

Safety Data Sheet

according to Regulations REACH 1907/2006/EC

REF: 985015	NANOCOLOR Carbonate hardness 15	Page: 1/9
Printing date: 15.04.2026	Date of issue: 15.01.2025	Version: 3.3.2.4

SECTION 1: Identification of the substance/mixture and of the company

1.1 Product identifier

REF 985015
 Product name NANOCOLOR Carbonate hardness 15

REACH Registration number(s): see SECTION 3.1/3.2 or
 A registration number for the substance(s) does not exist because the annual tonnage does not require registration or the substance or its use is excluded from registration.
 21 x 2.5 mL Carbonate hardness 15 (R0)
 1 x 20x 5 mg NANOFIX Carbonate hardness 15 (R2)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses
 Product for analytical use.
 Exposure Scenario Classification according REACH, RIP 3.2 Codes: SU 0-2, PC 21, PROC 15, AC 0
 The exposure scenario is integrated into sections 1-16.
Uses advised against
 not described

1.3 Details of the supplier of the safety data sheet

Manufactured by:
 MACHEREY-NAGEL GmbH & Co. KG
 Valencienner Str. 11, 52355 Düren, Germany
 Phone: +49 2421 969 0
 E-mail: sds@mn-net.com (msds@mn-net.com)

1.4 Emergency telephone number

Information not necessary.
 You find our current versions of SDS in Internet: [<http://www.mn-net.com/SDS>](http://www.mn-net.com/SDS)

SECTION 2: Hazard identification

2.0 Classification of the complete product according to Regulation (EC) 1272/2008

Hazard identification	Hazard classes/categories
-----------------------	---------------------------

2.1 Classification of the substance or mixture according to Regulation (EC) 1272/2008

20x 5 mg NANOFIX Carbonate hardness 15 (R2)	
Signal word	Do not need labelling as hazardous
No hazard class	-
2.5 mL Carbonate hardness 15 (R0)	
Signal word	Do not need labelling as hazardous
No hazard class	-

List of H phrases: see section 16.2

2.2 Label elements according regulation (EC) 1272/2008



MACHEREY-NAGEL GmbH & Co. KG
 Valencienner Str. 11
 52355 Düren · Germany
www.mn-net.com

DE Tel.: +49 24 21 969-0 info@mn-net.com
 CH Tel.: +41 62 388 55 00 sales-ch@mn-net.com
 FR Tel.: +33 388 68 22 68 sales-fr@mn-net.com
 US Tel.: +1 888 321 62 24 sales-us@mn-net.com

Safety Data Sheet

according to Regulations REACH 1907/2006/EC

REF: 985015

NANOCOLOR Carbonate hardness 15

Page: 2/9

Printing date: 15.04.2026

Date of issue: 15.01.2025

Version: 3.3.2.4

20x 5 mg NANOFIX Carbonate hardness 15 (R2)

Do not need labelling as hazardous
Signal word: -

2.5 mL Carbonate hardness 15 (R0)

Do not need labelling as hazardous
Signal word: -

Label elements of the complete product

Signal word: -

2.3 Other hazards

Possible hazards from physicochemical properties

According to our current status of knowledge and experience we state, that this product does not contain any substances, which - in accordance with EC regulations 1272/2008/EC, 1907/2006/EC and German Regulations for Hazardous goods - have to be declared as dangerous goods, either because of their applied concentration or because of their total amount in anyone kit. An individual package has considerably less hazardous potential.

Information pertaining to particular risks to human and possible symptoms

Information pertaining to particular risks to the environment

PBT: not applicable
vPvB: not applicable

Possible endocrine disrupting effects

no data available

SECTION 3: Composition / information on ingredients

3.1 Substances or 3.2 Mixtures

20x 5 mg NANOFIX Carbonate hardness 15 (R2)

Substance name: *bromophenol blue (pH indicator)*
CAS No.: 115-39-9

Substance rating: No criteria for classification or naming of chemical not required.
Formula: C₁₉ H₁₀ Br₄ O₅ S
Pseudonym (de): 3,3',5,5'-Tetrabromphenolsulfonphthalein
EC No.: 204-086-2
Concentration: 0 - <0,1 %
acc. CLP (GHS): The criteria for classification are not fulfilled.

Substance name: *polyvinylpyrrolidone*
CAS No.: 9003-39-8

Substance rating: No criteria for classification or naming of chemical not required.
Formula: (C₆ H₉ NO)_n
EC No.: 201-800-4
Concentration: 70 - <100 %
acc. CLP (GHS): The criteria for classification are not fulfilled.

2.5 mL Carbonate hardness 15 (R0)

Substance name: *L(+)-tartaric acid*
CAS No.: 87-69-4

Substance rating: H319, Eye Irrit. 2
Formula: C₄ H₆ O₆
Pseudonym (de): L(+)-2,3-Dihydroxybernsteinsäure
REACH Reg. No.: 01- 2119537204-47-xxxx
EC No.: 201-766-0
Concentration: 0,05 - <0,1 %
acc. CLP (GHS): The criteria for classification are not fulfilled.



MACHEREY-NAGEL GmbH & Co. KG
Valencienner Str. 11
52355 Düren · Germany
www.mn-net.com

DE Tel.: +49 24 21 969-0 info@mn-net.com
CH Tel.: +41 62 388 55 00 sales-ch@mn-net.com
FR Tel.: +33 388 68 22 68 sales-fr@mn-net.com
US Tel.: +1 888 321 62 24 sales-us@mn-net.com

Safety Data Sheet

according to Regulations REACH 1907/2006/EC

REF: 985015

NANOCOLOR Carbonate hardness 15

Page: 3/9

Printing date: 15.04.2026

Date of issue: 15.01.2025

Version: 3.3.2.4

3.3 Remarks

When not listed, mixtures are added with water [CAS No. 7732-18-5] to 100%.

List of H and P phrases: see section 16.2.

SECTION 4: First aid measures

4.1 Description of first aid measures

Place insured person out of danger zone to fresh air immediately.

4.1.1 After SKIN Contact

Not necessary.

4.1.2 After EYE Contact

Not necessary.

4.1.3 After INHALATION of vapours

Not necessary. ---

4.1.4 After ORAL Intake

Not necessary.

4.2 Most important symptoms and effects, both acute and delayed

There are no known delayed symptoms or effects for this product.

4.3 Indication of any immediate medical attention and special treatment needed

No additionally recommendations. ---

SECTION 5: Firefighting measures

5.1 Extinguishing media

5.1.1 Suitable extinguishing media

Fire extinguishers appropriate to the fire classification, and, if applicable, a fire blanket must be available in a prominent location in the work area. All extinguishers like FOAM, WATER SPRAY, DRY POWDER, CARBON DIOXIDE can be used. Fire extinguishers appropriate to the fire classification, and, if applicable, a fire blanket must be available in a prominent location in the work area. All extinguishers like FOAM, WATER SPRAY, DRY POWDER, CARBON DIOXIDE can be used.

5.1.2 Unsuitable extinguishing media

no data available

5.2 Special hazards arising from the substance or mixture

None.

5.3 Advice for firefighters

No, for listed product. Product package burns like paper or plastic.

5.4 Additional information

no data available

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Do not breathe vapours. Not necessary.

6.2 Environmental precautions

PBT: not applicable

vPvB: not applicable

6.3 Methods and material for containment and cleaning up

Clean working area with water. Flush used water into drains.

6.4 Reference to other sections

no data available



MACHEREY-NAGEL GmbH & Co. KG
Valenciener Str. 11
52355 Düren · Germany
www.mn-net.com

DE Tel.: +49 24 21 969-0 info@mn-net.com
CH Tel.: +41 62 388 55 00 sales-ch@mn-net.com
FR Tel.: +33 388 68 22 68 sales-fr@mn-net.com
US Tel.: +1 888 321 62 24 sales-us@mn-net.com

Safety Data Sheet

according to Regulations REACH 1907/2006/EC

REF: 985015

NANOCOLOR Carbonate hardness 15

Page: 4/9

Printing date: 15.04.2026

Date of issue: 15.01.2025

Version: 3.3.2.4

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Handling in accordance with the test instruction, that comes with the product. Use a safety bottle when shaking test tubes.

7.2 Conditions for safe storage, including any incompatibilities

Safe storage is guaranteed in the original packaging from MACHEREY-NAGEL. Storage class (German chemical industry): see chapter 12.1

Storage class (VCI): 10

Water hazard class (DE):

7.2.1 Requirements for stock rooms and containers

Keep original product packages tightly closed during handling and storage.

7.3 Specific end use(s)

Product for analytical use.

SECTION 8: Exposure controls /personal protection

8.1 Control parameters

20x 5 mg NANOFIX Carbonate hardness 15 (R2)

Chemical: *polyvinylpyrrolidone*

CAS No.: 9003-39-8

Chemical: *bromophenol blue (pH indicator)*

CAS No.: 115-39-9

2.5 mL Carbonate hardness 15 (R0)

Chemical: *L(+)-tartaric acid*

CAS No.: 87-69-4

SUVA(CH) MAK value: [MAK] 2 e/[STEL] 4 e mg/m³

8.2 Exposure controls

Not necessary. Good ventilation and extraction system in the room, floor resistant to chemicals with floor drainage and washing facilities.

8.2.1 Respiratory protection

Not necessary.

8.2.2 Skin protection / Hand protection

Not necessary.

8.2.3 Eye / Face Protection

Not necessary.

8.2.4 Skin protection

Not necessary.

8.2.5 Personal hygiene

Information not necessary.

8.2.6 Thermal hazards

no data available

8.3 Limitation and monitoring of environmental exposure

Information not necessary.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

20x 5 mg NANOFIX Carbonate hardness 15 (R2)

a) State of aggregation:	solid
b) Colour:	blue
c) Odor:	odorless
d) Melting point:	no data available
e) Boiling point:	no data available
f) Flammability:	no data available
g) Explosive limits (lower / upper):	no data available
h) Flash point:	no data available
i) Flashing temperature:	no data available
j) Decomposition temperature:	no data available
k) pH value:	6-8
l) Kinematic viscosity:	no data available



Safety Data Sheet

according to Regulations REACH 1907/2006/EC

REF: 985015

NANOCOLOR Carbonate hardness 15

Page: 5/9

Printing date: 15.04.2026

Date of issue: 15.01.2025

Version: 3.3.2.4

m) Solubility in water:	no data available
n) Dispersion coefficient ($K_{o/w}$):	no data available
o) Vapour pressure (20°C):	no data available
p) Specific gravity:	no data available
q) Relative vapour density ($air=1$):	no data available
r) Particle size:	no data available

2.5 mL Carbonate hardness 15 (R0)

a) State of aggregation:	liquid
b) Colour:	colourless
c) Odor:	odorless
d) Melting point:	no data available
e) Boiling point:	no data available
f) Flammability:	no data available
g) Explosive limits (lower / upper):	no data available
h) Flash point:	no data available
i) Flashing temperature:	no data available
j) Decomposition temperature:	no data available
k) pH value:	2-3
l) Kinematic viscosity:	no data available
m) Solubility in water:	0-100 %
n) Dispersion coefficient ($K_{o/w}$):	no data available
o) Vapour pressure (20°C):	no data available
p) Specific gravity:	no data available
q) Relative vapour density ($air=1$):	no data available
r) Particle size:	no data available

9.2 Other information

9.2.1 Information on physical hazard classes

no data available

9.2.2 Other safety-related parameters

No data is available for the other parameters for the mixtures, since no registration and no chemical safety report is required.

no data available

SECTION 10: Stability and reactivity

10.1 Reactivity

None

10.2 Chemical stability

no known instability.

10.3 Possibility of hazardous reactions

None.

10.4 Conditions to avoid

Observe the storage temperature printed on it. Not known.

10.5 Incompatible materials

Not known.

10.6 Hazardous decomposition products

In the original package all parts/all reagents are safety and separated stored. Decompositions are not observed during the expiration period under recommended conditions.



Safety Data Sheet

according to Regulations REACH 1907/2006/EC

REF: 985015

NANOCOLOR Carbonate hardness 15

Page: 6/9

Printing date: 15.04.2026

Date of issue: 15.01.2025

Version: 3.3.2.4

SECTION 11: Toxicological information

11.1 Information on the hazard classes according regulation (EC) 1272/2008

Following information is valid for pure substances. Quantitative data on the toxicity of this product are not available.

20x 5 mg NANOFIX Carbonate hardness 15 (R2)

Chemical: *polyvinylpyrrolidone*
 TSCA Inventory: listed
 Korea Exist.Chem.Inventory: KE-13324
 LD50 orl rat : > 2000 mg/kg

CAS No.: 9003-39-8

Chemical: *bromophenol blue (pH indicator)*
 TSCA Inventory: listed
 Korea Exist.Chem.Inventory: KE-02746

CAS No.: 115-39-9

2.5 mL Carbonate hardness 15 (R0)

Chemical: *L(+)-tartaric acid*
 TSCA Inventory: listed
 Korea Exist.Chem.Inventory: KE-10801
 LC_Low orl rat : 7500 mg/kg
 LD50 orl mus : 4360 mg/kg

CAS No.: 87-69-4

11.2 Other hazards

Possible endocrine disrupting effects
 no data available

Other information
 no additional data available

SECTION 12: Ecological information

12.1 Toxicity

Following information is valid for pure substances.

20x 5 mg NANOFIX Carbonate hardness 15 (R2)

Substance name: *polyvinylpyrrolidone*
 Water hazard class (DE): 1
 Storage class (VCI): 10-11

CAS-Nr.: 9003-39-8

Substance name: *bromophenol blue (pH indicator)*
 Water hazard class (DE): 2
 Storage class (VCI): 12-13

CAS-Nr.: 115-39-9

2.5 mL Carbonate hardness 15 (R0)

Substance name: *L(+)-tartaric acid*
 Water hazard class (DE): - WGK No.: (5094)
 Storage class (VCI): 12-13

CAS-Nr.: 87-69-4

12.2 Persistence and degradability

12.3 Bioaccumulative potential

Substance name: *bromophenol blue (pH indicator)* CAS-Nr.: 115-39-9
 Dispersion coefficient ($K_{o/w}$): 6,77

2.5 mL Carbonate hardness 15 (R0)

Substance name: *L(+)-tartaric acid* CAS-Nr.: 87-69-4
 Dispersion coefficient ($K_{o/w}$): -0,76

12.4 Mobility in soil

12.5 Results of PBT and vPvB assessment



MACHEREY-NAGEL GmbH & Co. KG
 Valencienner Str. 11
 52355 Düren · Germany
www.mn-net.com

DE Tel.: +49 24 21 969-0 info@mn-net.com
 CH Tel.: +41 62 388 55 00 sales-ch@mn-net.com
 FR Tel.: +33 388 68 22 68 sales-fr@mn-net.com
 US Tel.: +1 888 321 62 24 sales-us@mn-net.com

Safety Data Sheet

according to Regulations REACH 1907/2006/EC

REF: 985015

NANOCOLOR Carbonate hardness 15

Page: 7/9

Printing date: 15.04.2026

Date of issue: 15.01.2025

Version: 3.3.2.4

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT) or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

no data available

12.7 Other adverse effects

no additional data available

SECTION 13: Disposal considerations

Not necessary.

13.1 Waste treatment methods

GENERAL: Empty solids into municipal waste, empty liquids diluted into drains. Not necessary, see above.

SECTION 14: Transport information

14.1 - 14.4 Not necessary

14.5 Environmental hazards

none

14.6 Special precautions for user

not necessary

14.7 Carriage in bulk by sea in accordance with IMO instruments

Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Dangerous Substances Protection Act (DE: Chemikaliengesetz - ChemG), Aug 2013, Stand: Okt 2020
Ordinance on protection against dangerous substances (E: Gefahrstoffverordnung - GefStoffV), Nov 2010, Stand: Mrz 2017
MN leaflet/instructions for use, also at www.mn-net.com
If necessary, observe other country-specific regulations.

15.2 Chemical safety assessment

no data available

SECTION 16: Other information

16.1 Changes compared to the last version

Between versions 3.3.2.4 and 2.2.2.2 following changes were applied: -0 product data corrected - 1 product component data corrected - 2 substance data corrected

16.2 List of H and P phrases

16.2.1 List of relevant H phrases

H Between versions 3.3.2.4 and 2.2.2.2 following changes were applied: -0 product data corrected - 1 product component data corrected - 2 substance data corrected

16.2.2 List of relevant P phrases

16.3 Recommended restriction on use

None

16.4 Sources of key data

KÜHN, BIRETT, Leaflets on hazardous materials, 2021
Directive 1999/92/EG Minimum requirements to improve the safety and health protection of workers at risk from potentially explosive atmospheres
SUVA .CH, limit values in the air at work 2009, revised on 01/2009
Regulation 790/2009/EU, adaptation of Regulation 1272/2008/EU to technical and scientific progress (1st ATP)
Regulation 453/2010/EU, adaptation of the REACH regulation 1907/2006/EG
Regulation 487/2013/EU, adaptation of regulation 1272/2008/EG to technical and scientific progress (4th ATP)



MACHEREY-NAGEL GmbH & Co. KG
Valencienner Str. 11
52355 Düren · Germany
www.mn-net.com

DE Tel.: +49 24 21 969-0 info@mn-net.com
CH Tel.: +41 62 388 55 00 sales-ch@mn-net.com
FR Tel.: +33 388 68 22 68 sales-fr@mn-net.com
US Tel.: +1 888 321 62 24 sales-us@mn-net.com

Safety Data Sheet

according to Regulations REACH 1907/2006/EC

REF: 985015	NANOCOLOR Carbonate hardness 15	Page: 8/9
Printing date: 15.04.2026	Date of issue: 15.01.2025	Version: 3.3.2.4

Regulation 1221/2015/EU, adaptation of regulation 1272/2008/EG to technical and scientific progress (7th ATP)
 Regulation 776/2017/EU, adaptation of regulation 1272/2008/EG to technical and scientific progress (10th ATP)

Regulation 669/2018/EU, adaptation of Regulation 1272/2008/EC to technical and scientific progressText (11th ATP)
 Regulation 1480/2018/EU, adaptation of regulation 1272/2008/EG to technical and scientific progress (13th ATP)
 Regulation 521/2019/EU, adaptation of regulation 1272/2008/EG to technical and scientific progress (12th ATP)
 TRGS 900, German rules of technology on limit values in the air at work, as of 03/2019
 Regulation 217/2020/EU, adaptation of Annex VI, Part 3, of Regulation 1272/2008/EC to technical and scientific progress (14th ATP)
 Regulation 878/2020/EU, adaptation of Annex II of the REACH regulation 1907/2006/EG
 Regulation 1182/2020/EU, adaptation of Annex VI, Part 3, of Regulation 1272/2008/EC to technical and scientific progress (15th ATP)
 Regulation 643/2021/EU, adaptation of Annex VI, Part 1, of Regulation 1272/2008/EC to technical and scientific progress (16th ATP)
 Regulation 849/2021/EU, adaptation of Annex VI, Part 3, of Regulation 1272/2008/EC to technical and scientific progress (17th ATP)
 Regulation 692/2022/EU, adaptation of Annex VI, Part 1, of Regulation 1272/2008/EC to technical and scientific progress (18th ATP)

revisions/updates

*Reason for revision: 2014-02 Corrected structure of the sections according to Regulation 453/2010/EU, if necessary
 2014-04 adjustment according Regulation 487/2013/EU
 2016-03 adjustment according Regulation 1221/2015/EU
 2017-11 adjustment according the ECHA registration dossier
 2022-11 adjustment according Regulation 878/2020/EU*

16.5 Further information

MACHEREY-NAGEL GmbH & Co. KG provides the information contained herein in good faith being up-to-date of own realizations at revision time. This document is intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product. Individuals receiving the information must exercise their independent judgement in determining its appropriateness for a particular purpose.
 MACHEREY-NAGEL GmbH & Co. KG makes NO REPRESENTATIONS or WARRANTIES, either expressed or implied, including without limitation any warranties of merchantability, fitness for a particular purpose with respect to the information set forth herein or the product to which the information refers. Accordingly MACHEREY-NAGEL GmbH & Co. KG will not be responsible for damages resulting from use of or reliance upon this information. See terms and conditions at the end of our price lists for additional information.

16.6 Legend / Abbreviations

- acc: according
- ADR: Convention concerning the International Carriage of Dangerous Goods by Road
- Act: acute
- BAT: biological workplace tolerance value
- CAO: Cargo Aircraft Only
- Carc: carcinogen
- CAS: Chemical Abstracts Service
- CLP: Classification, Labelling and Packaging regulation
- CMR: carcinogen, mutagen, reproduction toxic
- Corr: corrosive
- COD: chemical oxygen demand
- CSCL: Chemical Substance Control Law (Jp)
- Dam: damage
- DNEL: Derived No-Effect Level (for workers)
- derm: dermal
- dog: dog
- EC10: Concentration causing a toxic effect in 10% of the test organisms
- EC: European Community
- EC-Nr: Substance number of the EC substance inventory
- EmS: Guide to accident management measures on ships
- EU: European Union
- fish: fish (not spezified)
- GHS: Global Harmonized System of Classification and Labeling of Chemicals
- gpg: guinea pig
- ICAO: International Civil Aviation Organization
- ihl: inhaled
- IMDG: International Maritime Dangerous Goods Code
- intrav: intravenous
- ipt: intraperitoneal
- ISHL: Industrial Safety and Health Law (Jp)
- LC50: letale concentration 50%
- LD50: letale dosis 50%
- leuciscus idus: fisch, ide, orfe
- MAK: maximum workplace concentration
- Met: Metall



MACHEREY-NAGEL GmbH & Co. KG
 Valenciener Str. 11
 52355 Düren · Germany
www.mn-net.com

DE Tel.: +49 24 21 969-0 info@mn-net.com
 CH Tel.: +41 62 388 55 00 sales-ch@mn-net.com
 FR Tel.: +33 388 68 22 68 sales-fr@mn-net.com
 US Tel.: +1 888 321 62 24 sales-us@mn-net.com

Safety Data Sheet

according to Regulations REACH 1907/2006/EC

REF: 985015	NANOCOLOR Carbonate hardness 15	Page: 9/9
Printing date: 15.04.2026	Date of issue: 15.01.2025	Version: 3.3.2.4

- mus: mouse
- Muta: mutagen
- NIOSH: National Institute for Occupational Safety and Health (US)
- NRD: Non-rapidly degradable
- onchorhynchus mykiss: fish, rainbow trout
- orl: oral
- OSHA: Occupational Safety and Health Administration
- PAX: transport on passenger planes allowed
- PBT: persistent, bioaccumulating, toxic substance
- pH: pH value
- pimephales promelas: fish, fathead minnow
- PNEC: Predicted No Effect Concentration
- PROC 15: Process category 'for laboratory use'
- PRTR: Law for PRTR and Promotion of Chemical Management (Jp)
- PVC: polyvinyl chloride
- quail: bird, quail
- rat: rat
- rbt: rabbit
- RD: rapidly degradable
- RE: repeated
- REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals
- REF: item number, reference number
- Reg.No.: rRegistration number
- Repr: harmful to reproduction
- Resp: respiratory
- RIP: REACH Implementations Projects
- scu: sub cutan
- SDS: safety data sheet
- Sens: sensitisation
- STEL: short term exposure limit
- STOT: Specific Target Organ Toxicity
- SVHC: Substance of Very High Concern
- t/a: tons per year
- TCCA: Toxic Chemicals Control Act (S. Korea)
- Tox: toxic
- TSCA: The Toxic Substances Control Act (US)
- TWA: time weighted average
- TRGS: technical regulations (DE)
- vPvB: very persistent, very bioaccumulating substance

16.7 Training advice

Regular safety training. Multiple safety training of staffs about danger and protection by using hazards in working area. Additionally training and introduction of staffs for using these products.



MACHEREY-NAGEL GmbH & Co. KG
 Valencienner Str. 11
 52355 Düren · Germany
www.mn-net.com

DE Tel.: +49 24 21 969-0 info@mn-net.com
 CH Tel.: +41 62 388 55 00 sales-ch@mn-net.com
 FR Tel.: +33 388 68 22 68 sales-fr@mn-net.com
 US Tel.: +1 888 321 62 24 sales-us@mn-net.com