 10-32 male to 10-32 male  
**PRESSURE RATING**  
 <350 bar (5000 psi)

- Self-adjusting – zero dead volume for all fitting types
- Four bore sizes
- Biocompatible

Choose from a variety of coupler IDs, indicated by the color of the sleeve. A unique feature of this column coupler is that it adapts automatically to fit all pilot lengths – Valco, Waters, Upchurch, Rheodyne, etc. Since the tubing bottoms out in any fitting detail, added void volume is minimal.



Sold individually.

Color	ID	Product No.
Red	0.13 mm	JR-26501
Yellow	0.17 mm	JR-26502
Blue	0.25 mm	JR-26503
Orange	0.50 mm	JR-26504



**Coupler shown installed between two columns**  
 (columns not included)

### Column end plugs – logotype

**SPECIFICATIONS**

**MATERIAL**  
 Nylon  
**THREADS**  
 10-32  
**TOLERANCES**  
 ±0.05 mm (.002")

- Customizable with your logo and color (OEM version)
- Same features as column end plugs below

Ensure safe closure of valuable columns with your own customized column end plugs. Easy handling is guaranteed by the 5/16" wrench flat. Fit all columns with 10-32 thread.

Sold in packages of 10.

Color	Product No.
White	JR-4081-10
Black	JR-4082-10
Red	JR-4083-10
Green	JR-4084-10
Blue	JR-4085-10



### Column end plugs

**SPECIFICATIONS**

**THREADS / MATERIAL**  
 10-32 Nylon  
 6-40 POM  
**TOLERANCES**  
 ±0.05 mm (.002")

- Seal analytical columns
- Fingertight (with wrench flats on 10-32 versions)

Fingertight column end plugs fit all columns with 10-32 threads. Easy handling is guaranteed by an additional 5/16" wrench flat, which allows the plug to be loosened by a wrench if it gets stuck. The long design and threading down to the ferrule ensure safe closing of valuable columns.

Sold in packages of 10.

For small columns with 6-40 threads, fingertight (no wrench flat) plugs are available.

Sold individually.

Threads	Qty/pkg	Color	Product No.
10-32	10	White	JR-4071-10
		Black	JR-4072-10
		Red	JR-4073-10
		Green	JR-4074-10
		Blue	JR-4075-10
6-40	1	Natural POM	JR-4061



**SEE ALSO**

Color-coded PEEK tubing . . . . . 10-12

# SAMPLE LOOPS



VALCO • CHEMINERT® • RHEODYNE™

Sample loops are accurately sized for each valve type. However, with small volume loops, the tolerance on the ID of the tubing ( $\pm 0.001$ " ) can have a significant effect on the volume. Therefore loop volume and loop appearance may differ from batch to batch.

## SAMPLE LOOPS INDEX

### PEEK LOOPS

PEEK loops for:	
Cheminert.....	page 95
Rheodyne.....	95
Valco.....	95

### STAINLESS STEEL LOOPS

Stainless loops for:	
Cheminert.....	96
Rheodyne.....	97
Valco.....	96

## PEEK LOOPS

- Wide range of volumes available
- Biocompatible

VICI Jour PEEK sample loops are made from striped color-coded PEEK tubing and PEEK fittings. PEEK is a mechanically strong, chemically inert polymer ideal for HPLC applications. Since our PEEK sample loops contain no metals or other extractable compounds, no foreign materials will be introduced into the system. Softener-free polyethylene caps are used to avoid contamination of the tubing.

PEEK sample loops are particularly well suited for separations involving proteins, peptides, nucleic acids or other samples of biological origin as well as in IC systems where metal traces may interact with ionic samples or release transition metals that may deactivate ion exchange columns.

PEEK hex-head nuts and PEEK ferrules provide reliable connections, and avoid twisting of the tube.

### ! DISCLAIMER

The maximum holding pressure for any type of connections involving tubing and a ferrule varies considerably with the tubing material the ferrule material, the clearance between tubing OD and ferrule ID, and the shape of the fitting detail.

### t TECH TIP

The tighter ID tolerance of the tubing minimizes the tolerance of the loop volume.

### ➔ SEE ALSO

ValvTool..... 102



**SPECIFICATIONS**

**MATERIAL**

- Loops PEEK
- Nuts PEEK
- Ferrules PEEK
- Caps PE (Polyethylene)

**TOLERANCES**

±0.025 mm (.001")

\* Recommended maximum permanent working pressure

**PEEK loops**

**FOR CHEMINERT VALVES**

Fit all Cheminert injection valves for 1/16" OD tubing (for example, C2).

Sample size	Pressure *		Product No.
	bar	psi	
<b>NEW</b> 1 µl	400	5800	JR-SLC-85-1
<b>NEW</b> 2 µl	400	5800	JR-SLC-85-2
<b>NEW</b> 3 µl	400	5800	JR-SLC-85-3
<b>NEW</b> 4 µl	400	5800	JR-SLC-85-4
5 µl	400	5800	JR-SLC-85-5
10 µl	400	5800	JR-SLC-85-10
20 µl	400	5800	JR-SLC-85-20
50 µl	400	5800	JR-SLC-85-50
100 µl	400	5800	JR-SLC-85-100
200 µl	240	3500	JR-SLC-85-200
250 µl	240	3500	JR-SLC-85-250

Sample size	Pressure *		Product No.
	bar	psi	
300 µl	240	3500	JR-SLC-85-300
500 µl	240	3500	JR-SLC-85-500
1 ml	240	3500	JR-SLC-85-1000



**PEEK loops**

**FOR RHEODYNE VALVES**

Fit all Rheodyne metal and metal-free valves.



Sample size	Pressure *		Product No.
	bar	psi	
<b>NEW</b> 1 µl	435	6300	JR-SLR-2190
<b>NEW</b> 2 µl	420	6100	JR-SLR-2191
<b>NEW</b> 3 µl	420	6100	JR-SLR-2192
<b>NEW</b> 4 µl	420	6100	JR-SLR-2193
5 µl	400	5800	JR-SLR-2194
10 µl	400	5800	JR-SLR-2196
20 µl	386	5600	JR-SLR-2195
30 µl	386	5600	JR-SLR-2200

Sample size	Pressure *		Product No.
	bar	psi	
40 µl	386	5600	JR-SLR-2201
50 µl	350	4500	JR-SLR-2202
100 µl	350	4500	JR-SLR-2204
200 µl	240	3500	JR-SLR-2206
250 µl	240	3500	JR-SLR-2207
500 µl	240	3500	JR-SLR-2210
1 ml	240	3500	JR-SLR-2222

**PEEK loops**

**FOR VALCO VALVES**

Fit all 1/16" Valco W and UW type valves.

Sample size	Pressure *		Product No.
	bar	psi	
<b>NEW</b> 1 µl	400	5800	JR-SLV-75-1
<b>NEW</b> 2 µl	400	5800	JR-SLV-75-2
<b>NEW</b> 3 µl	400	5800	JR-SLV-75-3
<b>NEW</b> 4 µl	400	5800	JR-SLV-75-4
5 µl	400	5800	JR-SLV-75-5
10 µl	400	5800	JR-SLV-75-10
20 µl	400	5800	JR-SLV-75-20
50 µl	400	5800	JR-SLV-75-50
100 µl	400	5800	JR-SLV-75-100

Sample size	Pressure *		Product No.
	bar	psi	
250 µl	240	3500	JR-SLV-75-250
500 µl	240	3500	JR-SLV-75-500
1 ml	240	3500	JR-SLV-75-1000



**TECH TIPS**

- See general information about PEEK loops on facing page.
- The ValvTool tightens nuts with tube or loop installed, providing easy access to many hard-to-reach areas. . . . . 102



**OPTIONS**

Other sample sizes are available on request. Please contact your distributor or VICI Jour directly.

**SEE ALSO**

Chemical resistance . . . 110  
About PEEK . . . . . 113

**Spare parts**

**FOR PEEK CHEMINERT, RHEODYNE, AND VALCO LOOPS**

Sold in packages of 5.

		Product No.
PEEK nuts	for use with double ferrules, 1/16" hex head long, 10-32	JR-5510-5
PEEK ferrules	single ferrules, 1/16" (Use 2 per nut, as shown)	JR-5005-5



### STAINLESS STEEL LOOPS

- Wide range of volumes available
- Ultra high pressure resistance

VICI Jour stainless steel sample loops are made of high quality SS316. They are cut using an electrolytic cutting process, cleaned with ultrasound and high pressure steam to remove contaminants, dried, and capped with softener-free caps to avoid recontamination of the tubing.

All loops are supplied with stainless hex-head nuts and stainless ferrules for reliable connections.

#### SPECIFICATIONS

##### MATERIAL

Loops SS316  
Nuts SS303  
Ferrules SS316  
Caps PE (Polyethylene)

##### TOLERANCES

±0.05 mm (.002")

##### PRESSURE RATING

≤ 1375 bar (≤ 20,000 psi)

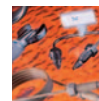
### Stainless steel loops

#### FOR CHEMINERT VALVES

Fit all Cheminert C1, C1CF, C2, C2V, C3, C52, C72H, and C72X type valves.

Sample size Product No.

<b>NEW</b> 1 µl	JR-SLC-86-1
<b>NEW</b> 2 µl	JR-SLC-86-2
<b>NEW</b> 3 µl	JR-SLC-86-3
<b>NEW</b> 4 µl	JR-SLC-86-4
5 µl	JR-SLC-86-5
10 µl	JR-SLC-86-10
20 µl	JR-SLC-86-20
50 µl	JR-SLC-86-50
100 µl	JR-SLC-86-100
250 µl	JR-SLC-86-250
500 µl	JR-SLC-86-500
1 ml	JR-SLC-86-1000



### Stainless steel loops

#### FOR VALCO VALVES

Fit all 1/16" Valco W and UW type valves.

Sample size Product No.

5 µl	JR-SLV-76-5
10 µl	JR-SLV-76-10
20 µl	JR-SLV-76-20
50 µl	JR-SLV-76-50
100 µl	JR-SLV-76-100
250 µl	JR-SLV-76-250
500 µl	JR-SLV-76-500
1 ml	JR-SLV-76-1000



### Spare parts FOR STAINLESS CHEMINERT AND VALCO LOOPS

Sold in packages of 5.

	Product No.
1/16" stainless nuts, 10-32	JR-ZN1-5
1/16" stainless ferrules	JR-ZR1S6-5

**t** TECH TIPS AND  
OPTIONS

See facing page.



## Stainless steel loops

FOR RHEODYNE VALVES

- Fit all Rheodyne valves
- Special loops for valve Model 7725

Sample size    Product No.

5 µl	JR-SLR-111
10 µl	JR-SLR-112
20 µl	JR-SLR-113
50 µl	JR-SLR-114
100 µl	JR-SLR-115
200 µl	JR-SLR-116
500 µl	JR-SLR-117
1 ml	JR-SLR-118
<b>Loops for Rheodyne valve 7725, 1/16"</b>	
3 µl	JR-SLR-110-77
5 µl	JR-SLR-111-77
10 µl	JR-SLR-112-77
20 µl	JR-SLR-113-77
50 µl	JR-SLR-114-77
100 µl	JR-SLR-115-77
200 µl	JR-SLR-116-77
500 µl	JR-SLR-117-77
1 ml	JR-SLR-118-77



### **t** TECH TIPS

- Not recommended for use with halides.
- We offer nuts in three lengths to facilitate wrench access on valves. For loops that will be replaced frequently, we recommend our longest nut – particularly when space is restricted. See long nuts. . . . .37
- The ValvTool tightens nuts with tube or loop installed, providing easy access to many hard-to-reach areas. . . . . 102



### **i** OPTIONS

Other sample sizes are available on request. Please contact your distributor or VICI Jour directly.

### **➔** SEE ALSO

About stainless steel. . 114

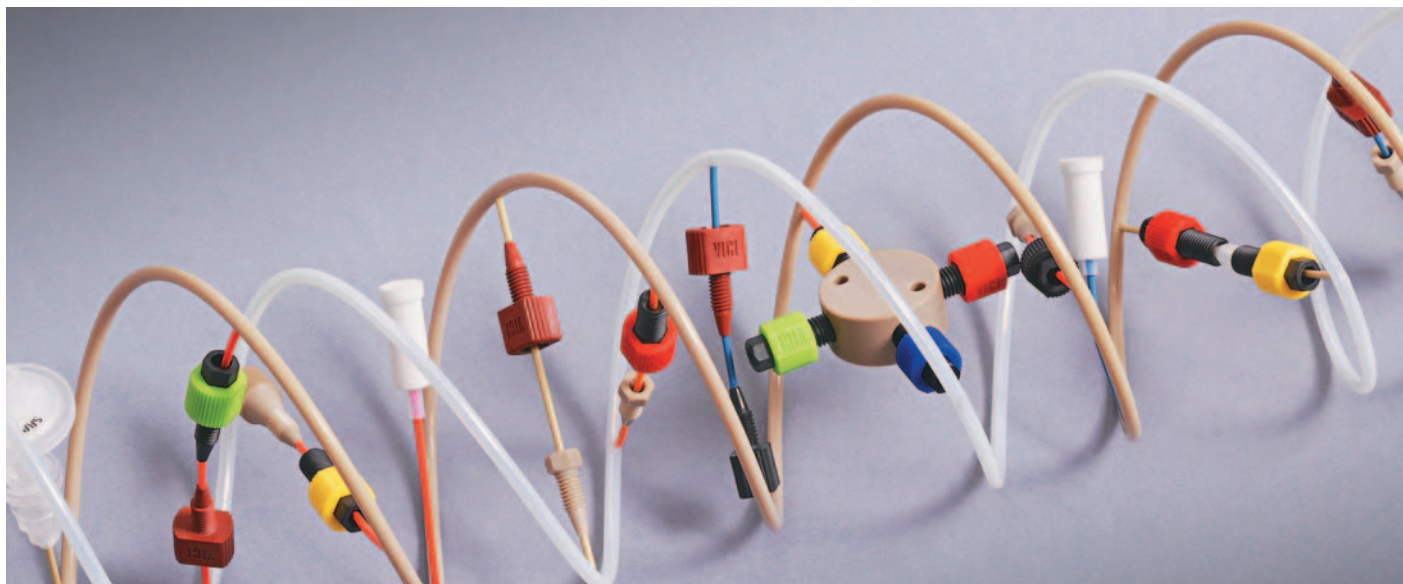
## Spare parts

FOR STAINLESS RHEODYNE LOOPS

Sold in packages of 5.

		Product No.
1/16" Rheodyne type stainless nuts	For valve 7725, long head	JR-57-5
	X-long	JR-58-5
Stainless ferrules	1/16"	JR-59-5
	2-step Rheodyne type, 1/16"	JR-60-5

# ACCESSORIES



**TOOLS • STARTER KITS • BACK-PRESSURE REGULATOR**

Our low pressure fittings are ideally suited for flow injection analysis, low pressure liquid chromatography, and stream sampling devices. They may be safely used at pressures up to 500 psi and temperatures to 50°C.

## ACCESSORIES INDEX

### ACCESSORIES FOR TUBING

Easy-Flange kit . . . . .	page 99
Easy-Flange combi kit . . . . .	99
PEEK tubing elbows . . . . .	100
Tubing clip . . . . .	100
Tubing cutters . . . . .	100-101

### ACCESSORIES FOR FITTINGS

Color-It fingertight adapters . . . . .	23
Work great with all our PEEK and stainless hex head nuts for 1/16" tubing.	
Color-Sleeve adapters . . . . .	23
Designed to be used with our black PPS nuts and one-piece fittings.	

### BACK-PRESSURE REGULATORS . . . . . 102

Our back-pressure regulators improve baseline stability by preventing bubble formation in the flow cell.

### TOOLS

Ferrule removal kit . . . . .	103
File . . . . .	101
Hex key set . . . . .	103
Tweezer . . . . .	103
Wrench . . . . .	103
ValvTool . . . . .	102
Tubing cutters	
For polymeric . . . . .	100
For stainless . . . . .	101

### STARTER KITS

Easy flange combi kit . . . . .	99
Flange-rolling tool, PTFE tubing, fittings, and accessories	
PEEK starter kit . . . . .	104
PEEK fittings and tubing	
Stainless starter kit . . . . .	104
Stainless steel fittings and tubing	
ChromBox kit . . . . .	105
PEEK and stainless fittings and tubing	

### MORE INFO

Color-Sleeve adapters turn PPS nuts into fingertight fittings and color-code different solvent lines. . . . . 23



Color-It fingertight adapters work great with all our PEEK and stainless hex head nuts for 1/16" tubing. . . . . 23





## Easy-Flange kit

- Handy tool for perfect flanges
- No heat or electricity required
- No contamination

The Easy-Flange flange-rolling tool for flanged fittings is suitable for PTFE and PTFE-like tubes with OD between 1/16" and 1/8". The tool forms the flange by applying a mechanical force and does not require electrical power.

The quality of the flange is considerably improved over other available methods, since the tubing is not stressed by heat and because the specially-designed negative conical profile of the flange-forming part yields an ideal shape for optimized sealing properties.

Product No.

Easy-Flange kit	JR-201540
-----------------	-----------

Kit includes:

	Qty	Product No.
Easy Flange Handle, complete	1	JR-201540B
Flanging discs with:	0.5 mm SS pin for PEEK tubing	1 JR-202235
	0.8 mm polymer pin	1 JR-201541
	0.8 mm titanium pin	1 JR-201554
	1.3 mm polymer pin	1 JR-201536
	1.3 mm titanium pin	1 JR-201537
Clean-Cut tubing cutter	1	JR-797
Tubing, PTFE, 1/16" x 0.75 mm ID	2 m	JR-T-4036
Plastic box	1	JR-201540L
Flanger/distance gauge	1	JR-201532



## Easy-Flange combi kit

In addition to the contents of the Easy-Flange kit, the combi kit includes 1/8" PTFE tubing, nuts/rings for tube end fittings, and color-coded adapters.

Product No.

Easy-Flange combi Kit	JR-201539
-----------------------	-----------

Kit includes:

	Qty	Product No.
Easy-Flange kit above	1	JR-201540
PP nuts, 1/4-28, flanged	White, for 1/16" tubing	1 pkg JR-201094WH-10
	Black, for 1/8" tubing	1 pkg JR-201580BK-10
PP washers	For 1/16" tubing	10 JR-201926-10
	For 1/8" tubing	10 JR-201928-10
PTFE tubing	1/16" x 0.75 mm ID	3m JR-T-4036-M3
	1/8" x 1/16" ID	3m JR-T-6800-M3

### **i** OPTIONS

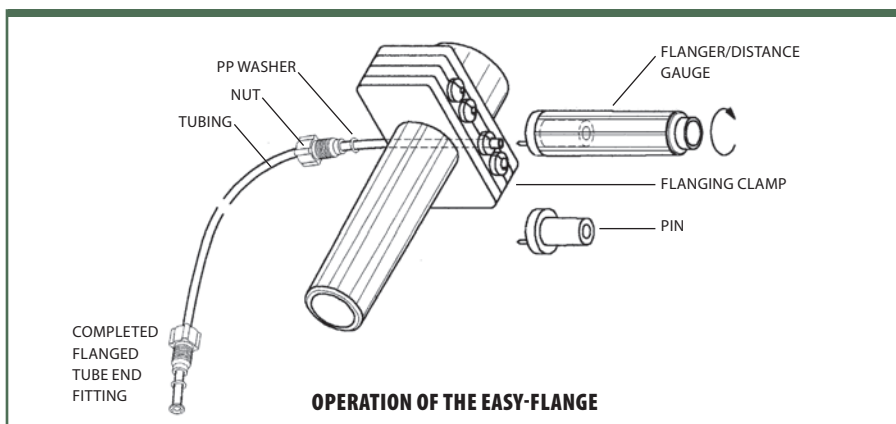
Additional sizes of flanging discs are available.

Flanging disc with:

Polymer pin	Product No.
1.0 mm	JR-201662
1.5 mm	JR-201663

### **➔** SEE ALSO

Flanged fittings. . . . 44, 49  
Polymeric tubing . . . . 9-17



## Tubing accessories and tools



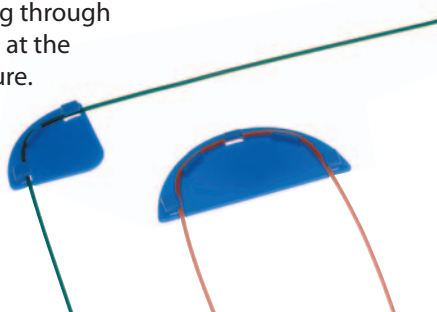
### ACCESSORIES

### PEEK tubing elbows

Tubing elbows (90° and 180°) are ideal for routing 1/16" PEEK tubing through an LC system. These elbows are proportioned to bend PEEK tubing at the optimum radius for maximum chemical resistance and burst pressure. Installation is simple – just snap the tubing into the elbow.

Sold individually.

Product No.	
90° elbow	JR-357090
180° elbow	JR-357180



### Tubing clip

#### THE LC TUBING ORGANIZER

- Fixes 1/16" and 1/8" tubing to beakers, flasks, or bottles
- Stainless steel spring for long life

This convenient device holds both 1/16" and 1/8" polymer tubes precisely where they should be in your beakers, flasks and bottles etc. up to 4 mm wall thickness. The stainless steel spring will keep your tubing clip working for a long time, and helps keep the solvent line in the solvent.

Product No.	
Tubing clip	JR-9001



### Clean-Cut tubing cutter

#### FOR POLYMERIC TUBING

- Cuts PEEK, PTFE, ETFE, and other polymeric tubing
- No distortion to OD or ID
- Ideal for the most demanding LC applications
- For 1/16", 2mm, 3mm, 1/8" and 4mm tubing OD
- Safety lock secures the blade

Right angles and clean cuts are essential in LC to avoid leaks and dead volume. This handy tool makes it easy to get burr-free, perpendicular ends on polymeric tubing without distorting the outside diameter and/or closing the inside diameter of the tubing.

It is designed to cut PTFE, ETFE and polymers in general and PEEK capillary tubing in particular. The compact design and unique safety locking mechanism allow every chromatographer to keep one in their pocket.

Product No.	
Clean-Cut tubing cutter	JR-797
Replacement blade	JR-798

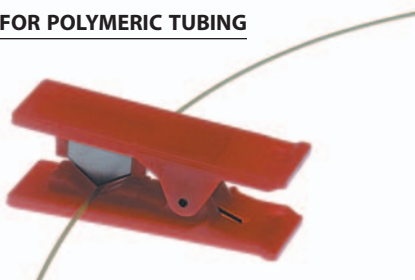


### Guillotine tubing cutter

#### FOR POLYMERIC TUBING

- Cuts PEEK, PTFE, ETFE, and other polymeric tubing
- Ideal for less demanding LC applications

Product No.	
Guillotine tubing cutter	JR-794
Replacement blade	JR-795





### Stainless steel tubing cutter

CUTTING WHEEL TYPE

- For 1/16" and 1/8" SS tubing
- Leaves smooth, uniform cuts
- Minimal deburring and/or reaming required
- Easy replacement of the cutting wheel

This is the ideal tool for cutting 1/16" and 1/8" stainless steel tubing, leaving smooth, uniform cuts requiring a minimum of deburring and/or reaming. The easily replaced cutting wheel scores tubing, leaving cuts which allow tube-to-tube and tube-to-frit connections.

Product No.

Tubing cutter for metal tubing	JR-792
Replacement cutting wheel	JR-793



### Stainless steel tubing cutter

PLIER TYPE

- For easy cutting of 1/16" tubing off a coil
- Reach "hard-to-get" places in an HPLC system
- Delivered in a plastic sheath

These pliers can be used for quick cuts for non-critical applications or at "hard to get" places. However, for scientific equipment, we strongly recommend our pre-cut and cleaned stainless tubing.

Product No.

Tubing pliers for metal tubing	JR-796
--------------------------------	--------



### File

This deburring file is handy tool for cleaning up metal tubing ends.

Product No.

Deburring file	JR-802
----------------	--------

**t TECH TIP**

Between the sample injector, column, and detector, use our pre-cut stainless steel tubing, which has been electrolytically cut and steam cleaned. . . . . 20

**➔ SEE ALSO**

Pre-cut stainless steel tubing. . . . . 20



## HPLC Backpressure regulators

- Improve baseline stability by preventing bubble formation in the flow cell
- Adjust backpressure without disconnecting anything
- Easy mount with 17 mm panel hole
- Three models, all with low dead volume
- Two models with completely biocompatible fluid path
- One model in stainless steel for preparative chromatography and SFC

Even properly degassed mobile phases may contain some dissolved gases that can release bubbles in the detector flow cell resulting in baseline noise and drift. VICI Jour backpressure regulators provide a quick and convenient way to improve the stability of detector baseline by providing a constant back-pressure on the flow cell, which stops the release of dissolved gases from the mobile phase.

Because of their unique design, the backpressure regulators have a very small internal volume. The peak shape is not affected when the regulator is installed between two detectors in a multi-detector system, or between a detector and a fraction collector or fraction collector system. Typically, 90% or more of a given component's efficiency will be retained upon passing through the regulator.

A spring-loaded diaphragm provides the force that generates the back-pressure. Spring tension may be adjusted using the backpressure adjustment screw on the top of the regulator to vary the backpressure without disconnecting any lines.

Backpressure regulators are available in three ranges as noted below.

	Range		Housing	Product No.
	1-20 bar	15-300 psi		
Biocompatible	1-20 bar	15-300 psi	PEEK	JR-BPR1
			PCTFE	JR-BPR-1KF
	20-103 bar	300-1500 psi	PEEK	JR-BPR2
			PCTFE	JR-BPR-2KF
Stainless steel	90-300 bar	1300-4200 psi	SS	JR-BPR3



### SPECIFICATIONS

**TUBING OD / THREADS**  
1/16" 10-32

**MATERIAL**

Wetted parts:

**JR-BPR-1 and JR-BPR-2**

Housing PEEK/PCTFE

Membrane Polyimide

**JR-BPR-3**

Housing SS

Membrane Polyimide

**DEAD VOLUME**

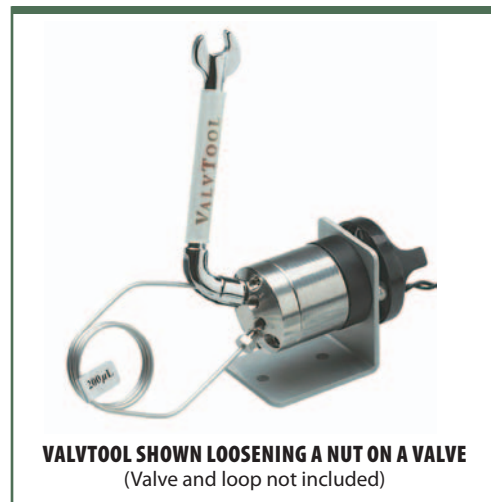
0.25 µl (theoretical)

## ValvTool

- For making connections in hard-to-reach areas
- Ideal for nuts with 1/4" hex and 5/16" heads

The ValvTool is a time-saving device which provides easy access to many hard-to-reach areas. The unique design with its slotted wrench allows tightening of nuts where a loop or a capillary might otherwise make it difficult. The ValvTool is ideal for Valco and Rheodyne® valves and fittings, as well as most of the HPLC and PEEK fittings on the market with 1/4" and 5/16" heads.

	Product No.
ValvTool wrench, 1/4" and 5/16"	JR-800



**VALVTOOL SHOWN LOOSENING A NUT ON A VALVE**  
(Valve and loop not included)

**FERRULE REMOVAL KIT**

For 360 µm and 1/32" ferrules

**FERRULE REMOVAL KIT**

For 1/16" and 1/8" ferrules

**Ferrule removal kits**

- Remove polymeric ferrules stuck in fitting details
- One version for 1/32" and 360 micron ferrules
- Another version for 1/16" and 1/8" ferrules

Ferrule removal kits are easy-to-handle tools for removing ferrules stuck in a fitting detail. Two versions cover four different ID's of ferrules.

	<i>For use with</i>	<i>Product No.</i>
Ferrule removal kits	360 µm and 1/32" ferrules	JR-FRK1
	1/16" and 1/8" ferrules	JR-FRK2



**Hex key set**

The hex key set has a wrench to fit any socket head screw on any VICI valve or actuator. Includes the following sizes: .050", 1/16", 5/64", 3/32", 7/64", 1/8", 9/64", and 5/32".

	<i>Product No.</i>
Hex ket set	JR-HKS3

**Tightening tools for PEEK fittings**

These handy tools make it fast and easy to tighten hex-head fittings. The green tool is for any 1/32" fitting with a 3/16" hex head nut, and the blue version fits the 1/4" hex common in fittings for 1/16" tubing.

<i>Color</i>	<i>For use with</i>	<i>Product No.</i>	
Green	1/32" fittings	JR-CNFT	
Blue	1/16" fittings	JR-ZNFT	

**Tweezer**

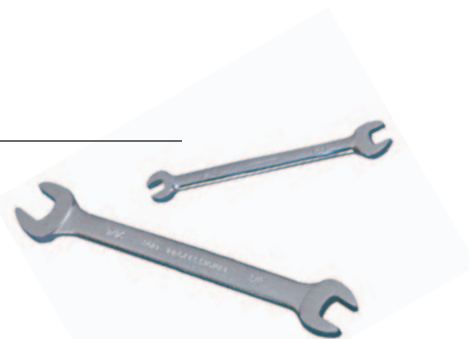
Ideal for picking up small fittings, etc.

	<i>Product No.</i>
Tweezer	JR-806

**Wrenches**

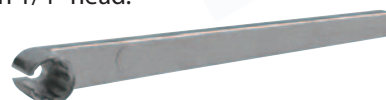
Open end wrenches for nuts with 1/4", 5/16", 3/8", or 7/16" heads.

		<i>Product No.</i>
Open end wrench	1/4" and 5/16"	JR-804
	3/8" and 7/16"	JR-805

**Socket wrenches**

Hex-head socket wrench for nuts with 1/4" head.

	<i>Product No.</i>
Hex-head socket wrench	JR-SWH4

**SEE ALSO**

Deburring file ..... 101  
Tools for tubing . 100-101



## PEEK starter kit

- All parts biocompatible
- Ideal kit for all HPLC users

The PEEK starter kit is ideal for anyone working in the field of biochromatography. It consists of fittings, ferrules, tubing, and mobile phase filters, as well as a union, our Clean-Cut tubing cutter, and other useful accessories like our tubing elbows – all boxed together for a very competitive price.

For a number of interesting LC applications involving proteins, peptides, nucleic acids, or other samples of biological origin, metal systems may interact with samples or release transition metals that will deactivate columns. Replacing stainless steel parts (such as tubing fittings, ferrules, filters, etc.) with PEEK creates a biocompatible environment for samples and mobile phase.

Description		Product No.	
<b>PEEK starter kit</b>		<b>JR-35P</b>	
<i>Kit includes:</i>		<i>Qty</i>	<i>Product No.</i>
PEEK fittings	One-piece 10-32 fittings	10	JR-55020-1
	Fingertight 10-32 nuts	5	JR-5580
	Hex-head long 10-32 nuts	5	JR-5510
	1/16" double ferrules	20	JR-5004
	Union body, 0.25 mm bore	1	JR-061
PEEK tubing, 1/16" OD	0.25 mm ID x 3 m, blue stripe	1	JR-T-6001-M3
	0.50 mm ID x 3 m, orange stripe	1	JR-T-6002-M3
Filters	PEEK in-line filter kit	1	JR-68256
	Last Drop mobile phase filter, 5 µm, PTFE	1	JR-9000-0521
Accessories	Tubing elbow, 90°	2	JR-357090
	Tubing elbow, 180°	2	JR-357180
Tools	Clean-Cut polymeric tubing cutter	1	JR-797
	Tweezer	1	JR-806



## Stainless steel starter kit

## UHPLC

The kit consists of stainless fittings, ferrules, tubing, and solvent filters, as well as a union, our cutting-wheel type metal tubing cutter, and other useful items like our ValvTool. All boxed together for a very competitive price.

Description		Product No.	
<b>Stainless steel starter kit</b>		<b>JR-35S</b>	
<i>Kit includes:</i>		<i>Qty</i>	<i>Product No.</i>
Stainless fittings	1/16" nuts, 10-32	10	JR-ZN1
	1/16" nuts, 10-32, 19 mm long	10	JR-LZN1
	1/16" ferrules	20	JR-ZF1S6
	1/16" union with nuts/ferrules, 0.25 mm bore	1	JR-ZU1CS6
Stainless tubing	1/16" x 0.25 mm x 3 m	1	JR-T-625-10-M3
	1/16" x 0.50 mm ID x 3 m	1	JR-T-625-20-M3
	1/16" x 0.18 mm ID x 100 mm	2	JR-T-97030
	1/16" x 0.25 mm ID x 200 mm	2	JR-T-97060
Filters	Mobile phase, 2 µm, 1/8" pipe OD	1	JR-3675-2
	Stainless in-line, 0.25 mm ID	1	JR-68230-5
	Last Drop, 10 µm	1	JR-9000-0532
Tools	ValvTool 1/4" x 5/16" wrench	1	JR-800
	Open end wrench, 1/4" x 5/16"	1	JR-804
	Tubing cutter	1	JR-792
	Tweezer	1	JR-806



### ➔ MORE INFO

#### IN THE PEEK KIT

PEEK fittings	
One-piece 10-32 fittings	26
Nuts for double ferrule	
Fingertight	29
Hex-head, long	29
Double ferrules	29
Union body	32
PEEK tubing	
Color-coded striped	10
Filters	
PEEK in-line filter kit	62
Last Drop mobile phase filter	57
Accessories	
Tubing elbows	100
Tools	
Clean-Cut polymeric tubing cutter	100
Tweezer	103

#### IN THE STAINLESS KIT

Stainless fittings	
1/16" nuts	37
1/16" ferrules	38
1/16" union	40
Stainless tubing	19-20
Filters	
Mobile phase	61
Stainless in-line	65
Last Drop	57
Tools	
ValvTool	102
Open end wrench	103
Tubing cutter	101
Tweezer	103



## ChromBox kit

Includes

- PEEK, PTFE, and stainless tubing
- PEEK and stainless nuts, ferrules, and unions
- Tubing cutters and wrenches
- More accessories, all in a convenient carrying case

The ChromBox is an all-purpose analytical spare parts kit for all our customers using HPLC. It contains the most often used spare parts made both of high quality Type 316L stainless steel as well as PEEK and PTFE.



### UTILITY BOXES

Additional empty utility boxes are available to store all the chromatographic accessories in your lab, providing convenient storage near the chromatographic system.

Prod No.

Utility box	JR-35U
-------------	--------



### MORE INFO

#### IN THE CHROMBOX KIT

PEEK fittings  
 One-piece 10-32 fittings ..... 26  
 Nuts for double ferrule  
 Fingertight ..... 29  
 Hex-head, long ... 29  
 Double ferrules ..... 29  
 Union body ..... 32  
 Stainless fittings  
 1/16" nuts ..... 37  
 1/16" ferrules ..... 38  
 1/16" union ..... 40  
 Tubing  
 Color-coded  
 striped PEEK ..... 10  
 PTFE ..... 15  
 Stainless ..... 19  
 Filters  
 PEEK in-line filter kit . 62  
 Stainless in-line ..... 65  
 Accessories  
 Tubing elbows ..... 100  
 Tubing clip ..... 100  
 Tools  
 Clean-Cut polymeric  
 tubing cutter ..... 100  
 Plier style stainless  
 tubing cutter ..... 101  
 ValvTool ..... 102  
 Open end wrench . 103  
 Deburring file ..... 101  
 Tweezer ..... 103

Description		Product No.		
<b>ChromBox kit</b>		<b>JR-34N</b>		
<i>ChromBox kit includes:</i>		<i>Qty</i>	<i>Product No.</i>	
PEEK fittings	One-piece 10-32 fittings	5	JR-55020-1	
	Fingertight 10-32 nuts	5	JR-5580	
	Long hex-head 10-32 nuts	5	JR-5510	
	1/16" double ferrules	10	JR-5004	
	Union, 0.25 mm bore, body only	1	JR-061	
SS fittings	1/16" nuts, 10-32, 13 mm long	5	JR-MZN1	
	1/16" nuts, 10-32, 19 mm long	5	JR-LZN1	
	1/16" ferrules	10	JR-ZF1S6	
	1/16" union w/ nuts and ferrules, 0.50 mm bore	1	JR-ZU1MS6	
Tubing	PEEK	1/16" x 0.25 mm ID x 3 m, blue stripe	1	JR-T-6001-M3
		1/16" x 0.50 mm ID x 3 m, orange stripe	1	JR-T-6002-M3
	PTFE	1/8" x 1/16" ID x 3 m	1	JR-T-6800-M3
	Stainless	1/16" x 0.25 mm x 3 m	1	JR-T-625-10-M3
		1/16" x 0.50 mm ID x 3 m	1	JR-T-625-20-M3
Filters	PEEK in-line filter kit		1	JR-68256
	Stainless Last Drop, 2 µm		1	JR-9000-0530
Accessories	Tubing elbow, 90°		1	JR-357090
	Tubing elbow, 180°		1	JR-357180
	Tubing clip		2	JR-9001
Tools	Clean-Cut polymeric tubing cutter		1	JR-797
	Plier style SS tubing cutter		1	JR-796
	ValvTool 1/4" x 5/16" wrench		1	JR-800
	Open end wrench, 1/4" x 5/16"		1	JR-804
	Deburring file		1	JR-802
	Tweezer		1	JR-806



## NEW Replacement exhaust filter kits 1/4-28

Includes three exhaust filters, three breakthrough detectors, and a carrying case.

Description		Product No.	
<b>Exhaust filter kit</b>		<b>JR-S-35</b>	
<i>Kit includes:</i>		<i>Qty</i>	<i>Product No.</i>
Exhaust filters with breakthrough detectors		3	JR-S-20005
Carrying case		1	

# GENERAL REFERENCE



CHEMICAL RESISTANCE • MATERIALS • GLOSSARY

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### TUBING CHARTS

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## GENERAL CONVERSION FACTORS

inches to mm	inches x 25.4 = mm
feet to meters	feet x 0.3048 = meters
meters to feet	meter x 3.28 = feet

bar to psi	bar x 14.5 = psi
psi to bar	psi x 0.069 = bar
psi to kPa	psi x 6.9 = kPa

## SEE ALSO

Tubing  
 ETFE..... 13  
 FEP..... 16  
 PEEK ..... 9-12  
 Dual-layer ..... 11  
 Natural ..... 9  
 Solid-color..... 12  
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 PFA..... 13  
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 Natural ..... 15  
 Solid-color..... 14  
 Stainless steel  
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## TUBING VOLUME/LENGTH CONVERSION CHART

1/16" OD tubing sold by VICI typically has an ID tolerance of ±0.025 mm. This is much tighter than normal commercial grades of tubing; however, it is enough to result in noticeable error if exact volumes are not measured, according to the equation

$$V = \pi (\frac{1}{2} D)^2 L.$$

Tubing ID		Volume/length	
mm	inches	µl/cm	µl/in
0.050	.002"	0.02	0.05
0.064	.0025"	0.03	0.08
0.075	.003"	0.04	0.12
0.10	.004"	0.08	0.21
0.13	.005"	0.13	0.32
0.17	.0067"	0.23	0.58
0.18	.007"	0.25	0.63
0.25	.010"	0.51	1.29
0.38	.015"	1.14	2.90
0.50	.020"	2.03	5.15
0.64	.025"	3.17	8.04
0.75	.030"	4.56	11.58

Tubing ID		Volume/length	
mm	inches	µl/cm	µl/in
1.00	.040"	8.11	20.59
1.40	.055"	15.39	38.93
1.52	.060"	18.24	46.33
1.59	.062"	19.86	49.47
1.65	.065"	21.38	54.38
1.70	.067"	22.70	57.78
1.78	.070"	24.83	63.06
2.00	.079"	31.42	80.32
2.10	.083"	34.64	88.66
2.16	.085"	36.61	92.99
2.40	.094"	45.24	113.72
3.18	.125"	79.4	201
3.76	.148"	111	282
4.35	.171"	149	376

## MAXIMUM RECOMMENDED WORKING PRESSURES FOR STAINLESS STEEL TUBING

### **i** WORKING PRESSURE FOR STAINLESS STEEL TUBING

The working pressure for stainless tubing is calculated from the burst pressure by dividing by 2.5.

The theoretical burst pressure(s) were calculated using Lamé's formula and a safety factor of 2. Additionally, these results assume the tubing is not subject to any other stresses (e.g. temperature different from ambient, bends) that would influence the calculations. The end user must decide the safe maximum working pressure based on this information and the specific application.

Note: All pressure ratings are calculated for room temperature.

PREMIUM GRADE STAINLESS TUBING							
OD	ID (mm)	bar	psi	OD	ID (mm)	bar	psi
1/32"	0.13	1735	25,160	1/8"	0.68	1622	23,520
	0.18	1601	23,225		0.75	1572	22,800
	0.25	1395	20,230		1.00	1406	20,400
	0.50	734	10,645		1.50	1075	15,600
1/16"	0.13	1902	27,580		1.70	960	13,920
	0.18	1835	26,610		2.16	662	9,600
	0.25	1735	25,160	1/4"	4.65	554	8,040
	0.50	1395	20,230				
	0.75	1067	15,480				
	1.00	734	10,645				

WELDED STAINLESS TUBING			
OD	ID (mm)	bar	psi
1/16"	0.13	1871	27,140
	0.18	1794	26,025
	0.25	1717	24,910
	0.50	1384	20,080
	0.75	1076	15,610
1/8"	1.00	743	10,780
	2.10	680	9,860
1/4"	4.65	538	7,800



### MAXIMUM RECOMMENDED WORKING PRESSURES – PEEK TUBING

PEEK TUBING															
OD	ID (µm)	bar	psi	OD	ID (mm)	bar	psi	OD	ID (mm)	bar	psi	OD	ID (mm)	bar	psi
360 µm	50	358	5200	1/32"	0.050	455	6600	1/16"	0.050	480	7000	1/8"	0.75	379	5500
	75	345	5000		0.064	455	6600		0.064	480	7000		1.59	248	3600
	100	300	4400		0.075	455	6600		0.075	470	6800		2.00	179	2600
	125	275	4000		0.100	455	6600		0.100	460	6700	1/4"	3.17	227	3300
	150	240	3500		0.13	414	6000		0.13	460	6700				
			0.15		400	5800	0.18		440	6400					
			0.18		386	5600	0.25		420	6100					
			0.20		369	5350	0.50		345	5000					
			0.25		338	4900	0.75		262	3800					
			0.38		269	3900	1.00		179	2600					
			0.50	207	3000	1.40	55	800							

### MAXIMUM RECOMMENDED WORKING PRESSURES – POLYMERIC TUBING

FEP TUBING											
OD	ID (mm)	bar	psi	OD	ID (mm)	bar	psi	OD	ID (mm)	bar	psi
1/32"	0.13	78	1100	1/8"	1.59	69	1000	1.0 mm	0.50	62	900
	0.15	78	1100		2.10	41	600	2.0 mm	1.00	62	900
	0.18	72	1050		2.40	30	345	3.0 mm	1.00	82	1200
	0.25	68	980	3/16"	3.18	41	600		2.00	41	600
	0.38	51	750	1/4"	3.96	45	660	4.0 mm	3.00	28	420
	0.50	35	500		4.35	45	650				
1/16"	0.25	117	1700	3/16"	29	420					
	0.50	96	1400	5/16"	1/4"	22	330				
	0.75	76	1100								
	1.00	52	750								

ETFE TUBING			
OD	ID (mm)	bar	psi
1/32"	0.25	152	2200
1/16"	0.25	186	2700
	0.50	152	2200
	0.75	117	1700
	1.00	83	1200
1/8"	1.59	110	1600
	2.40	49	710
1/4"	4.80	48	710
3.0 mm	1.00	138	2000
6.0 mm	4.00	69	1000

PFA TUBING			
OD	ID (µm)	bar	psi
1/16"	0.50	100	1450
	0.75	76	1100
	1.00	55	800
1/8"	1.59	72	1050
	1.70	65	940
3/16"	3.20	41	600
1/4"	4.00	49	720
	4.35	45	650
	4.80	31	450

PTFE TUBING			
OD	ID (mm)	bar	psi
1/16"	0.18	62	900
	0.25	55	800
	0.50	48	700
	0.75	37	550
	1.00	25	350
1/8"	1.59	35	500
	2.40	18	250
1/4"	4.75	17	250
2.0 mm	1.70	10	150
4.0 mm	3.00	17	250
4.76 mm	3.76	14	200

**WORKING PRESSURE FOR POLYMERIC TUBING**

The quoted maximum working pressure(s) were calculated from the burst pressure and the factor 2.5. These results assume the tubing is at room temperature.



## TOLERANCES – PEEK TUBING

Due to tighter tolerances, VICI Jour PEEK tubing is the best choice for chromatography applications in which exact flow rates or tube volume are of importance. The tighter tolerance ensures a more consistent internal volume of transfer lines.

PEEK TUBING		
Tubing OD	OD (±)	ID (±)
1/32"	0.025 mm	0.025 mm
1/16"	0.050 mm	0.025 mm
1/8"	0.075 mm	0.075 mm
1/4"	0.100 mm	0.100 mm

## TOLERANCES – POLYMERIC TUBING

ETFE and PFA	
Tubing OD	OD and ID (±)
1/16" *	0.05 mm
1/8"	0.10 mm
1/4"	0.10 mm OD
	0.20 mm ID
* ETFE with 0.20 mm ID: OD ± 0.07 Wall ± 0.08	

FEP	
Tubing OD	OD and ID (±)
1/16"	0.05 mm
1/8"	0.10 mm
1/4"	0.10 mm OD
	0.20 mm ID

PTFE	
Tubing OD	OD and ID (±)
1/16"	0.05 mm
1/8"	0.10 mm
1/4"	0.10 mm
1/2"	0.20 mm

## FRIT VOLUME

### STAINLESS, TITANIUM, AND POLYMER FRITS

Internal frit volumes are theoretical and are calculated by multiplying the total frit volume by the proportion of the pores in the frit (porosity proportion). Stated frit porosities are only nominal and do not select the maximum pore size of a frit. The chart below will help you in selecting the right frit for your application.

Porosity in µm	Max pore size in µm	Particles retained in µm	Porosity in %
0.2	1	≥ 1.0	22
0.5	2	≥ 1.5	26
1	3	≥ 3.0	30
2	5	≥ 3.5 - 5.0	35
5	15	≥ 15.0	38
10	30	≥ 30	40

## STANDARD THREADS

Following are illustrations of standard threads for VICI Jour fittings. Place your fitting on the drawings below to identify the thread size.

2-56	6-40	10-32	5/16-24	1/4-28	1/2-20
for 360 µm OD tubing	for 1/32" OD tubing	for 1/16" OD tubing	for 1/8" OD tubing	for 1/16" and 1/8" OD tubing	for 1/4" OD tubing



GENERAL REFERENCE

**CHEMICAL RESISTANCE OF PEEK AT HIGH TEMPERATURE**

Chemical	°C	°F	Rating
Acetic acid	200	420	■
Ammonia gas	200	420	■
Carbon monoxide gas	200	420	■
Ethylene glycol	200	420	■
Ethylene glycol (50%)	140	284	■
Hydrogen sulphide gas	200	420	■
Liquid ammonia	200	420	■
Methane	200	420	■
Methylethylketone	200	420	■
Nitrobenzene	200	420	■
Phosphoric acid (50%)	200	420	■
Sodium hydroxide solution	200	420	■
Sulphuric acid (50%)	200	420	■
Sulphur dioxide gas	200	420	■

**CHEMICAL CHARACTERISTICS OF PEEK®**

PEEK exhibits excellent resistance to a wide range of organic and inorganic chemicals. The compatibility of PEEK with many chemicals at 20°C (68°F) has been investigated and the results for unreinforced grades are given in the table below.

PEEK is compatible with almost any of the solvents used in HPLC. The only solvents which will attack PEEK are concentrated nitric acid and sulphuric acids. However, PEEK tubing can safely withstand 20-30% nitric acid when passivating a system.

Methylene chloride, DMSO, and THF may cause swelling in PEEK. The highest temperature we recommend for PEEK is 100°C. The tubing will maintain the stated pressure rating up to this temperature.

**CHEMICAL RESISTANCE OF PEEK AND OTHER POLYMERS**

**A**

Resistance at 20°C	PEEK	PA	PE	PP	PPS	FEP	ETFE	PFA	PTFE	NBR	EPDM	PCTFE
Acetaldehyde	■	■	-	-	-	■	-	■	-	■	■	-
Acetic acid (20 %)	■	■	■	■	■	■	■	■	■	■	■	-
Acetic acid (80 %)	■	■	■	■	■	■	-	■	■	-	-	-
Acetic acid (glacial)	■	■	■	■	■	■	■	■	■	■	■	-
Acetone	■	■	■	■	■	■	■	■	■	■	■	■
Acetonitrile	■	■	-	-	■	■	■	■	■	■	■	■
Acrylic acid	■	-	-	-	■	■	-	■	-	-	-	-
Ammonia, anhydrous	■	■	-	-	■	■	-	■	-	-	-	■
Ammonia (10 %)	■	■	■	■	■	■	■	■	■	-	-	■
Ammonia (Liquid)	■	■	-	-	■	■	-	■	-	-	-	■
Ammonium hydroxide	■	-	■	■	■	■	■	■	■	-	-	-
Aqua regia	■	■	-	-	■	■	-	■	-	■	■	■
Aromatic hydrocarbons	■	-	■	■	■	■	-	■	-	-	-	■

**B**

Resistance at 20°C	PEEK	PA	PE	PP	PPS	FEP	ETFE	PFA	PTFE	NBR	EPDM	PCTFE
Benzene	■	■	■	■	■	■	■	■	■	-	-	■
Benzoic acid	■	-	-	-	■	■	-	■	-	-	-	-
Benzaldehyde	■	-	-	-	■	■	-	■	-	-	-	■
Bromine/dibromoethane	■	-	-	-	■	■	-	■	-	-	-	-
Bromine (dry)	■	-	-	-	■	■	-	■	-	-	-	-
Bromine (wet)	■	■	-	-	■	■	-	■	-	■	■	■
Boric acid	■	-	-	-	■	■	-	■	-	-	-	■
Butanol	■	-	■	■	■	■	■	■	■	-	-	■

**LEGEND**

- Suitable
- Marginal; dependent on application
- Not recommended
- No data available



**C**

Resistance at 20°C	PEEK	PA	PE	PP	PPS	FEP	ETFE	PFA	PTFE	NBR	EPDM	PCTFE
Calcium hydroxide	■	-	-	-	■	■	-	■	-	-	-	-
Carbon tetrachloride	■	-	-	-	■	■	-	■	-	-	-	-
Chlorine (gas)	■	■	-	-	■	■	-	■	-	■	■	■
Chlorine (liquid)	■	■	-	-	■	■	-	■	-	-	-	-
Chloroacetic acid	■	-	□	□	■	■	■	■	■	-	-	-
Chlorobenzene	■	■	-	-	■	■	-	■	-	-	-	-
Chloroform	■	■	□	□	■	■	■	■	■	-	-	□
Cyclohexane	■	■	□	■	■	■	■	■	■	-	-	-
Cyclohexanone	■	■	■	■	■	■	■	■	■	■	■	-

**D**

Resistance at 20°C	PEEK	PA	PE	PP	PPS	FEP	ETFE	PFA	PTFE	NBR	EPDM	PCTFE
Diethylamine	■	-	■	■	-	■	■	■	■	-	-	-
Diethylether	■	■	-	-	■	■	-	■	-	-	-	-
Diethylformamide	■	■	■	■	■	■	■	■	■	■	■	-
Dioxane	■	■	-	-	■	■	■	■	-	-	-	-

**E**

Resistance at 20°C	PEEK	PA	PE	PP	PPS	FEP	ETFE	PFA	PTFE	NBR	EPDM	PCTFE
Ethanol	■	■	□	■	■	■	■	■	■	■	■	■
Ether	■	■	□	■	■	■	■	■	■	-	-	□
Ethyl acetate	■	■	□	■	■	■	■	■	■	■	■	■
Ethylene chloride	-	■	□	□	■	■	■	■	■	-	-	■
Ethylene glycol	■	■	■	■	■	■	■	■	■	■	■	■

**H**

Resistance at 20°C	PEEK	PA	PE	PP	PPS	FEP	ETFE	PFA	PTFE	NBR	EPDM	PCTFE
Heptane	■	□	□	□	■	■	■	■	■	■	■	-
Hexane	■	■	□	□	■	■	■	■	■	-	-	■
Hydrobromic acid (100%)	■	-	□	□	■	■	-	■	■	-	-	-
Hydrobromic acid (20%)	■	-	□	■	-	■	■	■	■	-	-	■
Hydrochloric acid (100%)	■	-	-	□	■	■	■	■	■	-	-	■
Hydrochloric acid (20%)	■	-	■	□	■	■	■	■	■	-	-	■
Hydrofluoric acid (100%)	■	-	-	□	■	■	■	■	■	-	-	-
Hydrofluoric acid (20%)	-	-	■	■	■	■	■	■	■	-	-	■
Hydrogen peroxide (100%)	■	-	□	□	■	■	-	■	■	-	-	-
Hydrogen peroxide (50%)	■	-	□	□	-	■	■	■	■	-	-	-
Hydrogen peroxide (10%)	■	-	■	■	■	■	■	■	■	-	-	-

**I**

Resistance at 20°C	PEEK	PA	PE	PP	PPS	FEP	ETFE	PFA	PTFE	NBR	EPDM	PCTFE
Iso-octane	■	-	-	■	■	■	-	■	■	-	-	-
Isopropanol	■	□	■	■	■	■	-	■	■	□	■	■
Isopropyl ether	-	■	■	□	-	■	-	■	■	-	-	-

**K**

Resistance at 20°C	PEEK	PA	PE	PP	PPS	FEP	ETFE	PFA	PTFE	NBR	EPDM	PCTFE
Ketones	■	-	□	□	■	■	-	■	■	-	-	■

## Chemical resistance • PEEK and other polymers



### GENERAL REFERENCE

#### M

Resistance at 20°C	PEEK	PA	PE	PP	PPS	FEP	ETFE	PFA	PTFE	NBR	EPDM	PCTFE
Methanol	■	■	■	■	■	■	■	■	■	■	■	■
Methyl dichloride	-	□	-	■	-	■	-	■	-	-	-	-
Methyl ethylketone	■	■	□	□	■	■	■	■	■	-	-	□
Methylene chloride	□	□	□	□	■	■	■	■	■	■	■	□

#### N

Resistance at 20°C	PEEK	PA	PE	PP	PPS	FEP	ETFE	PFA	PTFE	NBR	EPDM	PCTFE
Nitric acid (100%)	■	-	□	■	■	■	■	■	■	-	-	■
Nitric acid (20%)	■	-	□	■	■	■	■	■	■	-	-	■

#### P

Resistance at 20°C	PEEK	PA	PE	PP	PPS	FEP	ETFE	PFA	PTFE	NBR	EPDM	PCTFE
Pentane	■	-	■	■	-	■	-	■	■	-	-	-
Perchloric acid	■	-	□	□	-	□	□	□	■	-	-	-
Phenol (dilute)	■	-	-	-	■	■	-	■	-	-	-	-
Phenol (concentrated)	■	-	-	-	■	■	-	■	-	-	-	-
Phosphoric acid (100%)	■	-	□	■	■	■	■	■	■	-	-	-
Phosphoric acid (40%)	■	-	■	■	■	■	■	■	■	-	-	-
Potassium hydroxide (dilute)	■	-	-	-	■	■	-	■	-	-	-	■
Potassium hydroxide (70%)	■	-	-	-	■	■	-	■	-	-	-	-
Propanol	■	□	-	-	-	■	-	■	-	■	■	-
Pyridine	■	-	□	■	■	■	■	■	■	-	-	-

#### S

Resistance at 20°C	PEEK	PA	PE	PP	PPS	FEP	ETFE	PFA	PTFE	NBR	EPDM	PCTFE
Sodium hydroxide (80%)	■	□	□	■	■	■	-	■	■	-	-	■
Sodium hydroxide (20%)	■	□	■	■	■	■	■	■	■	-	-	■
Sulfuric acid (100%)	■	■	□	□	■	■	■	■	■	-	-	-
Sulfuric acid (75%)	■	□	■	■	■	■	■	■	■	-	-	-
Sulfuric acid (40%)	■	■	■	■	■	■	■	■	■	-	-	-

#### T

Resistance at 20°C	PEEK	PA	PE	PP	PPS	FEP	ETFE	PFA	PTFE	NBR	EPDM	PCTFE
Tetrahydrofuran	□	-	□	□	■	■	■	■	■	-	-	□
Toluene	■	-	□	□	■	■	■	■	■	-	-	-
Trichloroacetic acid	■	-	■	■	■	■	■	■	■	-	-	-
Trichloroethane	■	-	-	□	-	■	-	■	■	-	-	-
Trichloroethylene	■	-	-	-	■	■	-	■	-	-	-	-
Triethylamine	-	-	-	■	-	■	■	■	■	-	-	-

#### W

Resistance at 20°C	PEEK	PA	PE	PP	PPS	FEP	ETFE	PFA	PTFE	NBR	EPDM	PCTFE
Water	■	■	■	■	■	■	■	■	■	■	■	■
Water (distilled)	■	-	■	■	■	■	■	■	■	-	-	■

#### X

Resistance at 20°C	PEEK	PA	PE	PP	PPS	FEP	ETFE	PFA	PTFE	NBR	EPDM	PCTFE
Xylene	■	-	-	-	■	■	-	■	-	-	-	□

#### LEGEND

- Suitable
- Marginal; dependent on application
- Not recommended
- No data available



## PROPERTIES OF POLYMERS

### CTFE / PCTFE

Polychlorotrifluoroethylene, abbreviated as CTFE or PCTFE, is the generic name for the material produced as Kel-F®. CTFE/PCTFE features high tensile strength and good chemical resistance. It is nonflammable, with heat resistance up to 175°C. The presence of a chlorine atom, which has a greater atomic radius than fluorine, results in a melting point of ~210 - 215°C – relatively low for a fluoropolymer. CTFE/PCTFE is resistant to attack by most chemicals and oxidizing agents; however, it swells slightly in halocarbon compounds, ethers, esters, and aromatic solvents.

### EPDM

Ethylene Propylene Diene Monomer. Ethylene-propylene synthetic rubbers offer excellent heat resistance as well as resistance to aging from oxidation, ozone, and weather due to their stable, saturated polymer backbone structure. As non-polar elastomers, they have good electrical resistivity as well as resistance to polar solvents such as water, acids, alkanes, phosphates, esters, and many ketones and alcohols.

### ETFE

Ethyltrifluoroethylene is the generic name for the material such as Tefzel®. A fluoropolymer used for sealing surfaces, it is resistant to most chemical attack; however, some chlorinated chemicals will cause a physical swelling of ETFE tubing.

### FEP

Fluorinated ethylene propylene is another member of the fluorocarbon family with similar chemical properties. It is generally more rigid than PTFE, with somewhat increased tensile strength. It is typically more transparent than PTFE, slightly less porous, and less permeable to oxygen. FEP is not as subject to compressive creep at room temperature as PTFE, and because of its slightly higher coefficient of friction is easier to retain in a compression fitting.

### FFKM

FFKM (perfluorinated rubber) is a perfluoroelastomer, a class of materials such as Kalrez®. It is chemically resistant to polar solvents, organic solvents, inorganic and organic acids and bases, fuels, oils, lubricants, inorganic salts, aldehydes, metal halogen compounds, chlorine, sodium hydroxide, aromatics, alcohols, steam, and strong oxidizing agents. The normal temperature service range is -40°C to 315°C, with up to 343°C in intermittent service.

### PEEK™

Considered relatively inert and biocompatible, polyetheretherketone tubing can withstand temperatures up to 100°C. Under the right circumstances, .005" - .020" ID tubing can be used up to 5000 psi for a limited time, and 0.030" to 3000 psi. Larger IDs are typically good to 500 psi. These limits will be substantially reduced at elevated temperatures and in contact with some solvents or acids.

Its mechanical properties allow PEEK to be used instead of stainless in many situations and in some environments where stainless would be too reactive. However, PEEK can be somewhat absorptive of solvents and analytes, notably methylene chloride, DMSO, THF, and high concentrations of sulfuric and nitric acid. This tubing is highly prone to "kinking", or sealing off, if held in a sharp bend over time.

### PEEK-HT / PEK

PEEK-HT or PEK, like PEEK™, belongs to the class of PolyArylEtherKetones (PAEK). This class of semi-crystalline high performance engineering thermoplastics exhibits a unique combination of thermal stability, chemical resistance, and excellent mechanical properties over a wide temperature range. In comparison to PEEK, PEEK-HT provides better thermal stability and higher rigidity, which establishes more extensive processing and better durability under compression load.

### PFA

Perfluoroalkoxy is a fluorocarbon with chemical and mechanical properties similar to FEP. More rigid than either PTFE or FEP. Commonly used for injection molded parts.

*Continued, next page.*



### GENERAL REFERENCE

#### PPS

Polyphenylene sulphide is the generic name for the material produced as Fortron<sup>®</sup>, Ryton<sup>®</sup>, and Techtron<sup>®</sup>. It is very resistant to all solvents, acids, and bases.

#### PTFE

Polytetrafluoroethylene is the generic name for the class of materials such as Teflon<sup>®</sup>. It offers superior chemical resistance but is limited in pressure and temperature capabilities. Because it's so easy to handle, it is often used in low pressure situations where stainless steel might cause adsorption. PTFE tubing is relatively porous, and compounds of low molecular weight can diffuse through the tubing wall.

#### POLYACETAL

Polyacetal or polyoxymethylene (POM) is the generic name for the material produced as Delrin<sup>®</sup>. It is an engineering polymer with high mechanical strength and rigidity, excellent dimensional stability and excellent resistance to moisture and solvents. It has a wide useful temperature range in air of -50°C to +90°C. It is not suitable for use with acids, alkalis, or oxidizing agents, and has limited resistance to dichloromethane and methyl ethyl ketone.

#### POLYAMIDE

Polyamide is a thermoplastic polymer also known as nylon. Nylon has very good physical properties, but moisture can have a significant effect. It exhibits very good heat resistance and excellent chemical and wear resistance.

#### POLYETHYLENE

Polyethylene is a semi-crystalline material with excellent chemical resistance, plus good fatigue and wear resistance. Polyethylenes provide good resistance to organic solvents and staining, and have low moisture absorption rates.

#### POLYPROPYLENE

Widely used polymer for non-wetted parts. Attacked by strong oxidizers as well as aromatic and chlorinated hydrocarbons.

#### PVDF

PVDF, or polyvinylidene fluoride, has excellent resistance to most mineral and organic acids, aliphatic and aromatic hydrocarbons, and halogenated solvents. Poor resistance to acetone, MEK, THF, and potassium and sodium hydroxide. Often supplied as Kynar<sup>®</sup>.

## PROPERTIES OF METALS

#### STAINLESS STEEL, TYPE 316

This is the standard tubing material for chromatography, suitable for a wide variety of applications. It is cold drawn seamless, not welded, with close tolerances held on both ID and OD. We neither recommend nor offer Type 304 stainless steel for analytical applications.

Austenitic stainless steels may be used for most chromatographic applications. Type 316 is most commonly used for HPLC because of its superior chloride ion resistance.

#### STAINLESS STEEL, TYPE 303

Recommended for GC use and general purpose connections, combining excellent machining characteristics with good resistance to corrosion and high temperature oxidation. Susceptible to attack by chlorides, iodides, and bromides.

#### TITANIUM

Although it is more difficult to machine than common alloys containing aluminum and vanadium, VICI uses Grade 2 pure titanium in order to avoid possible contamination of the sample stream with these metals. Good for organic and inorganic salts except aluminum and calcium chlorides, and all alkalis except boiling concentrated potassium hydroxide.

Good with dilute, low temperature formic, lactic, sulfuric, hydrochloric, and phosphoric acids, but rapidly attacked by hydrofluoric acid. Good with dilute nitric acid at low temperatures; corrodes at high concentrations and temperatures. Can ignite with fuming nitric acid. Attacked by oxalic acid, concentrated phosphoric acid, hot trichloroacetic acid, and zinc chloride.



## SAFETY

- 1. Never tighten or loosen a fitting or valve connection while it is pressurized. Provisions should be made within the system to release pressure via suitable valve components.
- 2. Do not exceed pressure or temperature specifications. Note that in many cases, the system pressure is limited by the tubing used, not the fittings.
- 3. The use of toxic or hazardous fluids requires extra caution during operation or maintenance. The user is responsible for insuring safe operation and for understanding the nature of the fluids and chemistry involved.
- 4. The use of thread lubricants or sealants is required only on tapered pipe threads. These sealants and lubricants may have different temperature limits or chemical compatibility than the valves or fittings.

## TRADEMARKS

Trademarks of materials and products found in VICI Jour products or referred to in this website. Please contact us regarding errors, omissions, or discrepancies.

Cheminert®	Valco Instruments Co. Inc. and VICI AG International
Delrin®	E.I. duPont de Nemours
Duran®	Schott AG
Fortron®	Fortron Industries LLC
Kalrez®	DuPont Dow Elastomers
Kel-F®	3M Company
Kynar®	Elf Atochem North America Inc.
Nanovolume®	Valco Instruments Co. Inc.
PEEK™	Victrex plc
PEEK HT™	Victrex plc
Rheodyne®	Rheodyne LLC
Ryton®	Chevron Phillips Chemical Company LLC
SCAT®	SCAT-Europe GmbH
Techtron®	Quadrant Engineering Plastic Products
Teflon®	E.I. duPont de Nemours
Valco®	Valco Instruments Co. Inc.
VICI®	Valco Instruments Co. Inc. and VICI AG International
VICI Jour®	Valco Instruments Co. Inc. and VICI AG International

### CAUTION

The improper selection or use of components or systems described herein can cause personal injury or property damage.

The system designer and user are solely responsible for the selection of products suitable for the specific requirements of the application, as well as proper installation, operation, and maintenance of these products.

Compatibility with hazardous fluid streams, environmental conditions, and mechanical requirements are the responsibility of the user.



## A

**ADAPTER**

A type of fitting which provides a method of joining two components of differing thread types or systems.

**ANALYTICAL COLUMN**

A long narrow tube packed or coated with one of many available chemically diverse compounds that can separate the components in a sample according to their boiling point, polarity, molecular size, or combination thereof. A column of some kind is used with most chromatographic techniques.

## B

**BIOCOMPATIBILITY**

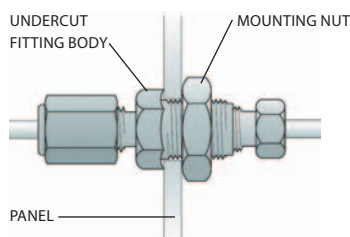
Defines the materials used in a system (i.e. fittings, tubing, and valves) that do not change the bioactivity of the biological substances that come into contact with the surface of these materials. Note that in chromatographic systems, the tubing and column contribute over 99% of the surface area and the valves and fittings are insignificant.

**BORE**

The diameter of the minimum orifice through the fitting. See capillary bore, through-type bore, and large bore.

**BULKHEAD FITTING**

A type of fitting in which the fitting body is inserted through an instrument panel or mounting bracket, to which it is affixed with a mounting nut. The Valco fitting body is uniquely undercut so that it "bites" into the panel when the mounting nut is tightened, eliminating the need for a lock washer.

**BUTT CONNECTION**

A type of connection in which the two tube ends are directly and squarely in contact, usually effected with a through-type union. Typically used with fused silica connections, or small bore metal tubing.

## C

**CAP**

A cap is used to dead-end a piece of tubing with a nut and ferrule attached.

**CAPILLARY BORE**

The smallest available standard orifice in a given fitting design (usually 0.25 mm). Typically denoted by suffix "C" in the product number.

**COLLAPSIBLE FERRULE**

A one-piece ferrule engineered to collapse as it is tightened. The collapse takes place in two very narrow areas, and results in a very effective seal with virtually no distortion of the tubing ID and no dead volume. Patent No. 6,575,501

**COMPRESSION FITTING**

A style of fitting in which a threaded nut compresses a tapered ferrule onto tubing as the nut is tightened. Valco metal ferrules cut a ring into the tubing wall while polymer types rely on surface compression to form a seal.

**CONNECTING VOLUME**

The volume between two or more connections. This may be cleanly swept, thus not contributing to peak distortion, or may be "dead volume" such as that found in fittings with larger bores than the connecting tubing.

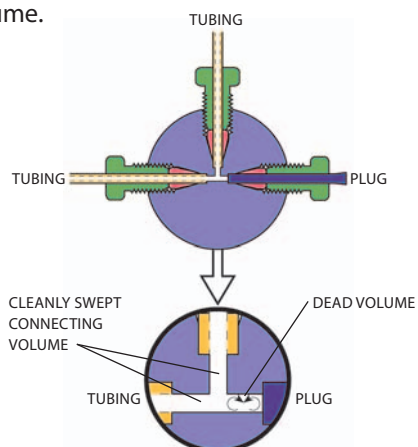
**CROSS**

A type of distribution fitting which connects four pieces of tubing, arranging them in the pattern of a cross.

## D

**DEAD VOLUME**

Any volume which a component introduces to a system that is not cleanly swept and relies on diffusion to clear the space. See connecting volume.



**DETAIL**

See *fitting detail*.

**DISTRIBUTION FITTING**

A generic term for tees, crosses, and manifolds, used to provide multiple access points to “distribute” a gas or liquid through a system. CAUTION! Using a distribution fitting in reverse to coalesce multiple streams may create dead volume. Special manifolds are available for this application.

**F****FIA**

Flow Injection Analysis.

A simple and versatile analytical technique for automating wet chemical analyses based on the manipulation of a sample zone formed from the injection of the sample into a continuous stream of fluid used as a carrier.

**FEMALE NUT**

A nut with female threads; also called external nut.

**FERRULE**

One of the components of a compression fitting; the conical piece of metal or plastic that compresses onto the tube as it is forced into a tapered seat. Valco metal ferrules are unique in that they attach to and seal at the tube by cutting a shallow ring into it, instead of by actually swaging it. This is preferable since it introduces no flow restriction.

**FILTER**

A type of union or reducing union which traps the particulates in a stream. The filtering element is typically a mesh screen or sintered frit.

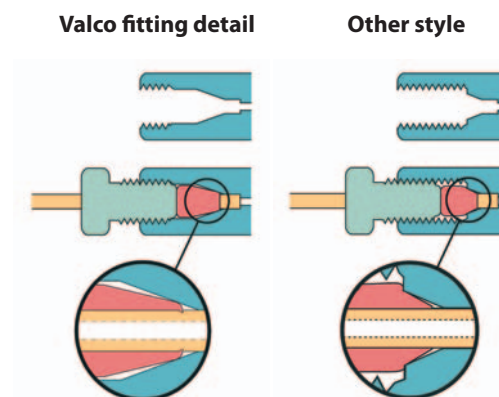
**FINGERTIGHT FITTING**

A fingertight fitting is a knurled or winged nut which is hand tightened to compress the ferrule. Note: Polymeric ferrules rely on surface compression to form a seal and hold the tube by friction.

**FITTING DETAIL**

A fitting detail includes the thread to accept the nut, a tapered ferrule seat, and the pilot for the tube. The nut, ferrule, and tube go into the fitting detail to make the seal.

Valco fitting details have the perfect shape, with a smooth transition from the ferrule seat into the cylindrical and threaded part. Many other fitting details are poor in design where the ferrule is forced in a too shallow ferrule seat. The result is a “nicked” ferrule which can no longer apply its sealing force to the front of the ferrule.

**FLANGED FITTING**

A type of fitting used with fluoropolymer tubing (PTFE, FEP) in which a flange is made at the tube end. Connections are made at the flange either by compressing the flange into a flat detail (typically 1/4-28 threaded) or by butting two flanges together. A special flanging tool forms the flanges.

**FLANGELESS FITTING**

Similar in application to the flanged fitting, but the flange is not required. A ferrule system is used which grips/compresses the tube. This fitting type can be used with virtually any polymeric tubing since the tube end does not have to be formed, but simply square cut. Typically used in 1/4-28 threaded fittings, it is usually interchangeable with flanged fittings.

**FRIT**

A filter element typically made of stainless, Hastelloy, Titanium, or polymers, usually 0.75 mm or 1 mm thick. Frits may provide better filtration than screens, but because they are thicker there is greater mixing potential, and they typically result in increased pressure drop.

**G****GC**

Gas Chromatography.

An analytical method incorporating an injection system, analytical column, controlled temperature zone, and detector. An inert carrier gas moves the sample through the column, which separates the sample components into discrete bands which are measured as they pass through the detector.

**GUARD COLUMN**

A column used in series between the injector and analytical column to prevent certain types of components from entering the analytical column.

**H****HPLC**

High Performance Liquid Chromatography. An analytical system consisting of an injector, pump, analytical column, and detector. Using a liquid mobile phase, the sample is pumped through the column, where it is separated into discrete sample component bands which are detected and measured as the bands elute from the column.

**I****ID**

Internal diameter.

**INERT**

Technically, unreactive with other substances; however, in the instrumentation field, "inert" is a relative term. Often polymers are termed inert but are soluble in some fluids and can react with some compounds.

**INTERNAL FITTING**

A type of compression fitting in which the fitting body has female threads; an internal nut has male threads.

**L****LC**

Liquid Chromatography.

Any of a variety of low to medium pressure techniques which use a liquid mobile phase as the carrier to move sample. Similar to HPLC.

**LARGE BORE**

A bore that is larger than the standard for a given fitting; a fitting ordered with a large bore will have a larger flow orifice than the standard or capillary bore fitting of the same design. Denoted by suffix "L" in the product number.

**LUER ADAPTER**

An adapter that connects a tapered luer fitting (square nib) of a syringe to a tube or tube fitting.

**M****MALE NUT**

A nut with male threads.

**MAKE UP**

The point at which a ferrule, nut, and tube are assembled in the fashion which will effect a leak-free seal. In most compression fittings, that is accomplished by compressing the tube with the small end of the ferrule. With Valco metal ferrules, the ferrule usually makes up on the tube by cutting a shallow ring in it.

**MANIFOLD**

A type of distribution fitting in which a single source is directed to multiple outlets, or vice versa. Caution! Using a common distribution fitting in reverse to merge multiple streams may create dead volume. Special manifolds are available for this application.

**MICROBORE COLUMN**

A liquid chromatography column of narrow bore (typically 2 mm or less) for improved resolution.

**N****NPT**

National Pipe Thread; a standardized tapered pipe fitting. See pipe thread.

**NANOBORE**

Nanobore generally refers to components with bore sizes less than 250  $\mu\text{m}$  (0.010").

**NANOVOLUME®**

The trademark registered to Valco Instruments Co. Inc. and VICI AG International, applied to our nanobore components with bore sizes less than 250  $\mu\text{m}$  (0.010").

**NUT**

The tensioning component of a compression fitting. As the threaded nut is tightened into the fitting detail, it pushes the ferrule forward into the tapered ferrule seat, causing it to make up on the tube.

**O****OD**

Outside diameter.

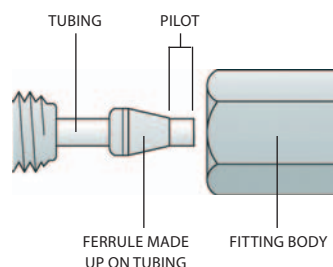
**ONE-PIECE FINGERTIGHT**

A one-piece fingertight fitting is a knurled or winged nut with integrated ferrule. It is convenient to use since the ferrule is retrieved from the port with the nut.

Note: Polymer type ferrules rely on surface compression to form a seal and hold the tube by friction.

**P****PILOT**

The tubing which extends beyond the ferrule in a made-up fitting, or the integral portion of a ZRF internal reducing ferrule which extends beyond the ferrule. See also pilot depth, below.

**PILOT DEPTH**

The length of the tubing diameter cavity beyond the tapered ferrule seat within a fitting detail. Valco fitting pilot depths are tightly controlled to facilitate the interchangeability of components without the risk of leaks or dead volume.

**PIPE THREAD**

The external or internal threads of a fitting designed to effect a metal-to-metal seal on the conical thread faces. This type of fitting does not “bottom out” in the detail. Typically used with PTFE tape or other compound to lubricate the threads; however, since the diffusion rate of air components through the PTFE tape is considerable, pipe fittings should not be used in systems where leakage rates are critical.

**PLUG**

A plug is used to block a fitting detail in a union, tee, cross, or valve.

**R****REDUCING FERRULE**

A ferrule which allows a smaller tube to be used in a fitting detail designed for a larger tube. Caution should be taken if standard reducing ferrules without integral pilots are used, since dead volume may be created in the fitting pilot depth.

**REDUCING UNION**

A fitting which joins two tubes of different ODs. The bore of the fitting should typically match the ID of the smaller tube.

**S****SFE**

Supercritical Fluid Extraction.

An extraction technique using a fluid in its supercritical state as the extraction medium. Some liquids and mixtures maintained above a critical temperature and pressure exhibit properties of both the liquid and gas phases of the element. These are defined as supercritical. CO<sub>2</sub> is a common supercritical fluid. Extreme caution must be used with supercritical CO<sub>2</sub>, since uncontrolled expansion (leaks) can be very hazardous due to the substantial stored energy.

**SFC**

Supercritical Fluid Chromatography.

An analytical technique using a supercritical fluid (see SFE) as the mobile phase/carrier.

**STANDARD BORE**

A bore which was chosen as the standard for a particular fitting, typically based on the most common tubing ID used with that fitting.



## T

**TEE**

A type of distribution fitting which connects three pieces of tubing, arranging them in the pattern of a "T".

**THROUGH-TYPE BORE**

A bore which is slightly larger than the OD of the tubing which is used with the given fitting. A union with a through-type bore allows the tube ends to butt directly together, or for one tube to run completely through the fitting. Denoted by suffix "T" in the product number. In order to assure correct pilot lengths, we recommend that ferrules be made up on the tubing in a standard union.

## U

**UNION**

A fitting for connecting two pieces of tubing of the same OD.

*See also reducing union.*

**Female union**

A type of compression fitting in which the fitting body has female threads. Also referred to as internal union.

**Male union**

A type of compression fitting in which the fitting body has male threads. Also referred to as external union.

**UNSWEEP VOLUME**

The volume of any portion of a fitting which is in the flowpath but which is a different diameter than the primary flow orifice through the tubing/fitting assembly, or any area not directly swept by the fluid flow. This can also be known as "dead volume" if it is very poorly swept.

## V

**VICI**

VICI® is an acronym for Valco Instruments Company Inc.

VICI now defines multiple companies which manufacture various products for the analytical industry.

## W

**WETTED SURFACES**

The surfaces which are contacted by the sample stream.

## Y

**Y ("WYE")**

A type of distribution fitting which connects three pieces of tubing, arranging them in the pattern of a "Y". Occasionally referred to as a "wye".

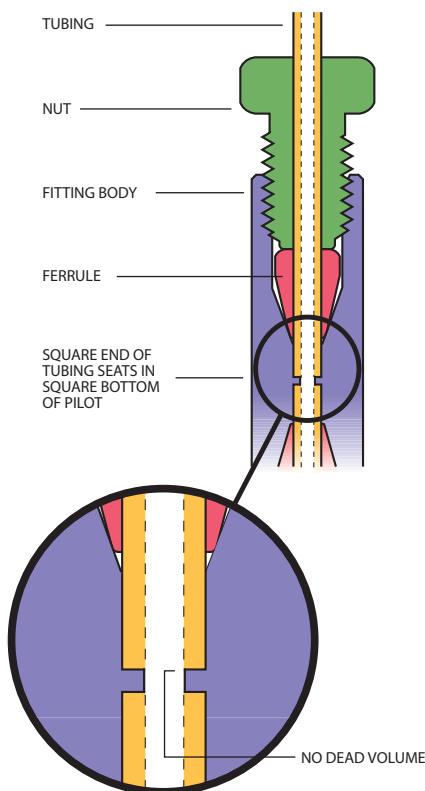
## Z

**ZDV**

Zero dead volume. See definition below.

**ZERO DEAD VOLUME**

Describes a connection which does not add volume to the system beyond what an extension of tubing would in its place.

**ZERO VOLUME**

While often used interchangeably with zero dead volume, it ideally describes a fitting design in which there is no internal volume, such as a through-type union designed to butt-fit two pieces of tubing.



### TEMPERATURE CONVERSIONS

°C	°F	°C	°F	°C	°F	°C	°F	°C	°F
-40	-40	65	149	170	338	275	527	500	932
-35	-31	70	158	175	347	280	536	525	977
-30	-22	75	167	180	356	285	545	550	1022
-25	-13	80	176	185	365	290	554	575	1067
-20	-4	85	185	190	374	295	563	600	1112
-15	5	90	194	195	383	300	572	625	1157
-10	14	95	203	200	392	305	581	650	1202
-5	23	100	212	205	401	310	590	675	1247
0	32	105	221	210	410	315	599	700	1292
5	41	110	230	215	419	320	608	725	1337
10	50	115	239	220	428	325	617	750	1382
15	59	120	248	225	437	330	626	775	1427
20	68	125	257	230	446	335	635	800	1472
25	77	130	266	235	455	340	644	825	1517
30	86	135	275	240	464	345	653	850	1562
35	95	140	284	245	473	350	662	875	1607
40	104	145	293	250	482	375	707	900	1652
45	113	150	302	255	491	400	752	925	1697
50	122	155	311	260	500	425	797	950	1742
55	131	160	320	265	509	450	842	975	1787
60	140	165	329	270	518	475	887	1000	1832

### LENGTH

µm	inches
100	.004"
150	.006"

mm	inches
0.050	.002"
0.064	.0025"
0.075	.003"
0.100	.004"
0.13	.005"
0.15	.006"
0.18	.007"
0.20	.008"
0.25	.010"
0.38	.015"
0.40	.016"
0.50	.020"
0.75	.030"
1.00	.039"
1.50	.059"
2.00	.079"
3.00	.118"
4.00	.157"
4.60	.181"
6.00	.236"
6.35	.250"
6.40	.252"
7.00	.276"
10.00	.394"
12.70	.500"

inches	mm
1/32"	0.79
1/16"	1.59
3/32"	2.38
1/8"	3.18
1/4"	6.35
5/16"	7.94
3/8"	9.50
1/2"	12.70
1"	25.40

feet	mm
1 ft	304.8

### PRESSURE CONVERSIONS

bar	psi	kPa	MPa
0.1	1.5	10	0.01
0.2	2.9	20	0.02
0.3	4.4	30	0.03
0.4	5.8	40	0.04
0.5	7.3	50	0.05
0.6	8.7	60	0.06
0.7	10.2	70	0.07
0.8	11.6	80	0.08
0.9	13.1	90	0.09
1	14.5	100	0.1
2	29.0	200	0.2
3	43.5	300	0.3
4	58.0	400	0.4
5	72.5	500	0.5

bar	psi	kPa	MPa
6	87.0	600	0.6
7	101.5	700	0.7
8	116.0	800	0.8
9	130.5	900	0.9
10	145	1,000	1
20	290	2,000	2
30	435	3,000	3
40	580	4,000	4
50	725	5,000	5
60	870	6,000	6
70	1,015	7,000	7
80	1,160	8,000	8
90	1,305	9,000	9

bar	psi	kPa	MPa
100	1,450	10,000	10
200	2,900	20,000	20
300	4,350	30,000	30
400	5,800	40,000	40
500	7,250	50,000	50
600	8,700	60,000	60
700	10,150	70,000	70
800	11,600	80,000	80
900	13,050	90,000	90
1,000	14,500	100,000	100
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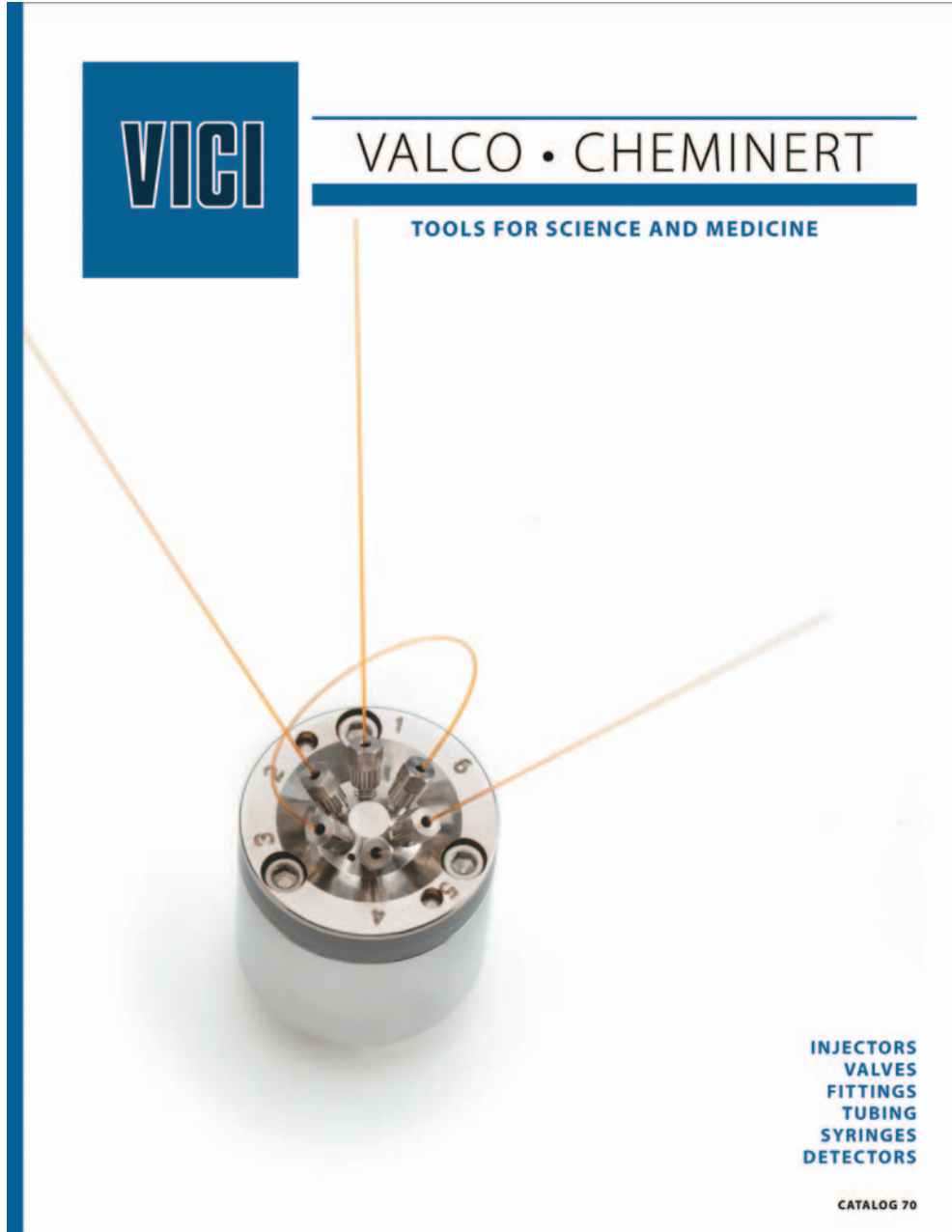
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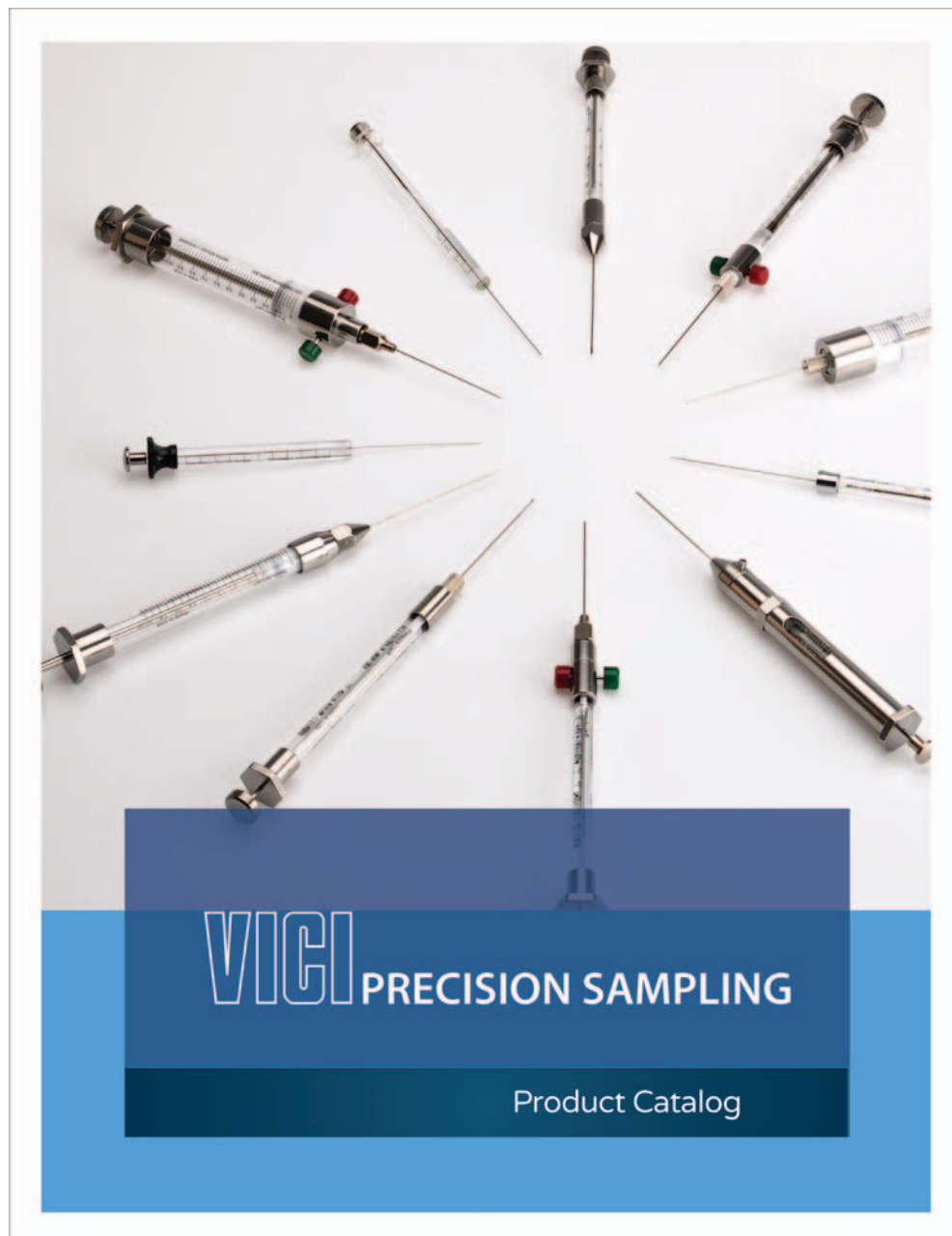


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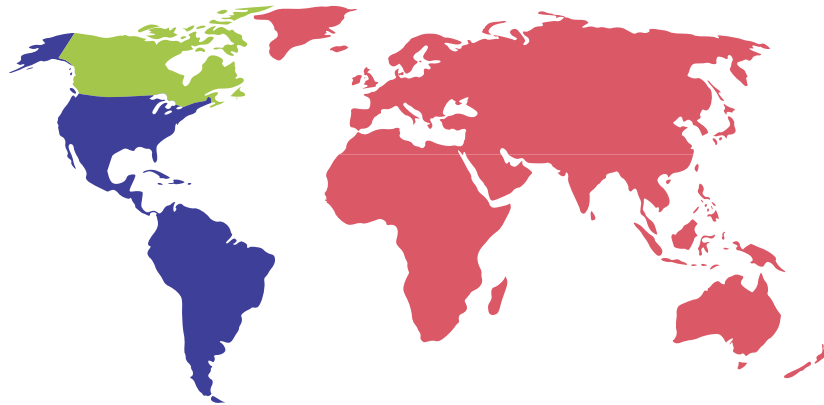
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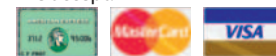
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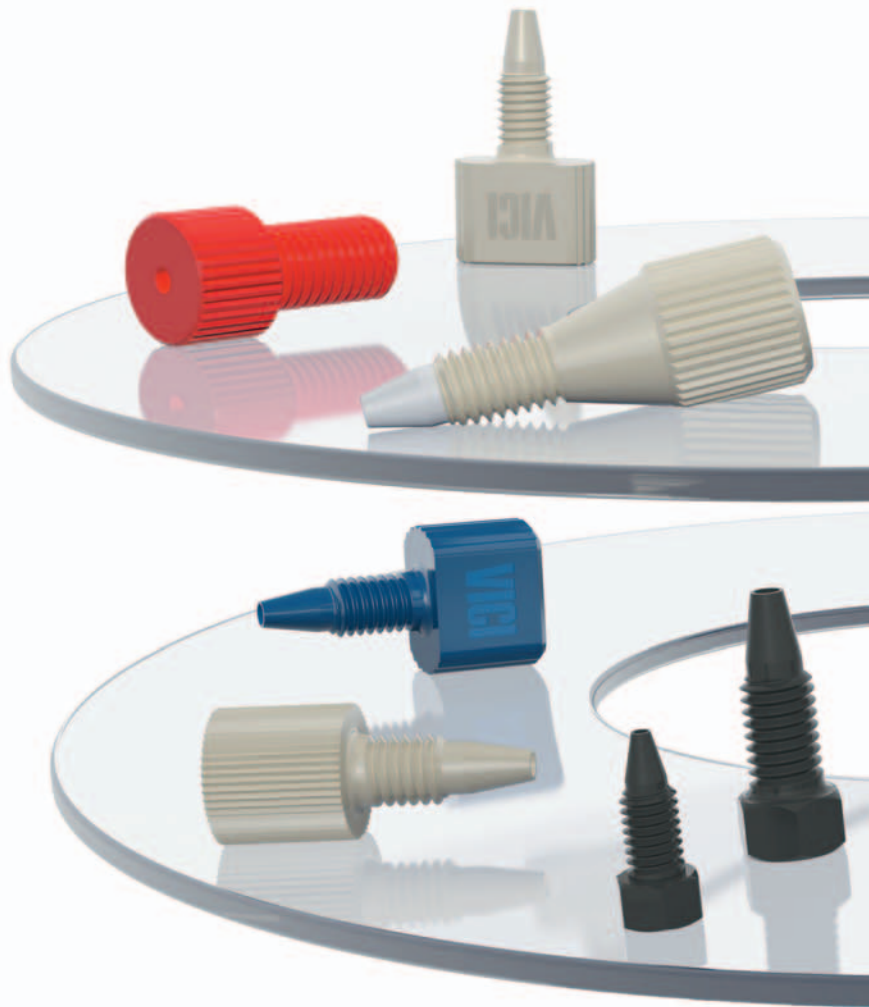
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